

XR-U220/U330/U331 XR-U440RDS/U441RDS

SERVICE MANUAL



Photo: XR-U220

US Model

Canadian Model

XR-U220/U330

AEP Model

XR-U330/U331/U440RDS/U441RDS

Germany Model

XR-U440RDS

E Model

XR-U330

Model Name Using Similar Mechanism	XR-7130/7140/7142/7600
Tape Transport Mechanism Type	MG-38ZS/38ZS1

SPECIFICATIONS

Power amplifier section

Outputs	Speaker outputs (sure seal connectors)
Speaker impedance	3.2 – 8 ohms
Maximum power output	20 W x 4 (at 4 ohms)* * Measured at 14.4 V

Cassette player section

Tape track	4-track 2-channel stereo
Frequency response	30 – 18,000 Hz

Signal-to-noise ratio

Cassette type	Dolby B NR on	Dolby NR off
TYPE II, IV	66 dB	58 dB
TYPE I	63 dB	55 dB

Wow and flutter	0.13% (WRMS)
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Tuner section

FM

Tuning range	XR-U220/U330 US, Canadian model 87.5 – 107.9 MHz XR-U330/U440RDS/U441RDS 87.5 – 108.0 MHz
Antenna terminal	External antenna connector
Intermediate frequency	10.7 MHz
Usable sensitivity	12 dBf (75 ohms)
Selectivity	75 dB at 400 kHz
Signal-to-noise ratio	65 dB (stereo), 70 dB (mono)
Harmonic distortion at 1 kHz	0.5% (stereo), 0.3% (mono)
Separation	35 dB at 1 kHz
Frequency response	30 – 15,000 Hz
Capture ratio	2 dB

AM (MW/LW) Tuning range

XR-U220/U330	US, Canadian model 530 – 1,710 kHz
XR-U330:	European and other countries 531 – 1,602 kHz (at 9 kHz step) North and South American countries 530 – 1,620 kHz (at 10 kHz step) AM tuning interval 9 kHz/10 kHz switchable (except the model for European countries)
XR-U440RDS	531 – 1,602 kHz
XR-U331/U441RDS	MW: 531 – 1,602 kHz LW: 153 – 281 kHz

— Continued on next page —

FM/AM CASSETTE CAR STEREO
XR-U220/U330/U440RDS

FM/MW/LW CASSETTE CAR STEREO
XR-U331/U441RDS

SONY®



MICROFILM

Antenna terminal	External antenna connector
Intermediate frequency	450 kHz
Sensitivity	XR-U220/U330/U440RDS 35 μ V XR-U331/U441RDS MW: 35 μ V LW: 70 μ V

General

Output lead	Power antenna relay control lead
	Power amplifier control lead
Tone controls	Bass ± 10 dB at 100 Hz Treble ± 10 dB at 10 kHz
Loudness	+ 6 dB at 100 Hz + 6 dB at 10 kHz
Power requirements	12 V DC car battery (negative ground)
Dimensions	Approx. 186 $\times$ 57 $\times$ 174 mm (w/h/d), not incl. projecting parts and controls
Mounting dimensions	Approx. 182 $\times$ 53 $\times$ 154 mm (w/h/d), not incl. projecting parts and controls
Weight	Approx. 1.4 kg
Accessories supplied	Mounting hardware (1 set) Power connecting cord (1) Front panel case (1)

Design and specifications subject to change without notice.

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SECTION 1 GENERAL

This section is extracted from XR-U330/
U331 instruction manual.

Installation

Installation

Instalación

Montage

摆放位置

Precautions

- Choose the mounting location carefully so that the unit will not interfere with the normal driving functions of the driver.
- Avoid installing the unit where it would be subject to high temperatures, such as from direct sunlight or hot air from the heater, or where it would be subject to dust, dirt or excessive vibration.
- Use only the supplied mounting hardware for a safe and secure installation.
- Before installing the unit, detach the front panel.

Mounting angle adjustment
Adjust the mounting angle to less than 20°.

Précautions

- Choisir soigneusement l'emplacement du montage, de manière que l'appareil ne gêne nullement les mouvements du conducteur.
- Eviter d'installer l'appareil là où il serait exposé à des températures élevées, comme en plein soleil ou à proximité d'une bouche d'air chaud, à de la poussière, de la saleté ou des vibrations violentes.
- Pour garantir un montage sûr, n'utiliser que le matériel fourni.
- Avant d'installer l'appareil, déposer le panneau avant.

Réglage de l'angle de montage
Ajuster l'inclinaison à un angle inférieur à 20°.

Precauciones

- Elija cuidadosamente el lugar de montaje de forma que la unidad no interfiera las funciones normales de conducción.
- Evite instalar la unidad donde pueda quedar sometida a altas temperaturas, como a la luz solar directa o al aire caliente de calefacción, o a polvo, suciedad, o vibraciones excesivas.
- Para realizar una instalación segura y firme, emplee solamente la ferretería de montaje suministrada.
- Antes de instalar la unidad, extraiga el panel frontal.

Ajuste del ángulo de montaje
Ajuste el ángulo de montaje a menos de 20°.

Voorzorgsmaatregelen

- Kies de plaats voor inbouw zorgvuldig en houd er rekening mee dat het apparaat de bestuurder van de auto vooral niet in de weg mag zitten.
- Monteer het apparaat niet op plaatsen waar het blootgesteld wordt aan hoge temperaturen zoals van direct zonlicht of de warme luchtstroom van de auto-verwarming. Zorg dat het niet blootstaat aan sterke trillingen of in contact komt met veel stof of vuil.
- Gebruik voor het veilig en stevig monteren van het apparaat uitsluitend de bijgeleverde montage-onderdelen.
- Voor het installeren van het apparaat dient u eerst het voorpaneel hiervan te verwijderen.

Inbouwhoek
Monteer het apparaat in een stand die niet meer dan 20° afwijkt van het horizontale vlak.

使用前须知事项

- 本机请放在不妨碍司机驾驶之处。
- 避免把本机放在高温之处，如阳光直射、暖气机前，或灰尘较多、混乱或易受震动等地方。
- 为了安全起见，安装时请使用附属的安装道具。
- 开始安装以前，请先拆下前板。

安装角度之调整
请在 20 度以内调整安装角度。

How to Detach and Attach the Front Panel

To detach
Press the RELEASE button to open up the front panel, then pull it out.

To attach
Align the part (A) and (B), and push the front panel until it clicks.

Dépose et fixation du panneau avant

Dépose
Appuyer sur la touche RELEASE pour ouvrir le panneau avant, puis le retirer.

Fixation
Aligner les points (A) et (B), puis pousser sur le panneau jusqu'au dé clic.

Forma de extraer e instalar el panel frontal

Para extraerlo
Presione la tecla RELEASE a fin de abrir el panel frontal, y tire de él hacia afuera.

Para instalarlo
Alinee las partes (A) y (B) y presione el panel frontal hasta que chasque.

Verwijderen en weer aanbrengen van het voorpaneel

Losmaken
Druk op de voorpaneel-verwijdertoets (RELEASE) zodat het paneel naar voren springt en trek het vervolgens los.

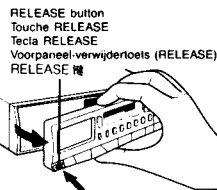
Aanbrengen
Houd de onderdelen (A) en (B) recht tegenover elkaar, en druk het paneel tegen het apparaat tot het op zijn plaats vastklikt.

前板之装卸

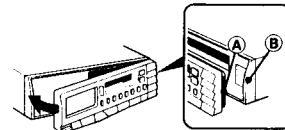
要拆除前板时
按压 RELEASE 键以打开前板，并向外拉出，即可取下。

要安装前板时
对齐 (A) 及 (B) 点，然后把前板向内压入直至听到“咯嘣”声响。

To detach
Dépose
Para extraerlo
Losmaken
要拆下时



To attach
Fixation
Para instalarlo
Aanbrengen
要安装时



Mounting Example

Installation in the dashboard

Exemple de montage

Encastrement dans le tableau de bord

Ejemplo de montaje

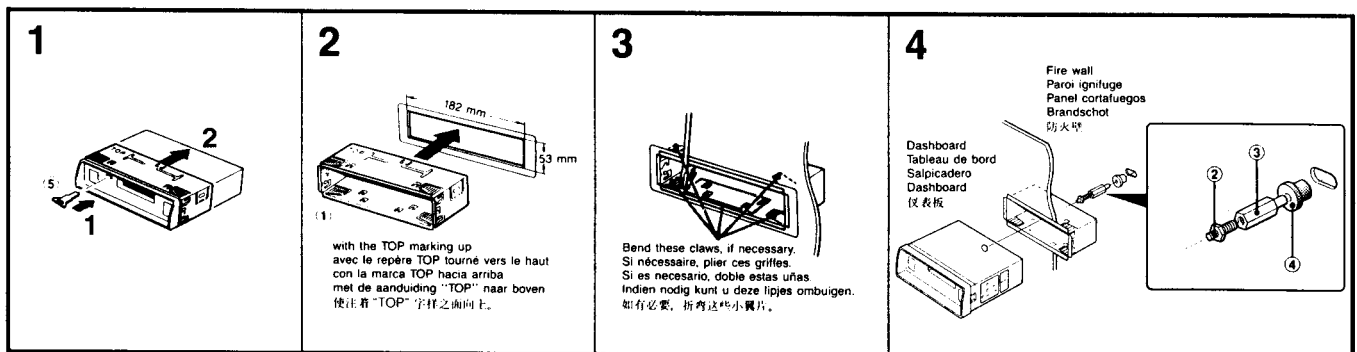
Instalación en el salpicadero

Montagevoorbeeld

Inbouw in het dashboard

安装例子

安装于仪表板上时



Note
Keep the release key (5) in the safe place as you may need it in future to remove the unit from the car.

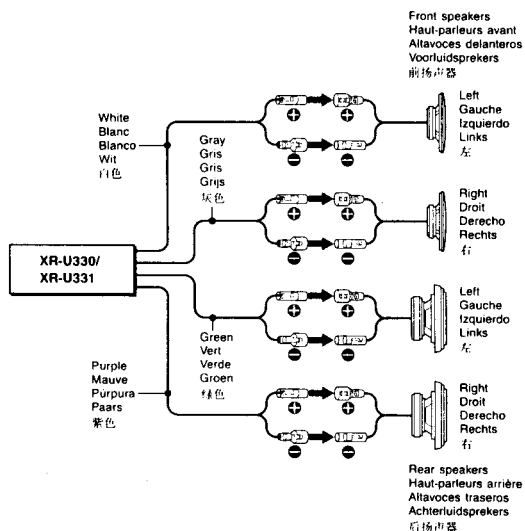
Remarque
Conserver la clé de libération (5) car elle peut être utile pour enlever l'appareil par la suite.

Nota
Guarde la llave liberadora (5) en un lugar seguro ya que puede necesitarla en el futuro para extraer la unidad del automóvil.

Opmerking
Bewaar de sleutel (5) op een veilige plaats, aangezien u deze nodig zult hebben wanneer u het apparaat bij het verlaten van de auto met u mee wilt nemen.

注
松开钥匙 (5) 请妥善保管，以备将来要把本装置由汽车里取出时之用。

Speaker Connection
Connexion des haut-parleurs
Conexión de los altavoces
Aansluiten van de luidsprekers
扬声器连接法



Notes on speaker connection

- Use speakers with an impedance of 3.2 to 8 ohms, and with adequate power handling capacities. Otherwise, the speakers may be damaged.
- Do not connect the terminals of the speaker system to the car chassis, and do not connect the terminals of the right speaker with those of the left speaker.
- Do not attempt to connect the speakers in parallel.

Remarques sur les connexions des haut-parleurs

- Utiliser des haut-parleurs d'une impédance de 3.2 à 8 ohms et d'une capacité de puissance suffisante, sinon les haut-parleurs risquent d'être endommagés.
- Ne pas raccorder les bornes des haut-parleurs au châssis du véhicule et ne pas raccorder les bornes du haut-parleur droit à celles du haut-parleur gauche.
- Ne pas essayer de connecter les haut-parleurs en parallèle.

Notas sobre las conexiones

- Emplee altavoces con una impedancia de 3.2 a 8 ohmios, y con la capacidad de manejo de potencia adecuada, ya que de lo contrario podrían dañarse.
- No conecte los terminales del sistema de altavoces al chasis del automóvil, ni los terminales del altavoz derecho a los del izquierdo.
- No intente conectar los altavoces en paralelo.

Opmerkingen betreffende het aansluiten van de luidsprekers

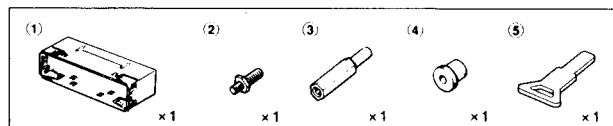
- Gebruik luidsprekers met een impedantie van 3.2 tot 8 Ohm en let op dat ze het vermogen van de versterker kunnen verwerken. Als dit wordt verzuimd, kunnen de luidsprekers ernstig beschadigd raken.
- Verbind in geen geval de aansluitingen van de luidsprekers met het chassis van de auto en sluit de aansluitingen van de rechter en linker luidspreker niet op elkaar aan.
- Probeer niet de luidsprekers parallel aan te sluiten.

连接扬声器时的注意事项

- 扬声器请使用阻抗为3.2欧姆到8欧姆之间，并具有适合本装置用的电容量者，否则会影响扬声器。
- 不可把扬声器端子连接到汽车底盘，也不可把左扬声器和右扬声器相连接。
- 不可平行连接扬声器。

Supplied Mounting Hardware
Matériel de montage fourni
Ferreteria de montaje suministrada
Bijgeleverde montage-onderdelen
附属于本机的安装用道具

The numbers in the list are keyed to those in the instructions.
 Les numéros de la liste correspondent à ceux mentionnés dans les procédures.
 Los números de la lista corresponden a los de las instrucciones.
 De nummers in de afbeelding verwijzen naar die in de montage-aanwijzingen.
 下表里的号码和使用说明书中的插图里的号码相同。



Caution

- This unit is designed for negative ground 12 V DC operation only.
- Before making connections, disconnect the ground terminal of the car battery to avoid short circuits.
- Connect the red power input lead only after all other leads are connected. And be sure to connect it to the positive 12 V power terminal which is energized when the ignition key is set to the accessory position.
- Run all ground wires to a common ground point.

Précautions

- Cet appareil est conçu pour fonctionner exclusivement sur courant continu de 12 volts avec masse négative.
- Avant de procéder aux connexions, débrancher la borne de mise à la masse de la batterie du véhicule pour éviter tout court-circuit.
- Brancher le fil d'entrée d'alimentation rouge uniquement après que tous les autres fils ont été connectés. En outre, veiller à le raccorder à la borne d'alimentation positive de 12 V qui est énergisée quand la clé de contact est commutée sur la position accessoire.
- Rassembler tous les fils de mise à la masse en un point de masse commun.

Precauciones

- Esta unidad ha sido diseñada para funcionar solamente con 12 V CC y negativo a masa.
- Antes de realizar las conexiones, desconecte el terminal de masa de la batería del automóvil a fin de evitar cortocircuitos.
- Conecte el conductor de entrada de alimentación rojo solamente después de haber conectado todos los demás. Cerciórese de conectarlo al terminal de alimentación de 12 V positivo. Este conductor deberá energizarse al poner la llave de encendido en la posición para accesorios.
- Conecte todos los conductores de puesta a masa a un punto común.

Waarschuwing

- Dit apparaat is uitsluitend geschikt voor gebruik op gelijkstroom van een 12 volt auto-accu, negatief geaard.
- Alvorens te beginnen met het maken van aansluitingen, dient de aardeklem van de auto-accu te worden losgemaakt. Dit om kortsluiting te voorkomen.
- Sluit de rode stroomdraad pas aan nadat alle andere aansluitingen zijn gemaakt. Zorg ervoor dat deze stroomdraad op de positieve 12 V accu-aansluiting wordt aangesloten. De draad komt dan onder spanning te staan, wanneer de kontaktsleutel in de "ACC" stand wordt gezet.
- Sluit alle aarddraden op een gemeenschappelijk aardpunt aan.

注意

- 本装置只可使用负极接地 12V 直流电操作。
- 连接以前，须先拔取汽车电池的接地端子，以免发生短路。
- 红色电源线必须等所有电线都连接完以后才可连接。该红色电源线请连接至汽车发动机点火钥匙锁转在辅助位置时才通电的 +12V 电源接口。
- 所有地线都必须连接到同一接地点才行。

When the Unit is Used in a Car with No Accessory Position on the Ignition Key

— POWER SELECT Switch

The illumination on the front panel is factory-set to be turned on even when the unit is not being played. However, this setting may cause some car battery wear if the unit is used in a car with no accessory position on the ignition key. To avoid this battery wear when using the unit in such a car, set the POWER SELECT switch located on the bottom of the unit to the OFF position, then press the reset button on the front panel of the unit. The illumination is reset to stay off while the unit is not being played.

Note

The caution alarm for the front panel is not activated when the POWER SELECT switch is set to the OFF position. (except the model for European countries)

Quand l'appareil est utilisé dans une voiture dont la clé de contact ne possède pas de position accessoire

— Interrupteur POWER SELECT

L'éclairage du panneau avant est réglé en usine de façon à s'allumer même quand l'appareil ne fonctionne pas. Cependant, ce réglage risque d'épuiser la batterie si l'appareil est utilisé dans une voiture dont la clé de contact ne possède pas de position accessoire. Pour éviter ce désagrément, commutateur l'Interrupteur POWER SELECT situé sur le socle de l'appareil sur OFF, puis appuyer sur la touche de réinitialisation sur le panneau avant. L'éclairage est réinitialisé pour rester éteint quand l'appareil n'est pas utilisé.

Remarque

Quand l'Interrupteur POWER SELECT est commuté sur OFF, l'avertisseur du panneau avant ne fonctionne pas. (sauf le modèle destiné aux pays européens)

Quando vaya a emplear la unidad en un automóvil con llave de encendido sin posición para accesorios

— Selector POWER SELECT

La iluminación del panel frontal ha sido ajustada en la fábrica para que esté activada incluso aunque la unidad no se encuentre en reproducción. Sin embargo, este ajuste puede provocar cierta descarga de la batería del automóvil si emplea la unidad en un automóvil con llave de encendido sin posición para accesorios. Para evitar esta descarga de la batería en un automóvil de este tipo, ponga en OFF el selector POWER SELECT, situado en el panel inferior, y después presione el botón de reposición del panel frontal de la unidad. La iluminación permanecerá desactivada mientras la unidad no se encuentre en reproducción.

Nota

La alarma de aviso para el panel frontal no se activa cuando el selector POWER SELECT está en OFF. (Excepto el modelo para Europa)

Als het kontaktslot van uw auto geen "ACC" stand heeft

— Stroomkeuzeschakelaar (POWER SELECT)

Het apparaat is in de fabriek zo ingesteld dat de verlichting van het voorpaneel altijd aan is, zelfs al is het apparaat zelf uitgeschakeld. Als het apparaat echter wordt gemonteerd in een auto waar het kontaktslot geen "ACC" stand heeft, kan dit leiden tot onnodige uitputting van de accu. Om dit te vermijden, zet u de stroom-keuzeschakelaar (POWER SELECT) aan de onderkant van het apparaat in de "OFF" stand, en vervolgens drukt u de terugstelloets in. Met de keuzeschakelaar in deze stand zal de verlichting van het voorpaneel gedoofd zijn, zolang het apparaat niet is ingeschakeld.

Opmerking

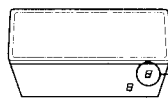
Zolang de stroomkeuzeschakelaar (POWER SELECT) in de "OFF" stand staat, werkt de waarschuwingston op het voorpaneel van het apparaat niet. (behalve het model voor Europa)

若要在汽车点火钥匙没有辅助位置的汽车里使用本装置—POWER SELECT 开关

前板的照明灯即使在不使用本装置时也会亮着。若要在汽车点火钥匙没有辅助位置的汽车里使用本装置的话，此照明灯将会一直消耗微量的电池电力。因此为了避免在这种状态下的电池电力的消耗，请把本装置底下的 POWER SELECT 开关设定在 "OFF" 之处，然后按压前板的重置键。则不使用本装置时，照明灯便不亮。

注

POWER SELECT 开关被设定在 "OFF" 的话，前板的报警错误警告功能将失效。(欧洲机型除外)



Use a ball-point pen or a similar object to select the position of the switch.

Utiliser un stylo à bille ou un objet similaire pour choisir la position de l'Interrupteur.

Emplee un bolígrafo u otro objeto similar para cambiar la posición del selector.

Verstel de schakelaar met een balpen of een dergelijk voorwerp.

请以一圆珠笔等先端尖锐的道具调整开关位置。

If the AM Frequency Allocation is 10 kHz Interval in Your Country (except the model for European countries)

The AM tuning interval is factory-set to 9 kHz. If the frequency allocation system of your country is based on 10 kHz interval, set the 9k/10k switch located on the bottom of the unit to the 10k position.

Si l'intervalle d'accord AM de votre pays est de 10 kHz (sauf pour le modèle destiné aux pays européens)

L'intervalle d'accord AM a été pré réglé sur 9 kHz en usine. Si le système d'allocation de fréquence de votre pays est basé sur un intervalle de 10 kHz, placer l'Interrupteur 9k/10k, situé sur le socle de l'appareil, sur la position 10k.

Si el intervalo de asignación de frecuencias de AM de su país es de 10 kHz (excepto el modelo para Europa)

El intervalo de sintonía de AM ha sido ajustado en fábrica a 9 kHz. Si el sistema de asignación de frecuencias de su país se basa en el intervalo de 10 kHz, ponga el selector 9k/10k, situado en la base de la unidad, en la posición 10k.

Als de AM frekwentietoewijzing in uw land is gebaseerd op een 10 kHz interval (behalve het model voor Europa)

Het afsteminterval is in de fabriek ingesteld op 9 kHz. Mocht de frekwentietoewijzing in uw land echter gebaseerd zijn op een afsteminterval van 10 kHz, zet dan de 9k/10k schakelaar aan de onderkant van het apparaat op "10k".

若当地的 AM 频率配置为 10kHz 间隔时 (欧洲机型除外)

通常，AM 调谐间隔在出厂时被设定为 9kHz。若当地的频率配置系统是以 10kHz 间隔为基准时，请将位于底部的 9k/10k 开关设定于 10k 的位置。



Use a ball-point pen or a similar object to select the position of the switch.

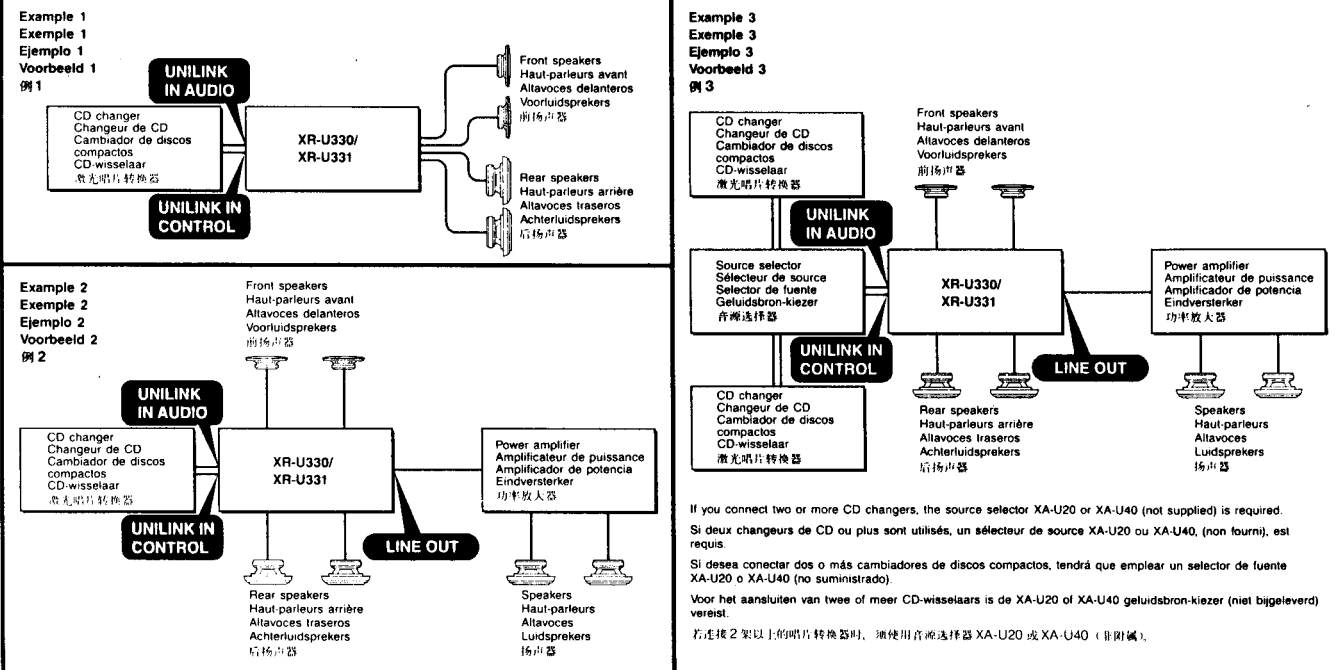
Utiliser un stylo à bille ou un objet similaire pour choisir la position de l'Interrupteur.

Emplee un bolígrafo u otro objeto similar para cambiar la posición del selector.

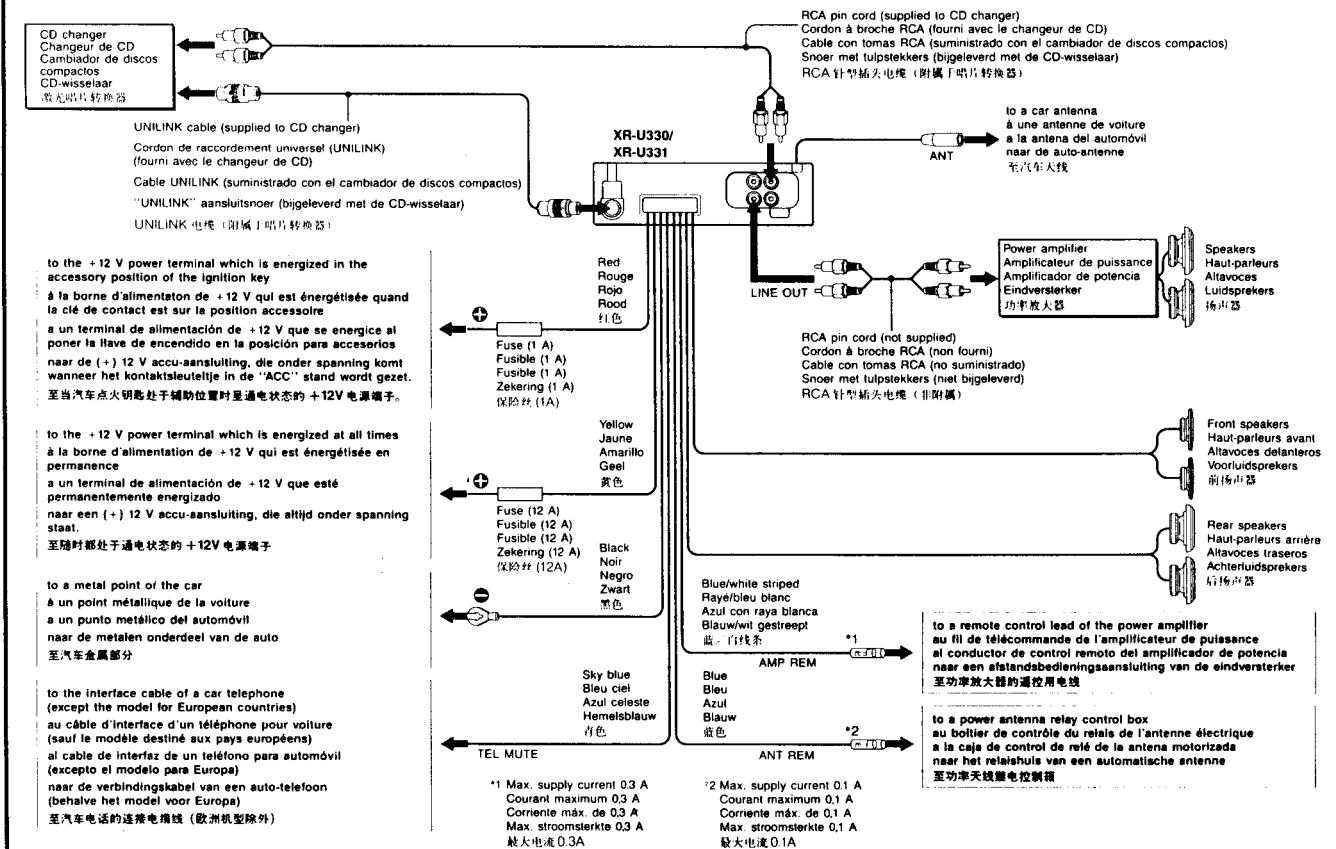
Verstel de schakelaar met een balpen of een dergelijk voorwerp.

请以一圆珠笔等先端尖锐的道具调整开关位置。

Connection Diagram Schéma de connexion Diagrama de conexión Aansluitschema's 线路连接方块图



Connections of Example 2 Connexions de l'exemple 2 Conexiones del ejemplo 2 Volledige aansluitingen bij voorbeeld 2 例 2 的线路连接图



Press the reset button on the front panel after completing the connections.

Notes on the control leads

- The power antenna control lead (blue) supplies +12 V DC when you turn on the tuner or when you activate the ATA (Automatic Tuner Activation) function.
- A power antenna without relay box cannot be used with this unit.

Les connexions achevées, appuyer sur la touche de réinitialisation sur le panneau avant.

Remarques sur les fils de contrôle

- Le fil de contrôle de l'antenne électrique (bleu) fournit un courant continu de 12 volts quand le tuner est mis sous tension, ou quand la fonction ATA (activation automatique du tuner) est mise en service.
- Une antenne électrique sans boîtier de relais ne peut être utilisée avec cet appareil.

Después de haber finalizado las conexiones, presione el botón de reposición del panel frontal.

Notas sobre los conductores de control

- El conductor de la antena motorizada (azul) suministrará +12 V CC cuando conecte la alimentación del sintonizador o cuando active la función de activación automática del sintonizador (ATA).
- Con esta unidad no podrá emplearse una antena motorizada desprovista de caja de relé.

Druk na het maken van alle aansluitingen op de terugstelloets op het voorpaneel van dit apparaat.

Opmerkingen betreffende de bedieningsaansluitingen

- Het aansluitingskabel voor de automatische antenne (blauw) levert +12 V gelijkstroom als de tuner wordt ingeschakeld of als de ATA (automatische tuner-inschakelfunctie) in werking treedt.
- Met dit apparaat is het niet mogelijk een automatische antenne zonder relaishuis te gebruiken.

所有线路的连接完成以后，按压前板的复位键。

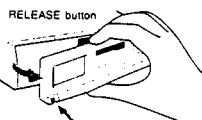
关于控制线

- 接通调谐机电源时，或使 ATA (自动调谐机通电) 功能起作用时，功率天线的控制线 (蓝色) 能供给 +12V 直流电源。
- 本机不能使用没有继电器盒的功率天线。
- 关于功率天线，详情请参看该天线的使用说明。

Detaching and Attaching the Front Panel

Detaching the Front Panel

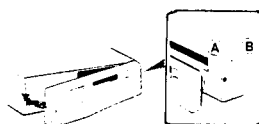
Before detaching the front panel, be sure to press the OFF button first. Then press the RELEASE button to open up the front panel and detach the panel by pulling it towards you as illustrated.



Be sure not to drop the panel when detaching it from the unit.

Attaching the Front Panel

Apply the right hand side of the front panel to the unit by attaching the part A of the front panel to the part B of the unit as illustrated and push until it clicks.



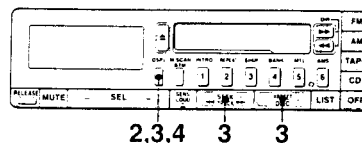
Do not press hard or give excessive pressure to the display window of the front panel.

Caution alarm (except the model for European countries)
If you turn the ignition key to the OFF position without removing the front panel, the caution alarm will be activated and a beep sound will be heard for a few seconds (only when the POWER SELECT switch is set to the ON position).

Notes

- Make sure that the front panel is the right way up when attaching it to the unit as it cannot be attached upside down.
- Do not press the front panel hard against the unit when attaching it to the unit. It can be easily attached by pressing it lightly against the unit.
- Never leave the detached front panel in your car if it is parked in direct sunlight as there could be a considerable rise in temperature inside the car.
- When you carry the front panel with you, put it in the supplied front panel case.
- The display window may become warm while the unit is being operated; however, this is not a sign of a malfunction.

Setting the Clock



The clock has a 12-hour digital indication.

For example, set it to 10:00.

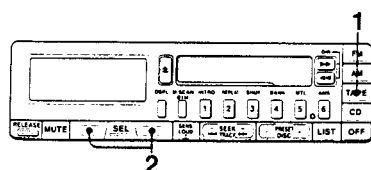
- 1 Turn the ignition key to the ON position.
- 2 Press the DSPL button if the clock indication does not come on.
- 3 Press the DSPL button for more than two seconds.

While holding down the DSPL button
Press to set the hour digits.
(to go back) (to go forward)
Press to set the minute digits.
(to go back) (to go forward)
- 4 The clock starts activating when you take your finger off the DSPL button.

Note
If the POWER SELECT switch of the unit is set to the OFF position, the clock cannot be set unless the power is turned on. Set the clock after you turn on the radio, start CD play or play back a tape.

10

Listening to the Tape Playback



- 1 Insert a cassette to start playback.

If a cassette is already inserted
- 2 Adjust the volume.

Other Operations

To wind the tape rapidly

Direction indicator	To advance	To rewind
	Depress	Depress
	Depress	Depress

To resume playback, press or lightly, so as not to depress it.

To listen to the reverse side of the cassette

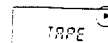
(Depress both simultaneously.)

To eject the cassette

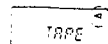


Getting the clock indication during tape playback
Press the DSPL button. Press it again to return to the previous indication.

Tape transport direction indication



The side facing up is being played



The side facing down is being played

12

11

Precautions

- Before operating the unit for the first time or after replacing the car battery, press the reset button on the front panel with a ball-point pen etc., and then start operating the unit.
- If your car was parked in direct sunlight resulting in a considerable rise in temperature inside the car, allow the unit to cool off before operating it.
- If no power is being supplied to the unit, check the connections first. If everything is in order, check the fuse.

If you have any questions or problems concerning your unit that are not covered in this manual, please consult your nearest Sony dealer.

Notes on Cassettes

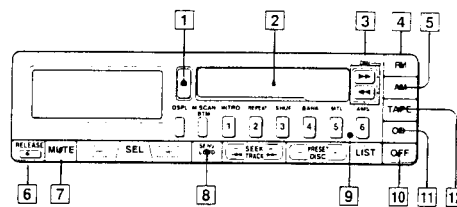
Cassette care

- Avoid touching the tape surface of a cassette, as any dirt or dust will contaminate the heads.
- Keep cassettes away from equipment with built-in magnets such as speakers and amplifiers, as erasure or distortion on the recorded tape could occur.
- Do not expose cassettes to direct sunlight, extremely cold temperatures or moisture.
- The cassette shell may become warm when the tape is played back for a long period of time because of the built-in power amplifier. However, this is not a sign of a malfunction.

Note on cassettes longer than 90 minutes

The use of cassettes longer than 90 minutes is not recommended except for long continuous play. The tapes used for these cassettes are very thin and tends to be stretched easily. Frequent playing and stopping operation for these tapes may cause them to be pulled into the cassette deck mechanism.

Location and Function of Controls



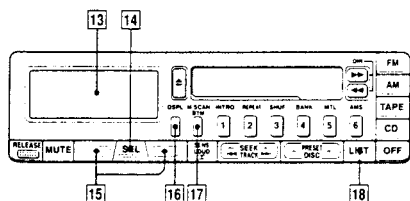
Refer to the pages in ● for details.

- 1 **EJECT button** Press to stop tape playback and eject the cassette.
- 2 **Cassette insertion door**
- 3 **Fast winding buttons/DIR (tape transport direction change) buttons**
- 4 **FM (radio on) button**
- 5 **AM (radio on) button (XR-U330)** **MW/LW (radio on/band select) button (XR-U331)**
- 6 **RELEASE button**
- 7 **MUTE button** Press to mute the sound momentarily. Press again to restore the same volume level. This button will be also canceled in the following cases:
 - when the or OFF button is pressed.
 - when ejecting a cassette by pressing the button during tape playback.
- 8 **SENS/LOUD/ (sensitivity/loudness/ Dolby NR) button** Press for more than two seconds to reinforce the bass and treble especially when listening at a low volume level. To cancel this mode, press it again for more than two seconds.
- 9 **Reset button** Press this button when you use this unit for the first time, when you have changed the car battery or when the buttons of this unit do not function.
- 10 **OFF button**
- 11 **CD (disc play/CD changer select) button**
- 12 **TAPE (tape playback) button**

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7

Location and Function of Controls

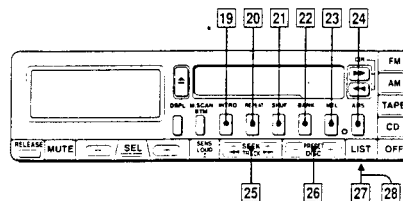


- 13 **Display window**
- 14 **SEL (control mode select) button** Press to select the desired control mode: BAS (bass), TRE (treble), BAL (balance), FAD (fader) or VOL (volume).
- 15 **buttons** Controlling the bass/treble/balance/fader/volume
- 16 **DSPL (display change/time setting) button**
- 17 **M.SCAN/BTM (memory scan/best tuning memory) button**
- 18 **LIST (custom-file list) button**

Display window	Control mode		
		Press	Press
BAS	Bass control	For less bass	For more bass
TRE	Treble control	For less treble	For more treble
BAL	Balance control	To decrease the right-speakers volume	To decrease the left-speakers volume
FAD	Fader control	To decrease the rear-speakers volume	To decrease the front-speakers volume
VOL	Volume control	For less volume	For more volume

The buttons normally function as the volume control. Adjust the level within three seconds after selecting the desired control mode with the SEL button. Otherwise, the mode will go back to the volume control mode.

8



During tape playback	During disc play	During radio reception
19 —	INTRO (track cue play) button	Preset number buttons
20 —	REPEAT (repeat play) button	
21 —	SHUF (shuffle play) button	
22 —	BANK button	
23 —	MTL (metal/C-O2) button	
24 —	AMS (Automatic Music Sensor) button	
25 —	TRACK (disc track change) button	SEEK (automatic tuning) button
26 —	DISC (disc change/manual search) button	PRESET (preset search/manual tuning) button

- 27 **POWER SELECT switch** (located on the bottom of the unit)
See "POWER SELECT Switch" in the Installation/Connections manual.
- 28 **9K/10K SELECT switch** (located on the bottom of the unit) (except the model for European countries)
See "9K/10K SELECT Switch" in the Installation/Connections manual.

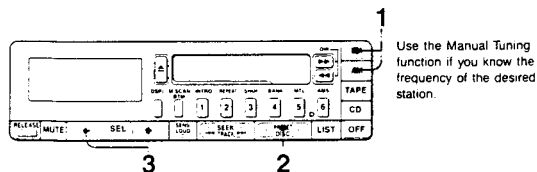
Muting a beep sound

Press the button while pressing the SEL button. To obtain the beep sound again, press these buttons once more.

9

Tuning in by Adjusting the Frequency

Manual Tuning



Use the Manual Tuning function if you know the frequency of the desired station.

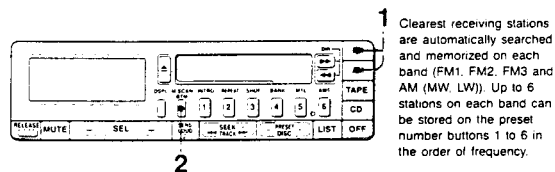
- Select the desired band.**

The FM band changes in the following order:
FM1 → FM2 → FM3.
- Press the PRESET button for more than 0.5 second.**
- Adjust the volume.**

PREVENTING ACCIDENTS!
While you are driving, the use of the Automatic Tuning and the BTM function is recommended in favor of the Manual Tuning.

Memorizing the Stations Automatically

BTM (Best Tuning Memory) Function



1
Clearest receiving stations are automatically searched and memorized on each band (FM1, FM2, FM3 and AM (MW, LW)). Up to 6 stations on each band can be stored on the preset number buttons 1 to 6 in the order of frequency.

- Select the desired band.**

The FM band changes in the following order:
FM1 → FM2 → FM3.
- Keep the BTM button pressed for more than two seconds.**

Note
The receivable frequencies of FM1, FM2 and FM3 are the same.

The BTM function
The BTM function searches all the receivable stations within the currently selected band and memorizes the ones in good receiving conditions in sequence from the lowest frequency.

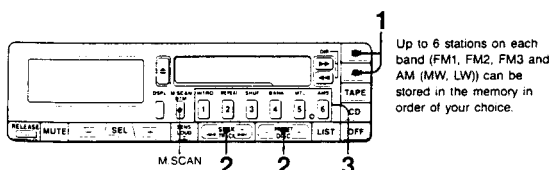
Note
There may be cases where there are not enough receivable stations due to the lack of stations in the vicinity or weak broadcasting signals. In such cases the BTM operation may stop without all the buttons being occupied with memories.

How to memorize the stations on the preset number buttons
 — When there is no preset number indicated on the display window, all the preset number buttons set in the currently selected band will be filled with the memories.
 — When there is a preset number indicated on the display window, the unit will memorize the stations on the preset number buttons from the one currently being displayed. For example, when you choose FM2 and preset number 3 is being displayed, the operation will start from the preset number 3 on FM2, and stops at the preset number 6 on FM3.

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Memorizing Only the Desired Stations



Up to 6 stations on each band (FM1, FM2, FM3 and AM (MW, LW)) can be stored in the memory in order of your choice.

For example, to store a station on the preset number button 1:

- Select the desired band.**

The FM band changes in the following order:
FM1 → FM2 → FM3.
- Tune in the station which you wish to store on the preset number button.**
- Keep the preset number button pressed for about two seconds.**

Each preset number button has only one memory for a band. The previously memorized station will be erased when you enter a new station of the same band on the same preset number button.

The number of the preset number button of which you are pressing now comes on the display window. When the "MEM" indication comes on, the station is stored in the memory and the operation is now completed. The "MEM" indication will turn off after a while.

Checking in Order, All the Stations Stored in the Memory — Memory Scan Function

The tuner will receive in order, all the stations stored in the memory for five seconds each.

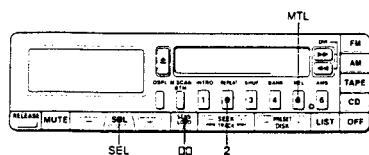
To cancel
Press the M.SCAN button lightly once more. The memory scan will be canceled and you will be able to listen to the station currently being received.

Note
There may be cases in which even the stations stored in the memory cannot be received due to weak signals in the vicinity of your car.

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Listening to the Tape Playback



Listening to the CrO₂ (TYPE II) or Metal (TYPE IV) Tapes



The "MTL" indication appears on the display window. To listen to the normal (TYPE I) tapes, press the button again.

Listening to a Tape Recorded in the Dolby-B NR System



The Dolby noise reduction system reduces the hiss noises which occur during tape playback in the treble and bass areas. This system emphasizes the treble area during the recording and returns it to the original level at the playback. Therefore, when you listen to the tapes which are recorded in the Dolby B NR system, be sure to use the Dolby B NR system during a playback as well.

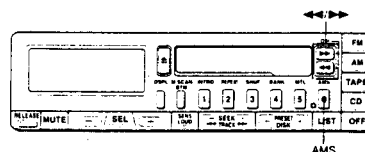
Turning on the Radio while the Tape is Being Fast-wound — ATA Function

Press the preset number button 2 while pressing the SEL button.



The tuner turns on automatically when you depress the << or >> button during tape playback. To cancel, press the preset number button 2 while pressing the SEL button.

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Locating the Beginning of a Track

—AMS Function

Press the AMS button, then depress the << or >> button to refer to the following table.

Indicator	Cassette side being played	Desired selection	
		Next track	Current track
>	Side facing upwards	Depress >>	Depress <<
<	Side facing downwards	Depress <<	Depress >>

The AMS may not function properly and the track starting positions may not be located in the following cases:

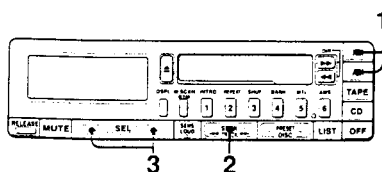
- Tapes which contain noises between the tracks are used.
- Tapes which contain less than four seconds blank spaces in between the tracks are used.
- When you depress the << or >> button immediately before or after the track which you wish to locate.

The unit may consider the followings as the blank spaces between the tracks and start playback:

- Long silent music sections on a track.
- Quiet sections or a continuous low volume sound on a track.
- Tracks which contain a gradual increase and decrease of the sound volume.

Searching for the Stations Automatically

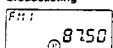
—Automatic Tuning



If you do not know the frequency of the station you wish to tune in, it is useful to use the Automatic Tuning function.

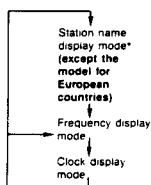
- Select the desired band.**
FM or AM (MW/LW)
XR-U330 XR-U331
The FM band changes in the following order:
FM1 → FM2 → FM3.
- Press the SEEK button.**
SEEK TRACK << SEEK TRACK >>
For lower frequencies For higher frequencies
The scanning stops when a station is received. Press the button repeatedly until the desired station is received.
- Adjust the volume.**

While receiving FM broadcasting

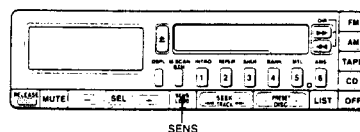


The "ST" indication will appear when an FM stereo program with sufficient signal strength is tuned in. The program will be received in stereo.

Getting the clock indication while listening to the radio. Press the DSPL button. Each time you press the button, the display mode changes as follows:



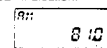
* Refer to page 24 for the station name display mode



Avoiding the Automatic Tuning from Stopping on Stations Too Frequently

—Local Seek Mode

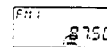
Press the SENS button lightly to get the "LCL" indication.



The mode changes to the local seek mode where only the stations with relatively strong signals are tuned in. It functions only when the Automatic Tuning is in operation.

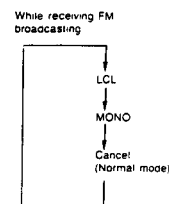
If FM Stereo Broadcasting is Difficult to Receive—Monaural Mode

Press the SENS button lightly to get the "MONO" indication.

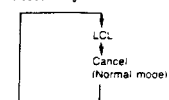


The sound improves, but it will become monaural.

Each time you press the SENS button, the mode changes as follows.

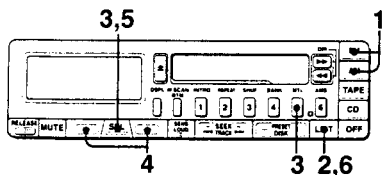


While receiving AM (MW, LW) broadcasting



Note
The SENS button also functions as the LOUD button if it is kept pressed for more than two seconds.

Editing the Registered Station Names



Erasing the Station Names

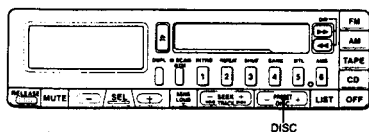
- 1 Turn the radio on and tune in any station.
- 2 Press the LIST button for more than two seconds to enter the name edit mode.
The currently received station will appear on the display window.
- 3 Press the preset number button 5 while pressing the SEL button.
The station names stored in the memory of the tuner will appear on the display window in the same order as they were registered*.
- 4 Press the or to search for the names you wish to erase.
Repeat the steps 4 and 5 to erase the other station names.
- 5 Press the SEL button for more than two seconds to erase the displayed name.
- 6 Press the LIST button for more than two seconds. The unit will go back to the normal mode.

The alternative method to erase the name
You can erase a name by selecting eight "—"s (underbars) as described in step 3 of "Changing the Station Names" (page 25)

* If you have erased some of the names before, they will not come on in the same order as they were registered

26

Locating a Desired Disc, Track or Part of a Track



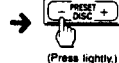
You can use this function to quickly locate your desired disc, track or part of a track.

Searching Your Desired Discs in Turn

—Disc Search

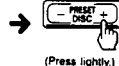
Press the DISC button lightly during CD play.

To search previous disc numbers



(Press lightly)

To search the disc numbers ahead



(Press lightly)

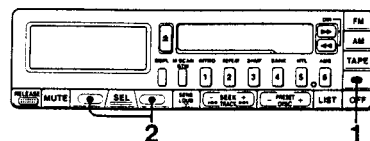
You can search a disc by displaying the titles of the discs registered with the Disc Memo Function. For details, see page 34.

Note
Make sure that you press the DISC button lightly. If you keep it pressed, the unit will enter the Manual Search mode.

28

Listening to the CD Play

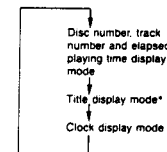
—When Optional Sony CD Changers are Connected



- 1 Press the CD button.
CD play will start.
Disc number Elapsed playing time
- 2 Adjust the volume.

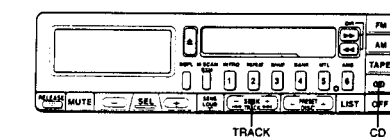
If the unit is set in the normal playing mode, after the end of a disc, the disc with the next number shown will be automatically played. If two or more CD changers are connected, after the end of the last disc, the first disc in the CD changer with the next number shown will be played. The order of the CD play can be rearranged by changing the playing modes. For details, see "Playing in Other Modes" (page 31)

Getting the clock display while listening to a disc
Press the DSPL button. Each time you press the button, the display mode will change cyclically as follows:



* It is necessary to put titles onto the discs in advance. See page 34 for details.

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Listening to the Discs in Another CD Changer (when two or more CD changers are connected)

Press the CD button during CD play.



The CD changer number changes.

Locating the Beginning of a Track

Press the TRACK button during CD play.

To listen to the current track again from the beginning



If the button is kept pressed, the beginnings of the previous tracks will be located.

To listen to the next track from the beginning



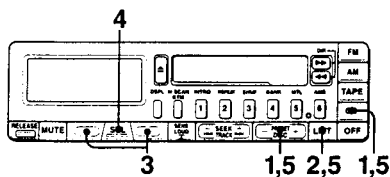
If the button is kept pressed, the beginnings of the succeeding tracks will be located.

Note
When you keep pressing the TRACK button and come to either the beginning or the end of a disc, you will not be able to go any further.

29

Displaying the Title of Each Disc

—Disc Memo Function



You can put a title of your own choice to a disc (one title per disc). The title can be displayed on the display window while the disc is being loaded and played.

Putting Your Personalized Titles onto the Discs

- 1 Play the disc that you wish to title.
- 2 Press the LIST button for more than two seconds to enter the name edit mode.

Name edit mode
- 3 Press either the or button to select the desired characters and numbers.
Each time you press the or button, characters will come on in the following order:
 → A=B=C=...X=Y=Z=0=1=2=3=...
 → _=()= / = ' = + = 9 = ...
- 4 Press the SEL button after locating the desired character or number.

The flashing part will move to the next space on the right. Repeat steps 3 and 4 to enter the entire titles. Up to eight characters can be used per disc.

Notes

- If you press the SEL button when the eighth character (farthest right character) is flashing, the flashing part will go back to the first character (farthest left character).
- If you wish to put a blank space after a character, select " " (under-bar).

34

Displaying the Title of Each Disc



DSPL

Displaying the Title

While the disc is playing, press the DSPL button.



If the title of a disc is not registered, "....." will come on the display window.

While loading the discs

Whatever the display mode is, the indication automatically changes as follows:

Title of the disc (two seconds) → Disc and track number (two seconds) → Currently selected display mode

The registered titles of the discs may not come on the display window immediately during loading. This occurs because the unit displays the title after identifying the disc by reading the TOC* (Table of Contents) information of the disc. Therefore, while the CD changer is loading the disc for the first time, the registered title of the disc cannot be displayed. Once the disc has been loaded and played, the TOC information would have been read and the title will be displayed even while the disc is being loaded.

Each time you press the DSPL button while the disc is playing, the indication on the display window will change cyclically as follows.

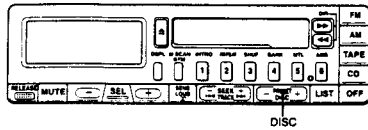
↓
Disc number, track number and elapsed playing time display mode
↓
Title display mode
↓
Clock display mode

* The TOC information of the disc contains the total length of playing time and the codes to search the beginning and end of each track, and so on.

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Locating a Desired Disc, Track or Part of a Track



Searching for a Desired Part of Track —Manual Search

Keep the DISC button pressed during CD play.

To go back



(Keep on pressing.)

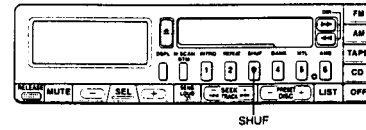
To go ahead



(Keep on pressing.)

The elapsed playing time of the track will be displayed on the display window during the manual search.

Playing in Other Modes



Playing the Discs Randomly —Shuffle Play Functions

Playing the tracks on the currently selected disc randomly —Disc shuffle play

Press the **SHUF 1** button to get the "SHUF 1" indication during CD play.

When all the tracks on a disc have been played, it will proceed on to the next disc.

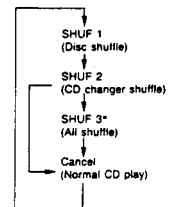
Playing every track on every disc in the currently selected CD changer randomly —CD changer shuffle play

Press the **SHUF 2** button to get the "SHUF 2" indication during CD play.

Playing randomly every track on every disc in all the connected CD changers —All shuffle play (when two or more CD changers are connected)

Press the **SHUF 3** button to get the "SHUF 3" indication during CD play.

The function of the SHUF button changes cyclically as follows:

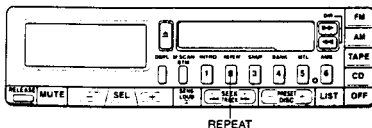


* All shuffle play (SHUF 3) mode functions only when two or more CD changers are connected to the unit. When only one changer is connected, the "SHUF 3" indication will not be displayed. In this case, if you press the SHUF button again while the "SHUF 2" indication is being displayed, the shuffle play will be canceled.

30

31

Playing in Other Modes



Playing a Disc Repeatedly —Repeat Play Functions

Playing the currently selected track repeatedly —Track repeat

Press the **REP 1** button to get the "REP 1" indication during CD play.

When the track is over, the CD play will be repeated from the beginning of that track.

Playing the currently selected disc repeatedly —Disc repeat

Press the **REP 2** button to get the "REP 2" indication during CD play.

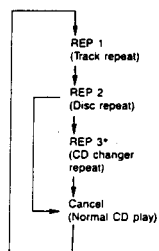
When the last track of the currently selected disc is over, the CD play will be repeated from the beginning of that disc.

Playing the discs in the currently selected CD changer repeatedly —CD changer repeat (when two or more CD changers are connected)

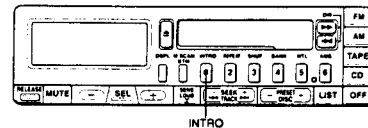
Press the **REP 3** button to get the "REP 3" indication during CD play.

When the last disc of the currently selected CD changer is over, the CD play will be repeated starting from the first disc in the currently selected CD changer.

The function of the REPEAT button changes cyclically as follows:



* CD changer repeat (REP 3) mode functions only when two or more CD changers are connected to the unit. When only one changer is connected, the "REP 3" indication will not be displayed. In this case, if you press the REPEAT button again while the "REP 2" indication is being displayed, the repeat play will be canceled.



Searching for a Desired Track by Listening to the First 10 Seconds of Each Track —Intro Scan Function

Press the **INTRO** button during CD play.

The first 10 seconds of all the tracks on the currently selected disc will be played in order.

When the first 10 seconds of the last track on a disc is played, it will move on to the next disc.

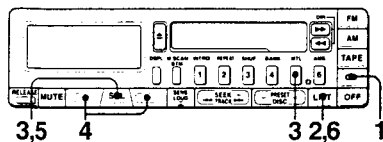
When the first 10 seconds of the last disc in the first CD changer has been played, the first disc in the next CD changer will be played (only when two or more CD changers are connected).

When you find the desired track, Press the INTRO button once more. The INTRO scan function will be canceled and you can continue to listen to the track.

32

33

Editing a Custom File



If you erase the title, the PLAY/SKIP settings of the Bank function will be erased as well.

Erasing a Title

- 1** Select the CD changer and play any disc.
- 2** Press the LIST button for more than two seconds to enter the name edit mode.
The title of the currently played disc will appear on the display window.
- 3** Press the preset number button 5 while pressing the SEL button.
The titles stored in the CD changer currently selected will appear on the display window in the same order as they were registered*.
- 4** Press the or button to search for the title you wish to erase.
Repeat steps 4 and 5 on other titles, if necessary.
- 5** Press the SEL button for more than two seconds after the title you wish to erase is displayed.
Now the title and the PLAY/SKIP settings are erased. The unit will go back to the normal CD playing mode.
- 6** Press the LIST button for more than two seconds.

The alternative method to erase a title
You can erase a title by selecting eight "—"s (under-bars) as described in step 3 of "Changing the Title and the PLAY/SKIP Settings" (page 41)

* If you have erased some of the titles before, they will not come on in the same order as they were registered

42

Maintenance

Fuse Replacement

If the fuse blows, check the power connection and replace the fuse. If the fuse blows again after the replacement, there may be an internal malfunction. In this case, consult your nearest Sony dealer.

Warning
Use the specified amperage fuse. Use of a higher amperage fuse may cause serious damage.

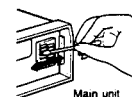
Cleaning the Head and the Tape Path

Prolonged use may contaminate the tape head and the tape path. Contamination causes sound drop-outs in playback. Clean the tape head and the tape path every two weeks to enjoy optimum hi-fi stereo sound. Use a commercially available cleaning cassette.

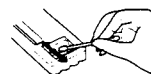
Cleaning the Connectors

The unit may not function properly if the connectors between the unit and the front panel get contaminated with dirt. In order to prevent this from happening, open up the front panel by pressing the RELEASE button then detach it and clean the connectors from time to time.

Clean the connectors with a cotton swab as illustrated. Be sure to clean them in the direction of the arrow.



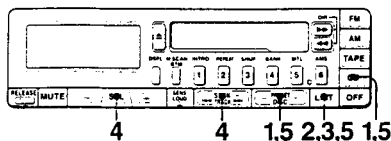
Main unit



Back of the front panel

43

Playing Selected Tracks on a Disc —Bank Function



You can listen to only the desired tracks by using this function.

Setting the Play and Skip Modes on the Discs

- 1 Play the disc to which you wish to set these modes.
- 2 Press the LIST button for more than two seconds and put the titles onto the discs.

See page 34 for details about putting on a title. If the title has already been registered, proceed to step 3.
- 3 Press the LIST button lightly to enter the PLAY/SKIP edit mode.
When the unit enters the PLAY/SKIP edit mode, the indication on the display window will look like the illustration below.
- 4 Press the TRACK button to select the track number you wish to skip and press the SEL button.

The indication changes from "PLAY" to "SKIP". If you wish to return to "PLAY", press the SEL button again.
Repeat the operation in this step to set either the "PLAY" or "SKIP" mode on all the tracks.

Notes

- When the title is not registered, you cannot enter the PLAY/SKIP edit mode even if you press the LIST button.
- You can only set the "SKIP" mode onto up to 24 tracks. If a disc has more than 24 tracks, you will not be able to set the SKIP mode on the tracks after the 24th track.
- You cannot set the SKIP mode onto all of the tracks on a disc.

- 5 To register the settings, use one of the following methods ① through ④.

- ① Press the LIST button for more than two seconds.

The unit will go back to the normal CD playing mode.
- ② Press the LIST button lightly.

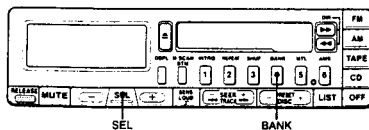
(Press lightly)
The unit re-enters the name edit mode. See page 34.
- ③ Press the DISC button lightly.

(Press lightly)
You can change the disc and continue to put the titles onto the discs.
- ④ Press the CD button (only when two or more CD changers are connected).

You can go to the next CD changer and the unit will go back to the normal playing mode.

38

Playing Selected Tracks on a Disc

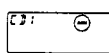


You can listen to only the desired tracks by using this function.

Playing with the Bank Function

To play the tracks with "PLAY" settings

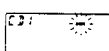
Press the BANK button during CD play.



The "BANK" indication will come on the display window. The unit will start playing the tracks with "PLAY" settings which have been set by the PLAY/SKIP mode.

To play the tracks with "SKIP" settings

Press the BANK button while pressing the SEL button.

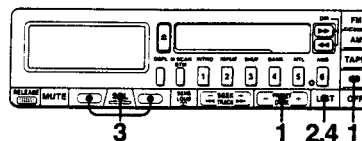


The "BANK" indication will flash on the display window. The unit starts playing the tracks with "SKIP" settings which have been set by the PLAY/SKIP mode.

To go back to the normal playing mode
Press the BANK button again.

To go back to the normal playing mode
Press the BANK button while pressing the SEL button.

Editing a Custom File



When you change the title, the PLAY/SKIP settings of the Bank function will not be erased at the same time.

Changing the Title and the PLAY/SKIP Settings

- 1 Play the disc you wish to edit.
- 2 Press the LIST button for more than two seconds to enter the name edit mode.

The title of the currently played disc will appear on the display window.
- 3 Press the SEL button to make the part you wish to edit flash. Select the characters and numbers using the or button.

If you wish to change the titles of other discs, repeat steps 1 through 3 on the discs after changing them with the DISC or CD button.
- 4 Press the LIST button for more than two seconds.

Now the new title is registered.

Note
If you wish to change the PLAY/SKIP settings of the Bank function, press the LIST button lightly to enter the PLAY/SKIP mode while the unit is in the name edit mode in step 2. While checking the disc and track numbers on the display window, change the setting by the TRACK and SEL buttons. Press the LIST button lightly again and the unit will enter the name edit mode again.

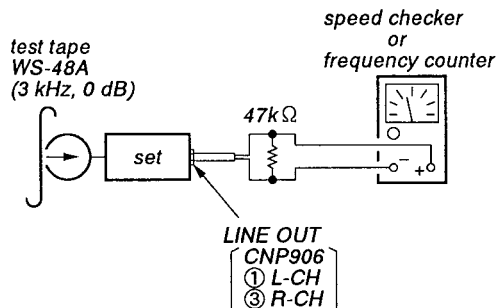
40

41

Capstan Motor Tape Speed Adjustment

Procedure:

1. Put the set into the FWD PB mode.



Specification: Constant speed

Speed checker	Frequency counter
- 1.5 to +2.5%	3,000 $\pm \frac{75}{48}$ Hz

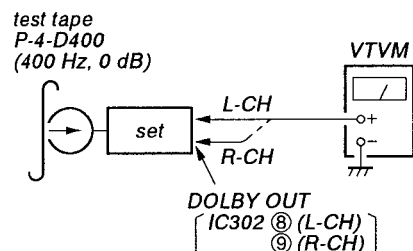
Adjust so that the frequency difference between the FWD and REV modes is within 1.5% (45 dB).

Adjustment Location: Capstan/Reel Motor

DOLBY NR Level Adjustment (Except U220)

Setting:

DOLBY NR switch: OFF
METAL switch: OFF



Procedure:

1. Put the set into the FWD PB mode.
2. Adjust RV301 (L-CH) and so that VTVM reading is -6 ± 1.5 dB.
3. Put the set into the FWD PB mode.
4. Adjust RV401 (L-CH) and so that VTVM reading is -6 ± 1.5 dB. (-6 ± 1.5 dB: approx. 0.35 to 0.54 V)

Adjustment Location: Main board

TUNER SECTION

Cautions during repair

When the front end is defective, replace it by a new one because its internal block is difficult to repair.

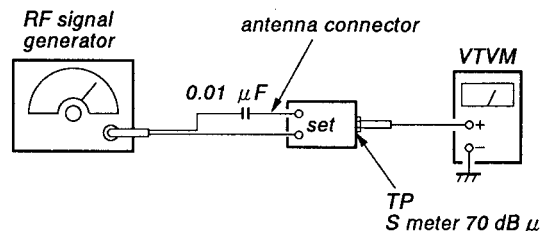
Make the Test Mode.

1. Set the "OFF" condition.
2. Push **4** button.
3. Push **5** button.
4. Press **1** button for two seconds.
Then the display indicates 5 patterns and stops.
The test mode is set.

FM Signal Meter (70 dB) Adjustment

Setting:

BAND switch : FM



Carrier frequency: 97.9 MHz (US/Canadian)
98.0 MHz (AEP/E/G)
Output level: 70 dB (3.15 mV)
Modulation: 1 kHz, 75 kHz deviation

Procedure:

Adjust with RV2 to 4.0 $\pm$ 0.1 V reading on VTVM.

SECTION 2 ADJUSTMENTS

2-1. MECHANICAL ADJUSTMENT

PRECAUTION

- Wipe the following components with an absorbent cotton cloth moistened with alcohol before adjustment:
 PB head Pinch roller
 Idler Rubber belt
 Capstan
- Demagnetize the PB head using a head demagnetizer.
- Be careful not to use a magnetized screwdriver.
- After the adjustment is completed, lock the adjustment parts using screws.
- Unless otherwise specified, make adjustments at the specified voltage (14.4 V).

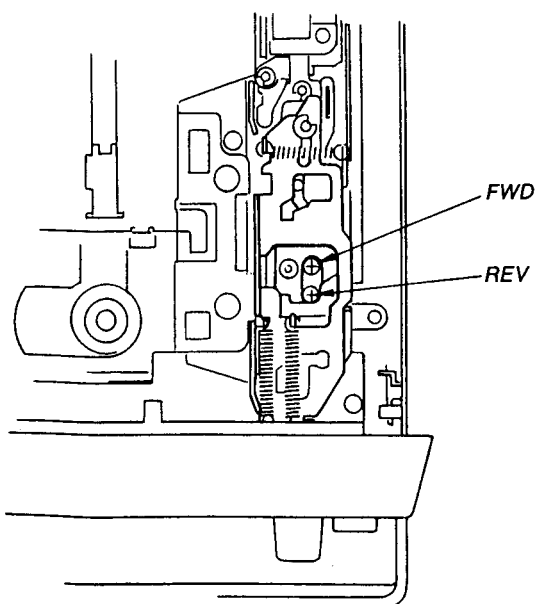
Torque Measurement

Measure the torque at a supply voltage of 14.4 V DC.

Mode	Torque meter	Meter reading
FWD	CQ-102C	25 to 55 g·cm (0.35 to 0.77 oz·inch)
REV	CQ-102RC	25 to 55 g·cm (0.35 to 0.77 oz·inch)
FF, REW	CQ-201B	50 to 150 g·cm (0.7 to 2.1 oz·inch)
Back Tension	CQ-102C	1.5 to 4 g·cm (0.02 to 0.05 oz·inch or less)

$$0 \text{ db} = 0.775 \text{ V}$$

Adjustment Location:



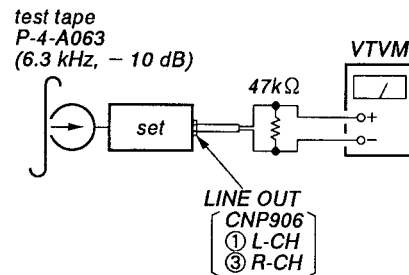
2-2. ELECTRICAL ADJUSTMENTS

DECK SECTION

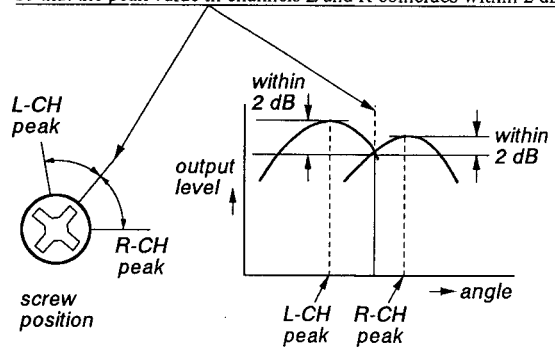
PB Head Vertical Adjustment

Procedure:

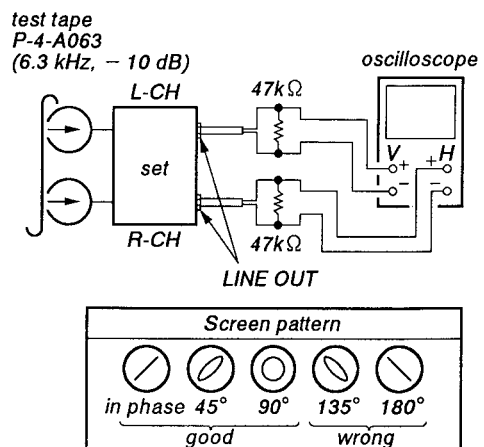
- Put the set into the FWD PB mode.



- Turn the screw and check the output peak value. Adjust the screw so that the peak value in channels L and R coincides within 2 dB.



- Check the phase in the PB mode.

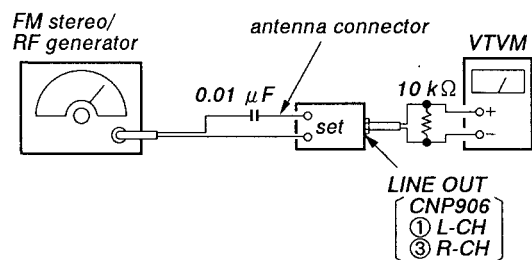


- Repeat the above adjustment for the REV PB mode.
- Check that output level difference between FWD PB mode and REV PB mode is within 4 dB μ .

FM Stereo Separation (50 dB) Adjustment

Setting:

BAND switch : FM



Carrier frequency: 97.9 MHz (US/Canadian)

98.0 MHz (AEP/E/G)

Output level: 50 dB (316 μV)

Modulation: main; 1 kHz, 33.75 kHz deviation
sub; 1 kHz, 33.75 kHz deviation
19 kHz pilot; 7.5 kHz deviation

Procedure:

Adjust RV6 for a best stereo separation at a LINE OUT level of approximately -10dB.

More than 23 dB is good.

FM stereo signal generator output channel	VTVM connection	VTVM reading (dB)
L-CH	L-CH	Ⓐ
R-CH	L-CH	Ⓑ Adjust RV1 for minimum reading.
R-CH	R-CH	Ⓒ
L-CH	R-CH	Ⓓ Adjust RV1 for minimum reading.

L-CH Stereo separation: Ⓐ - Ⓑ

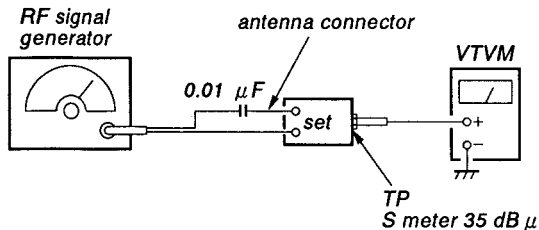
R-CH Stereo separation: Ⓒ - Ⓓ

The separations of both channels should be equal.

FM Signal Meter (35 dB) Adjustment

Setting:

BAND switch : FM



Carrier frequency: 97.9 MHz (US/Canadian)
98.0 MHz (AEP/E/G)
Output level: 35 dB (56.2 μV)
Modulation: 1 kHz, 75 kHz deviation

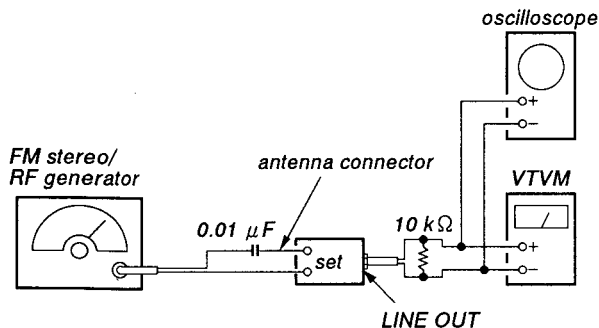
Procedure:

Adjust with RV9 to 2.0 ± 0.1 V (IC201 pin ② voltage value $\times 0.375 \pm 0.1$ V) reading on VTVM.

FM Carrier Leakage Adjustment

Setting:

BAND switch : FM



Carrier frequency: 97.9 MHz (US/Canadian)
98.0 MHz (AEP/E/G)
Output level: 60 dB (1 mV)
Modulation: main; 1 kHz, 33.75 kHz deviation
sub; 1 kHz, 33.75 kHz deviation
19 kHz pilot; 7.5 kHz deviation

Procedure:

1. Check the waveform on the oscilloscope screen becomes as follows when turning RV3.

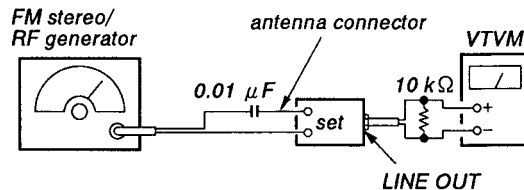


2. Set the modulation 19 kHz pilot.
3. Adjust with RV3 so that the 19 kHz signal becomes minimum on both channels L and R.

FM Stereo Separation (70 dB) Adjustment

Setting:

BAND switch : FM



Carrier frequency: 97.9 MHz (US/Canadian)
98.0 MHz (AEP/E/G)
Output level: 70 dB (3.15 mV)
Modulation: main; 1 kHz, 33.75 kHz deviation
sub; 1 kHz, 33.75 kHz deviation
19 kHz pilot; 7.5 kHz deviation

Procedure:

Adjust RV4 for a best stereo separation at a LINE OUT .
More than 28 dB is good.

FM stereo signal generator output channel	VTVM connection	VTVM reading (dB)
L-CH	L-CH	Ⓐ
R-CH	L-CH	Ⓑ Adjust RV1 for minimum reading.
R-CH	R-CH	Ⓒ
L-CH	R-CH	Ⓓ Adjust RV1 for minimum reading.

L-CH Stereo separation: Ⓐ - Ⓑ

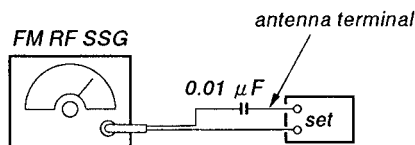
R-CH Stereo separation: Ⓒ - Ⓓ

The separations of both channels should be equal.

FM Auto Scan/Stop Level Adjustment

Setting:

BAND switch : FM

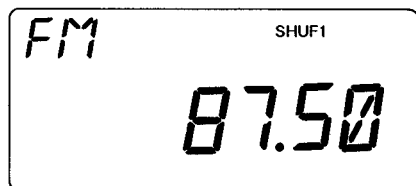


Carrier frequency: 97.9 MHz (US/Canadian)
98.0 MHz (AEP/E/G)
Output level: 25 dB (18 μV) (Except RDS model)
22 dB (13 μV) (RDS model)
Mode: mono, unmodulated

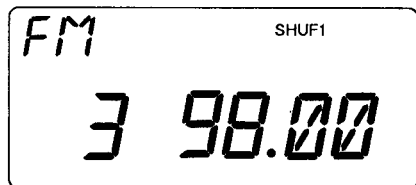
Procedure:

1. Set to the test mode. (See page 18.)
2. Push the tuner button and set to FM.

Display window



3. Push the preset **3** button.



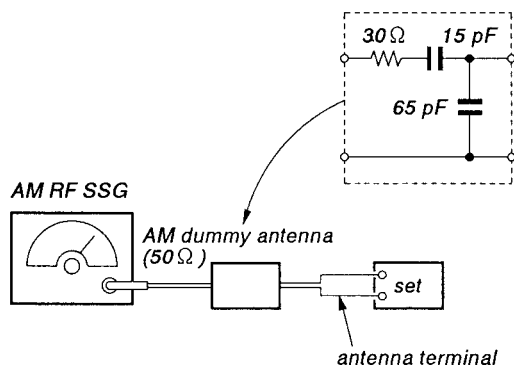
4. Adjust with the volume on TU10 so that the "FM" indication turns to "FM0" indication on the display windows.

AM (MW) Auto Scan/Stop Level Adjustment

Note: This adjustment should be made after FM auto scan stop level adjustment is completed.

Setting:

BAND switch : AM (MW)

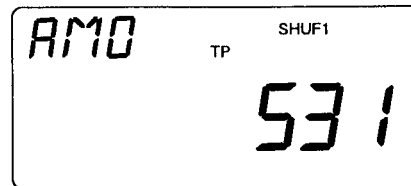


Frequency: 1,000 kHz (US/Canadian/E)
999 kHz (AEP/E/G)
Output level: 30 dB (31.8 μV)

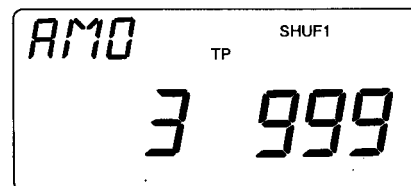
Procedure:

1. Set to the test mode. (See page 18.)
2. Push the tuner button and set to AM (MW).

Display window (EX.: 2 band model 9 kHz step when 10 kHz step; 530)



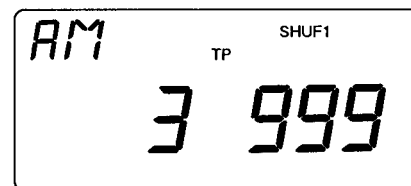
3. Push the preset **3** button.



(EX.: 2 band model 9 kHz step, when 10 kHz step; 1000)

4. Press **M. SCAN BTM** button for about 2 seconds.

Then "0" of AM0 (or MW0) and "TP" indications are off.

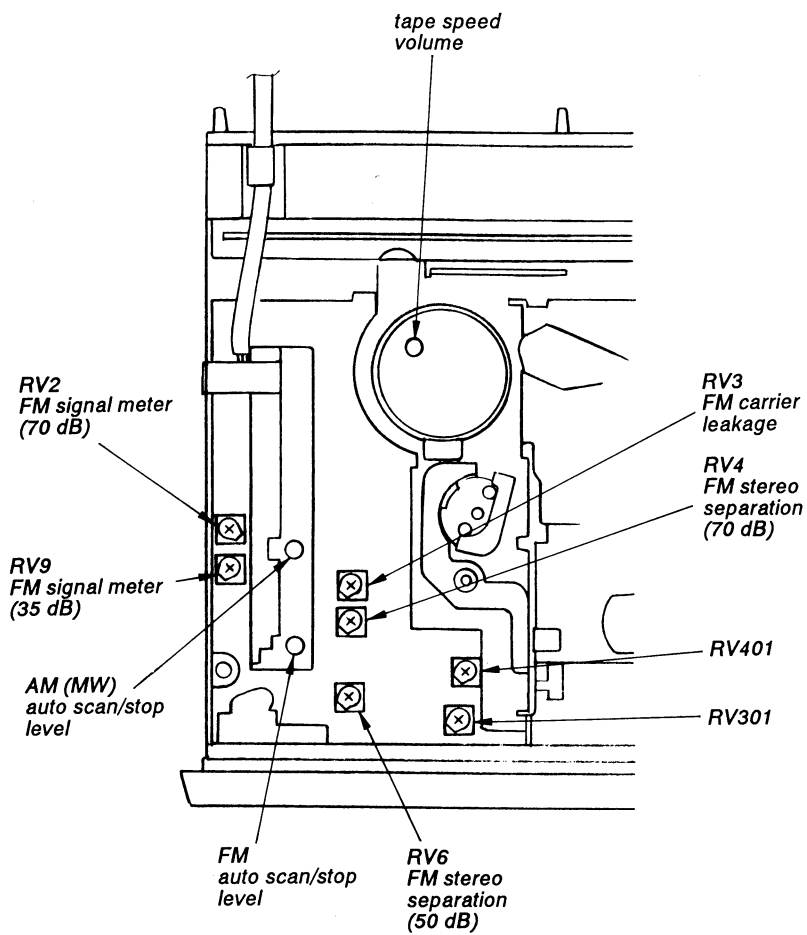


(EX.: 2 band model 9 kHz step, when 10 kHz step; 1000)

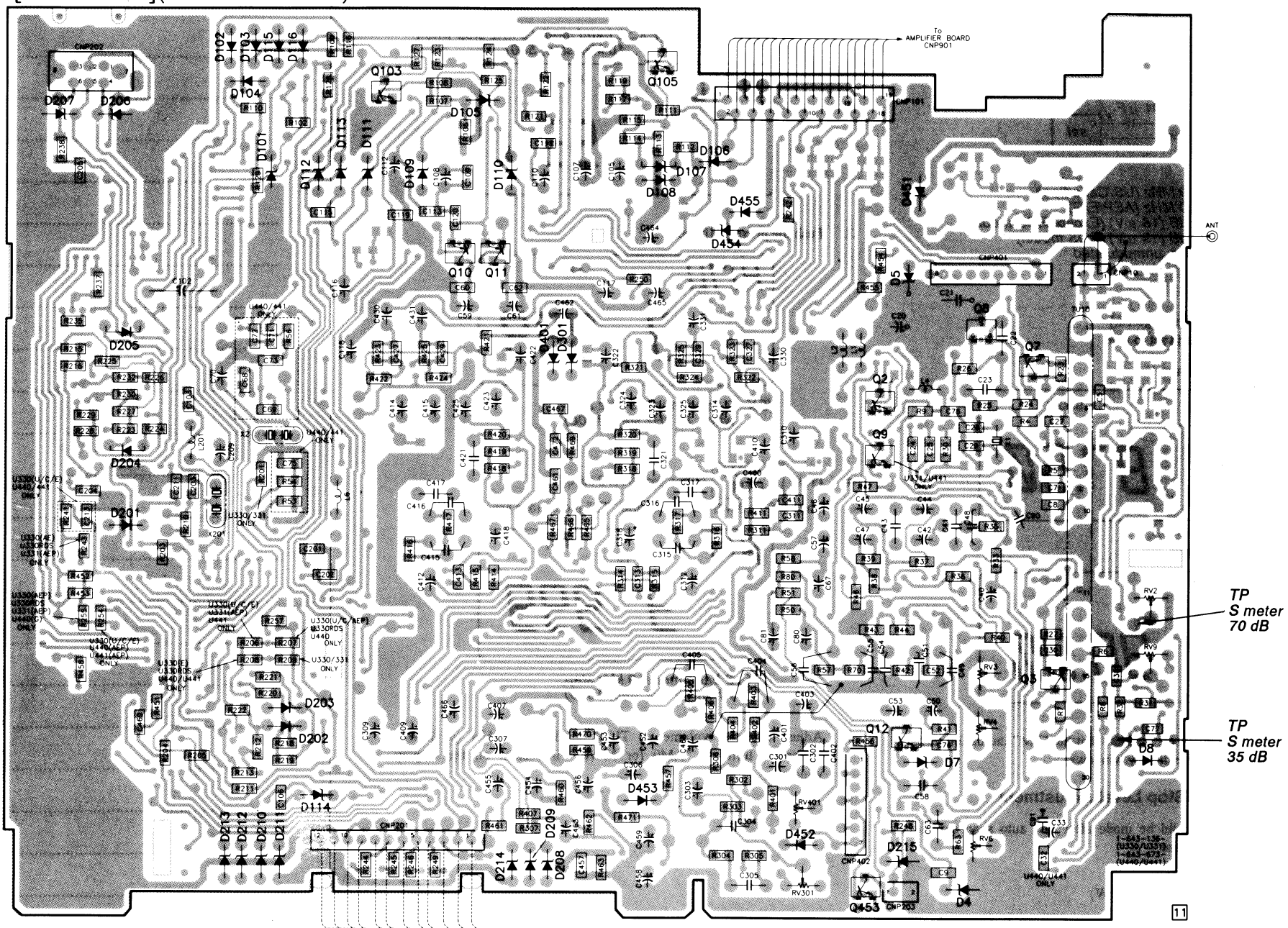
5. Adjust with the volume on TU10 so that the "AM (or MW)" indication turns to "AM0 (or MW0)" indication on the display windows.

[illegible]

- **Adjusting Parts Location**



[MAIN BOARD](CONDUCTOR SIDE)



- **IC Block Diagrams**

The diagram illustrates the internal components of the AD6540, including a Shift Register Latch, Universal Counter, 12-Bit Programmable Divider, Swallow Counter, Reference Divider, Phase Detector Charge Pump, and output drivers. The pins are numbered 1 through 20, with labels for VIN, XOUT, FMIN, AMIN, CE, DI, CL, DO, OUT1-OUT5, IN0, IN1, P0, HCTR, LCTR, VDD, and VSS.

The diagram shows a 16-channel stereo amplifier circuit. It features a central rectangular block labeled "— PROTECTOR —" with the text "LOAD DUMP", "THERMAL SHUT DOWN", and "SHORT CIRCUIT" inside. The circuit is divided into two main sections: the top section for channels 1 through 8, and the bottom section for channels 9 through 16. Each section contains two parallel signal paths, each consisting of a "PRE-AMP" (represented by a triangle) and a "FLAT AMP" (represented by a triangle). The input lines are labeled IN 1 through IN 16. The output lines are labeled OUT 1 through OUT 16. A central "PROTECTOR" block is connected to the output lines of the top section (OUT 1 through OUT 8) and the bottom section (OUT 9 through OUT 16). The circuit also includes a "STANDBY SW" (labeled 2) and a "MUTE SW" (labeled 1). Power supply lines are labeled POWER VCC 1, POWER VCC 2, and GND 1, GND 2. The diagram is a detailed schematic showing the internal connections between the various components and the central protector unit.

MARKING SIDE VIEW

(TOP VIEW)

(TOP VIEW)

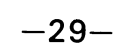
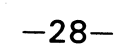
(TOP VIEW)

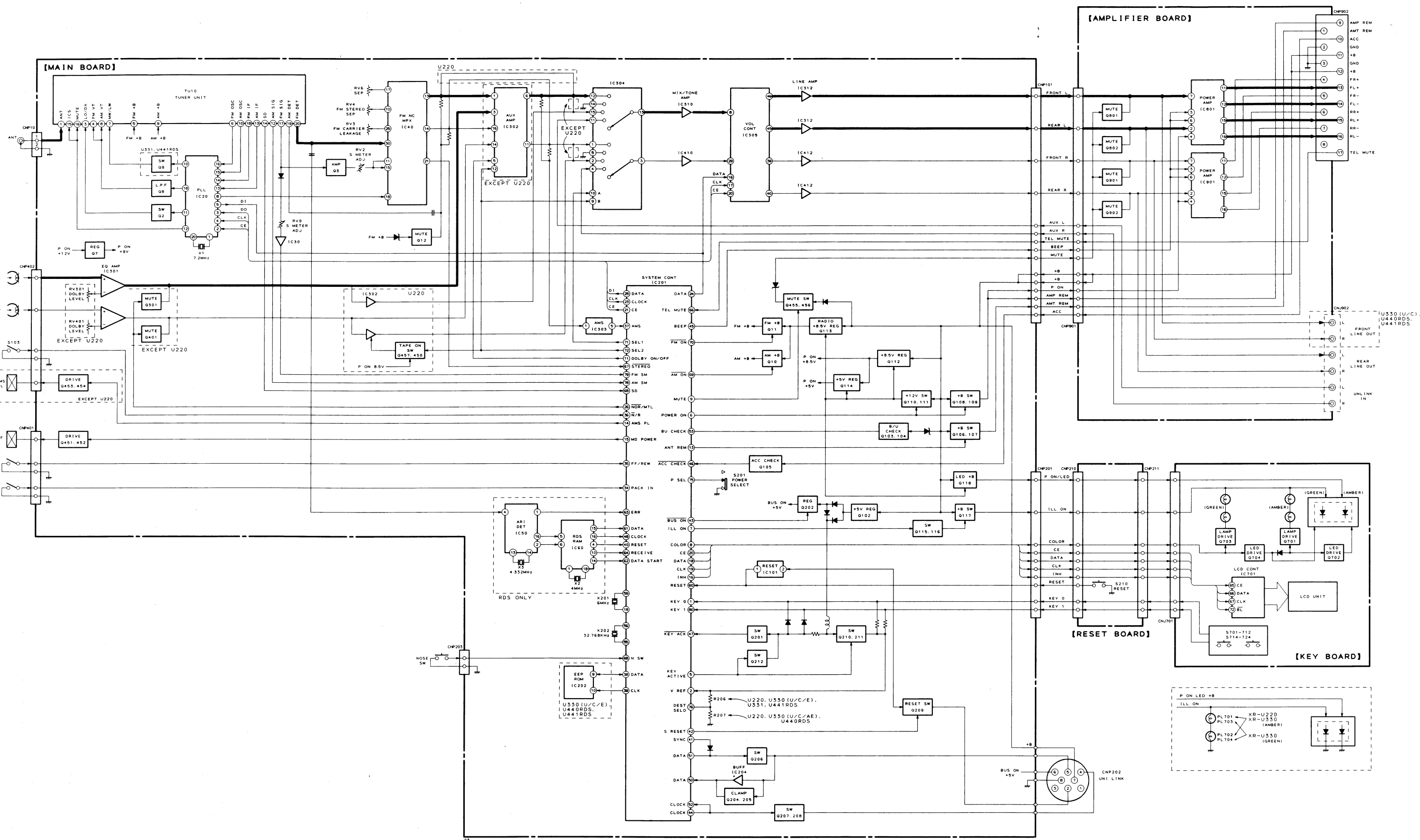
ANODE

CATHODE

A diagram of a 5-pin D-sub connector. The pins are arranged in a D-shape. The pin on the right side is labeled "CATHODE".

-27-





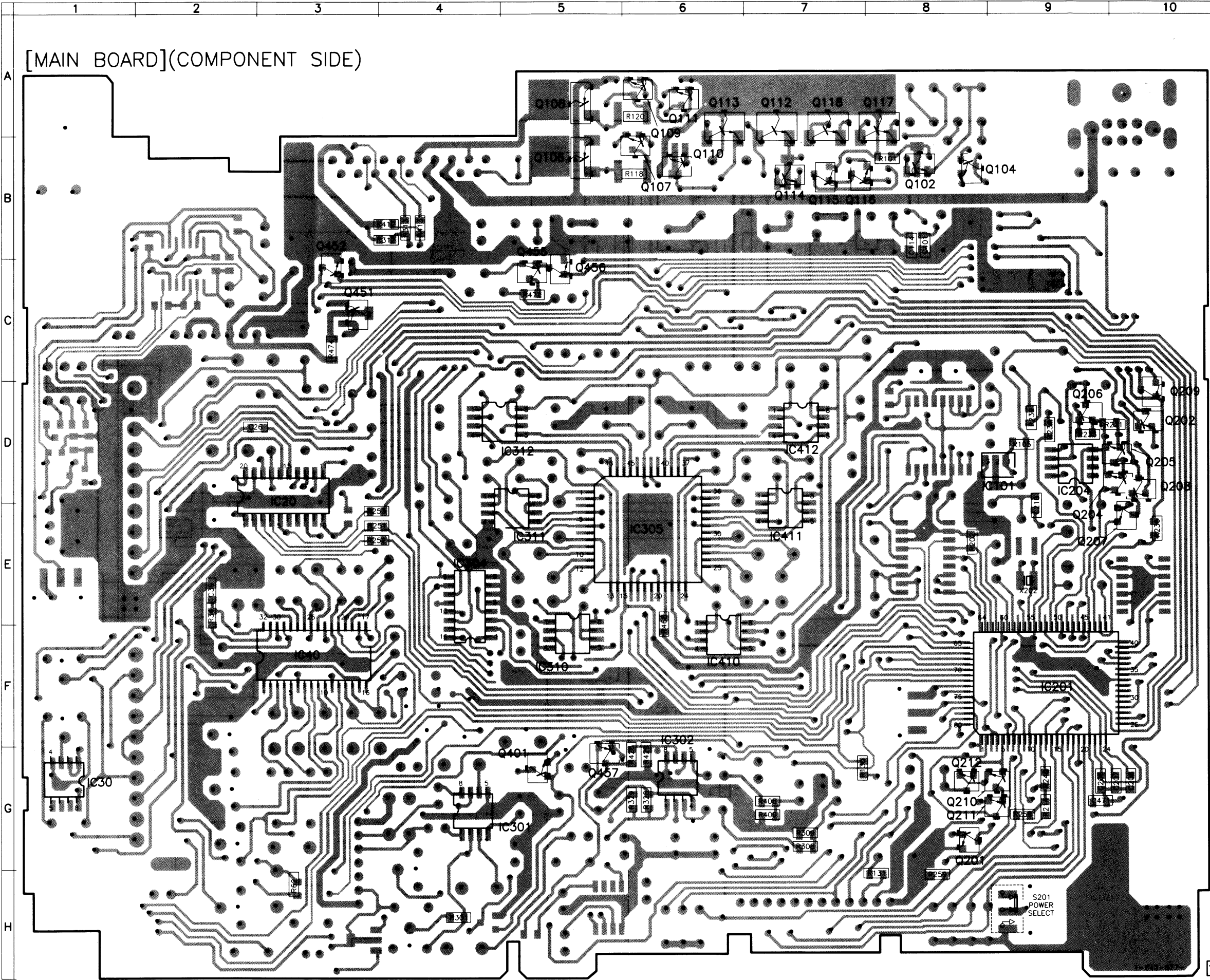
● Semiconductor Location

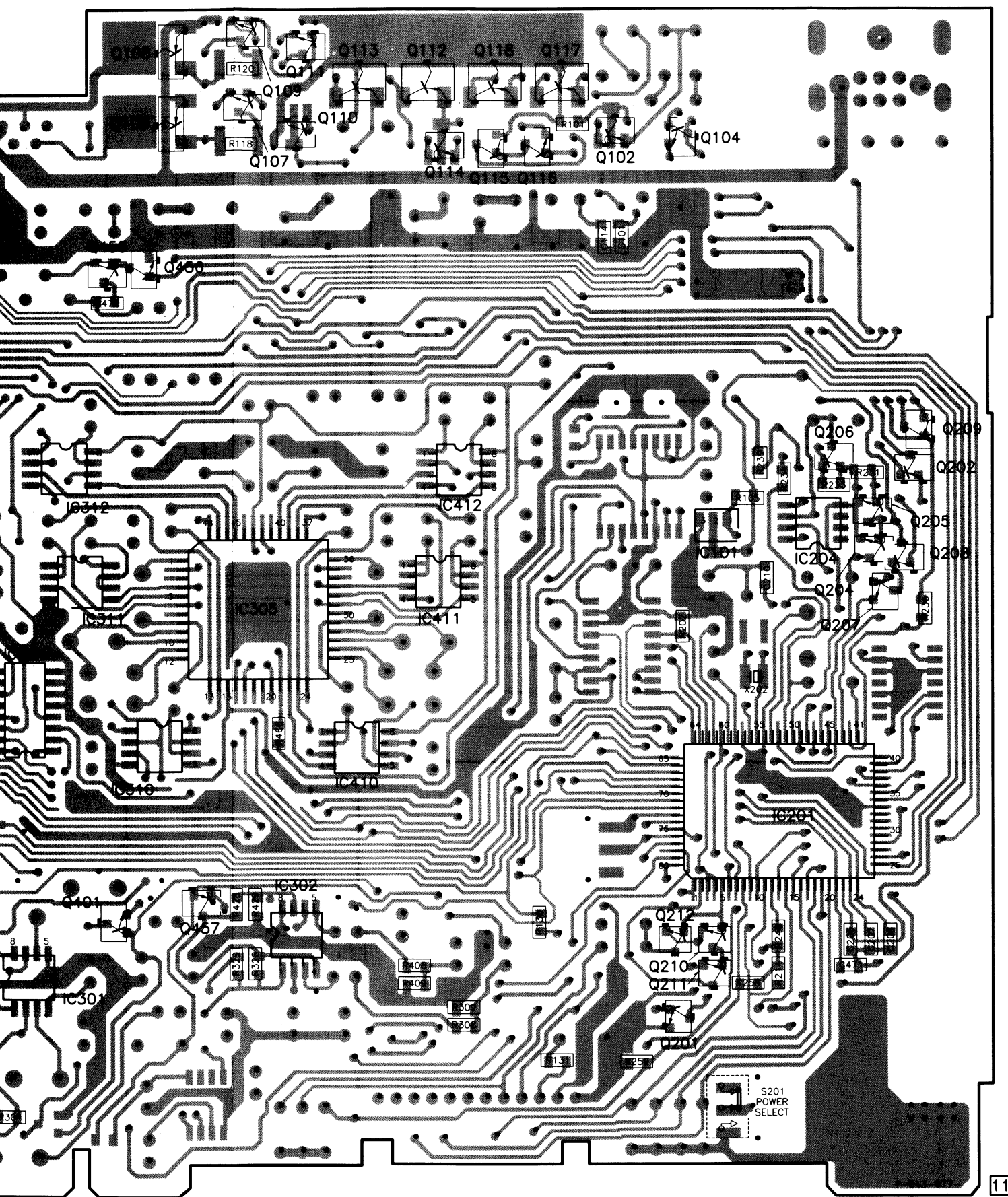
Ref. No.	Location	Ref. No.	Location
D4	H-19	IC305	E-6
D5	C-18	IC310	F-5
D7	G-18	IC311	E-5
D8	G-20	IC312	D-5
D101	B-13	IC410	F-6
D102	A-13	IC411	E-7
D103	A-13	IC412	D-7
D104	B-13		
D105	B-15	Q2	D-18
D106	B-17	Q3	F-19
D107	B-16	Q7	D-19
D108	B-16	Q8	D-19
D109	B-14	Q10	C-14
D110	B-15	Q11	C-15
D111	B-14	Q12	G-18
D112	B-13	Q102	B-8
D113	B-14	Q103	B-14
D114	G-13	Q104	B-8
D115	A-13	Q105	A-16
D116	A-13	Q106	B-5
D201	E-12	Q107	B-6
D202	G-13	Q108	A-5
D203	G-13	Q109	A-6
D204	E-12	Q110	B-6
D205	D-12	Q111	A-6
D206	B-12	Q112	A-7
D207	B-11	Q113	A-6
D208	H-15	Q114	B-7
D209	H-15	Q115	B-7
D210	H-13	Q116	B-7
D211	H-13	Q117	A-8
D212	H-13	Q118	A-7
D213	H-13	Q201	G-8
D214	H-15	Q202	D-10
D215	H-18	Q204	D-10
D301	D-15	Q205	D-10
D401	D-15	Q206	D-9
D451	B-18	Q207	E-10
D453	G-16	Q208	D-10
D454	C-17	Q209	D-10
D455	C-17	Q210	G-9
		Q211	G-9
		Q212	G-8
IC20	D-3	Q401	G-5
IC30	G-1	Q451	C-3
IC40	F-3	Q452	C-3
IC101	D-9	Q455	C-5
IC201	F-9	Q456	C-5
IC204	D-9	Q457	G-5
IC301	G-4	Q458	G-16
IC302	G-6		
IC304	E-4		

Note:
● ○ — : parts extracted from the component side.
● ● : Through hole.
● : Pattern from the side which enables seeing.
(The other layers' patterns are not indicated.)

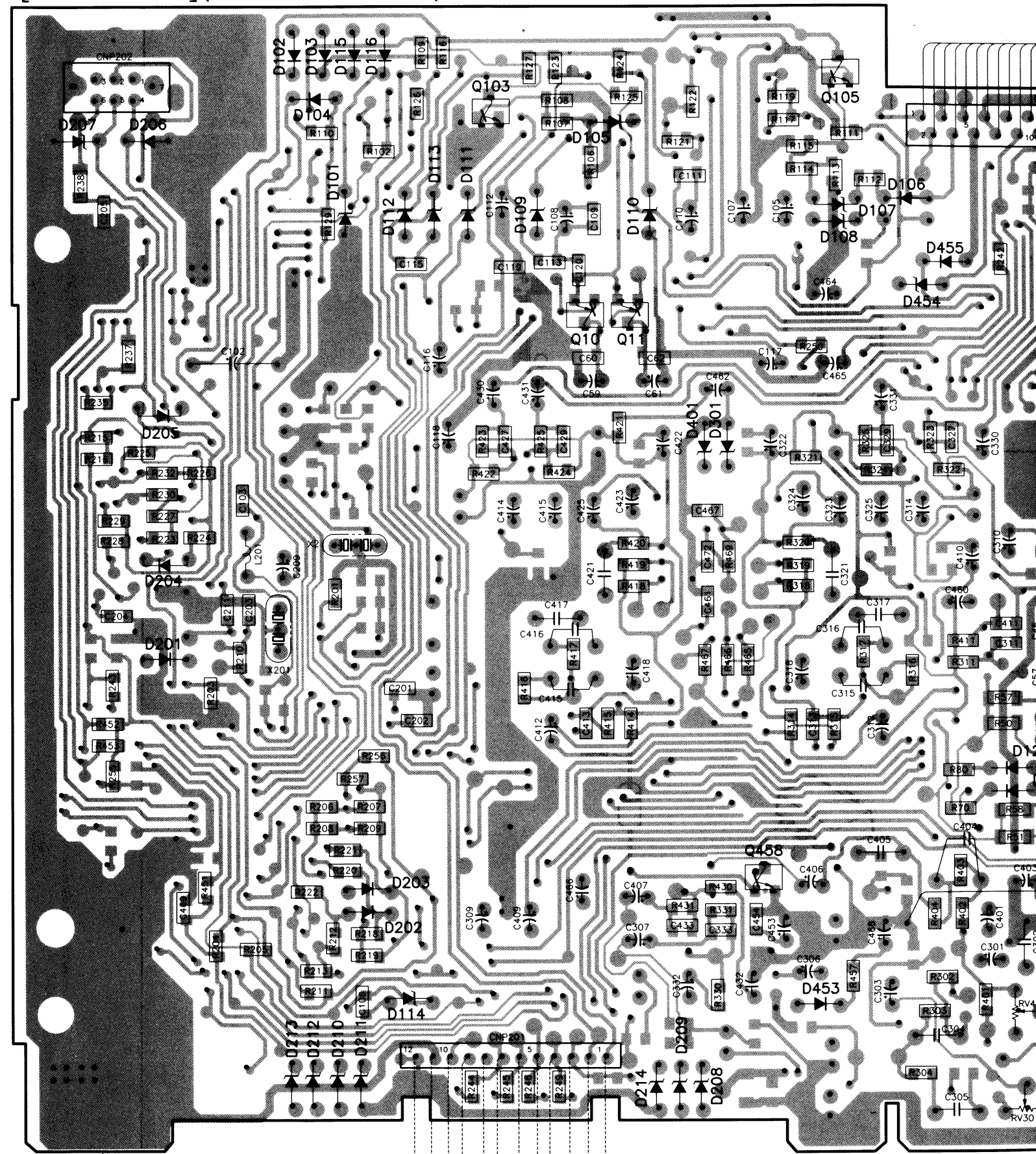
Caution:
Pattern face side: Parts on the pattern face side seen from the pattern face are indicated.
(Conductor Side)
Parts face side: Parts on the parts face side seen from the parts face are indicated.
(Component Side)

● : Pattern of the rear side.

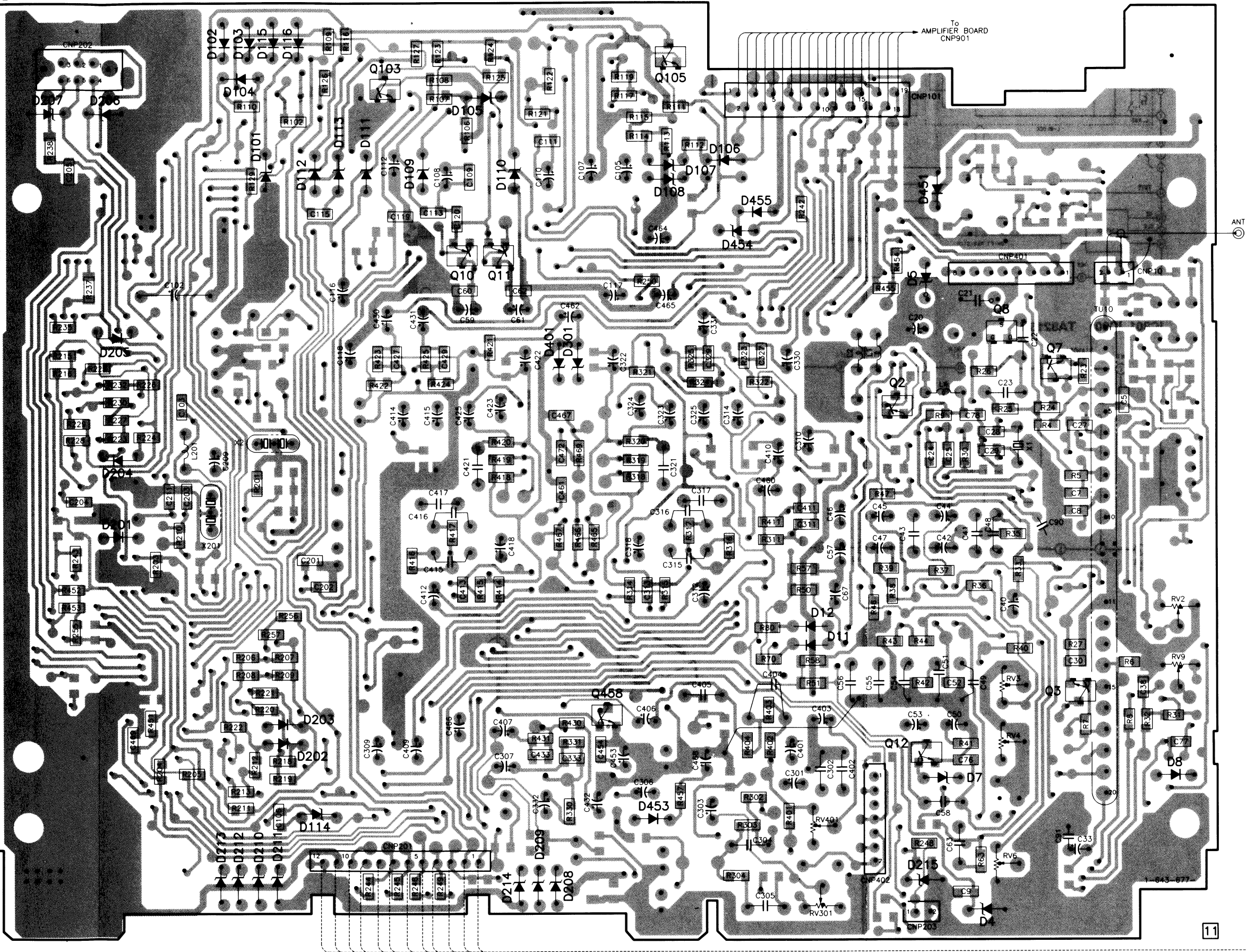




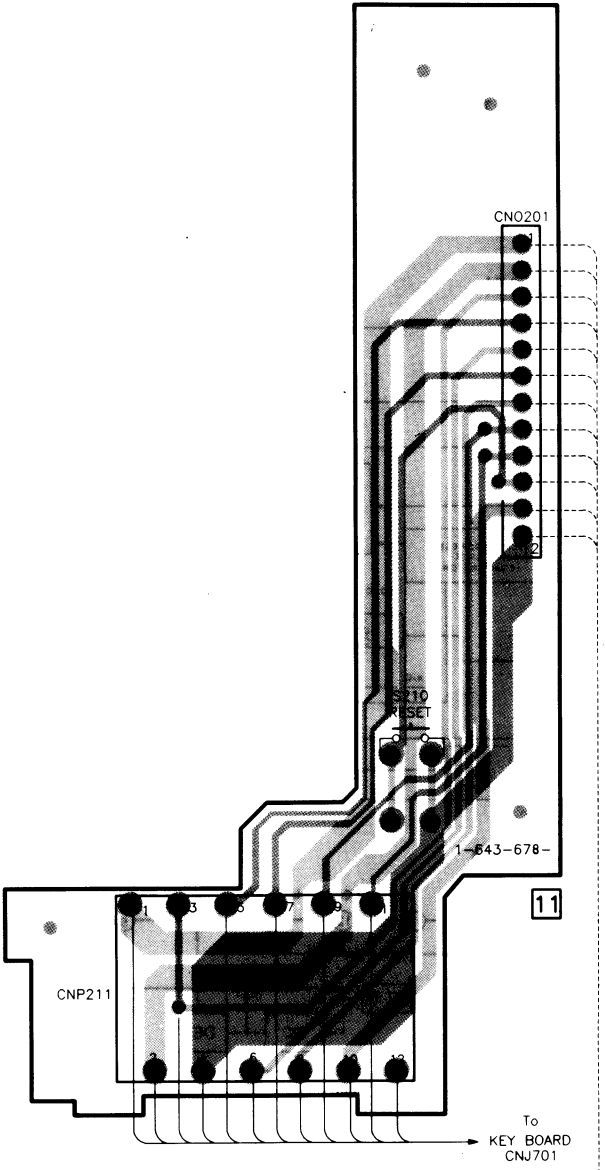
[MAIN BOARD](CONDUCTOR SIDE)



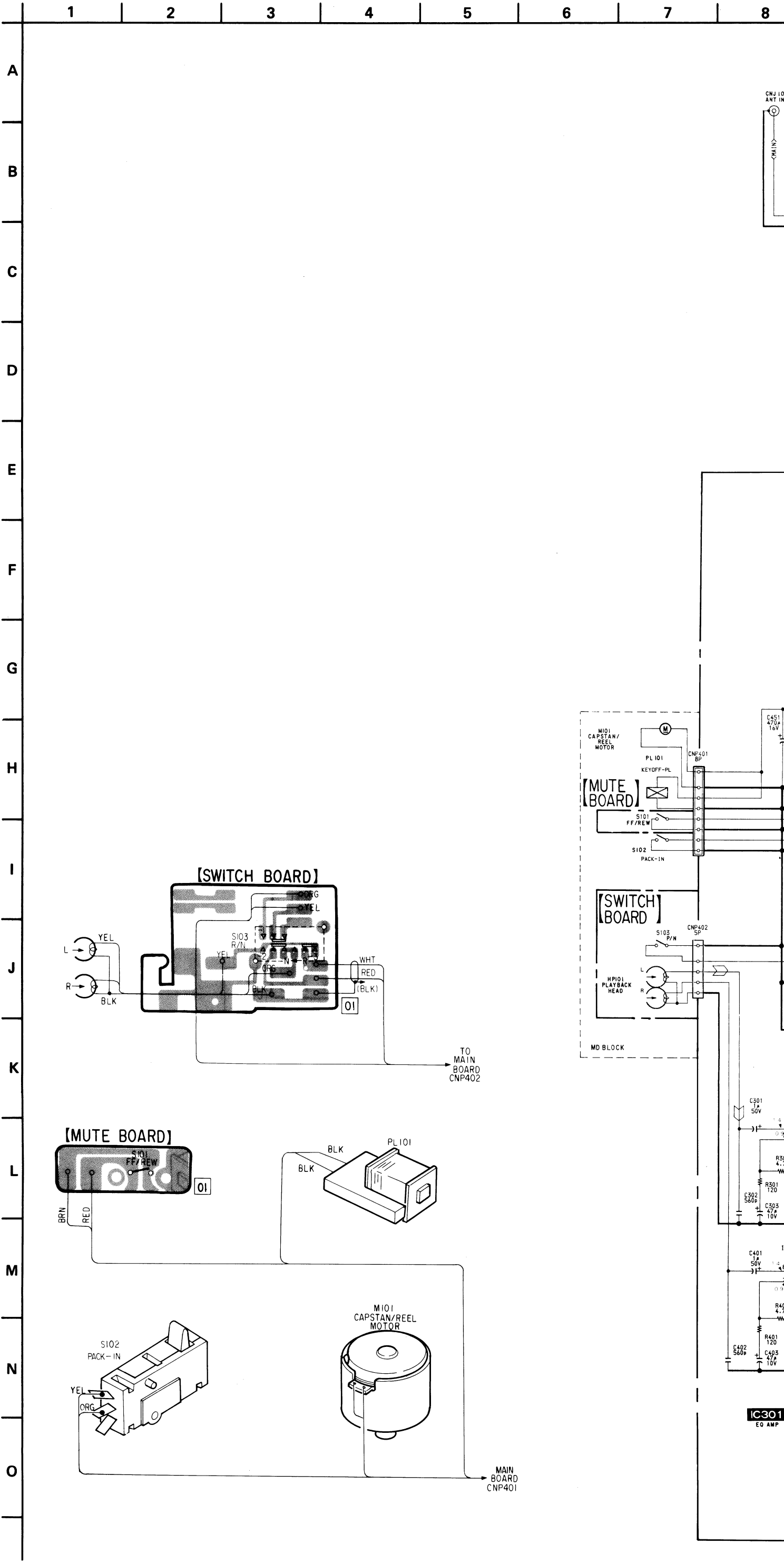
[MAIN BOARD](CONDUCTOR SIDE)



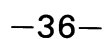
[RESET BOARD]

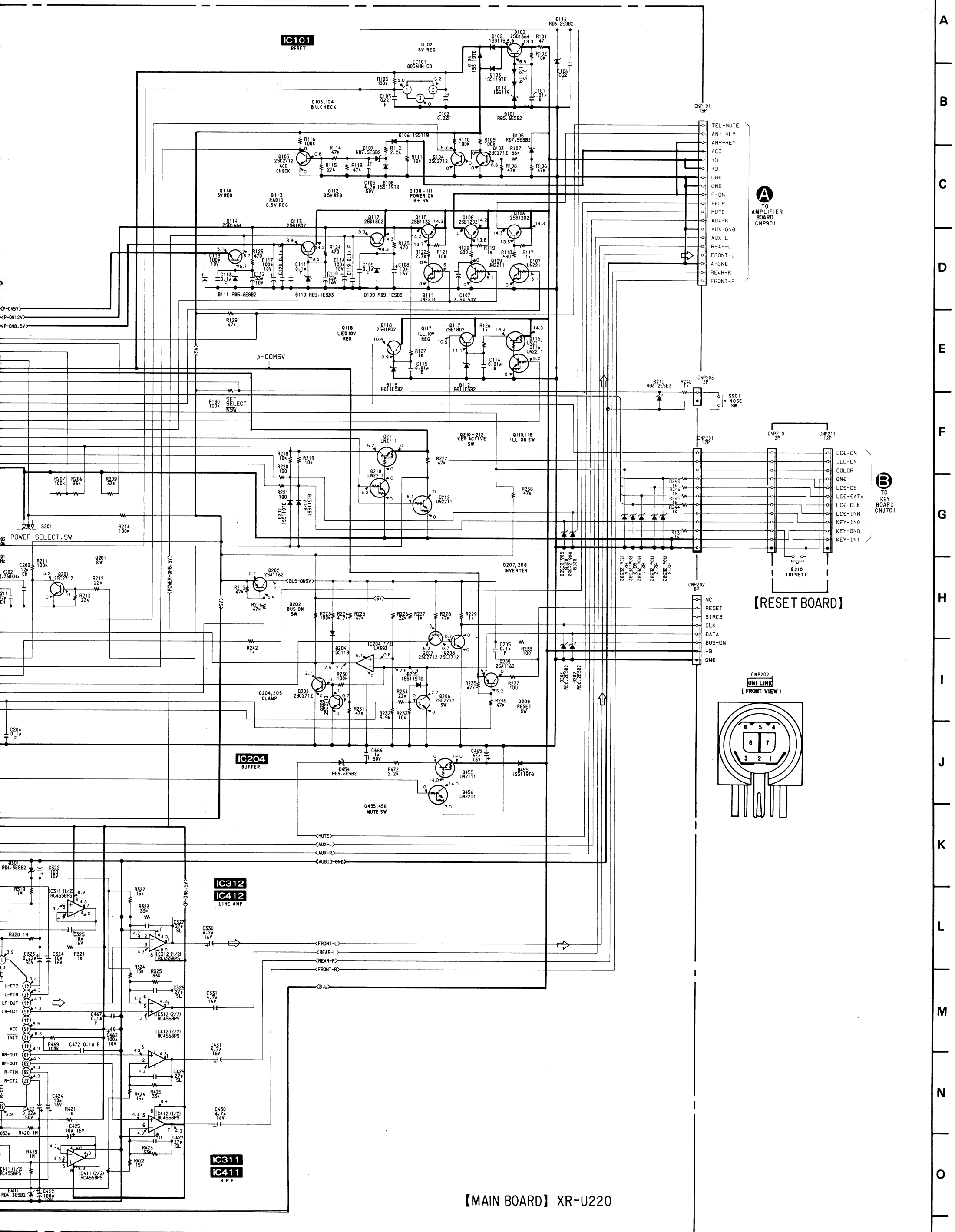


3-3. SCHEMATIC DIAGRAM (MAIN SECTION)
• See page 25 for IC Block Diagrams.



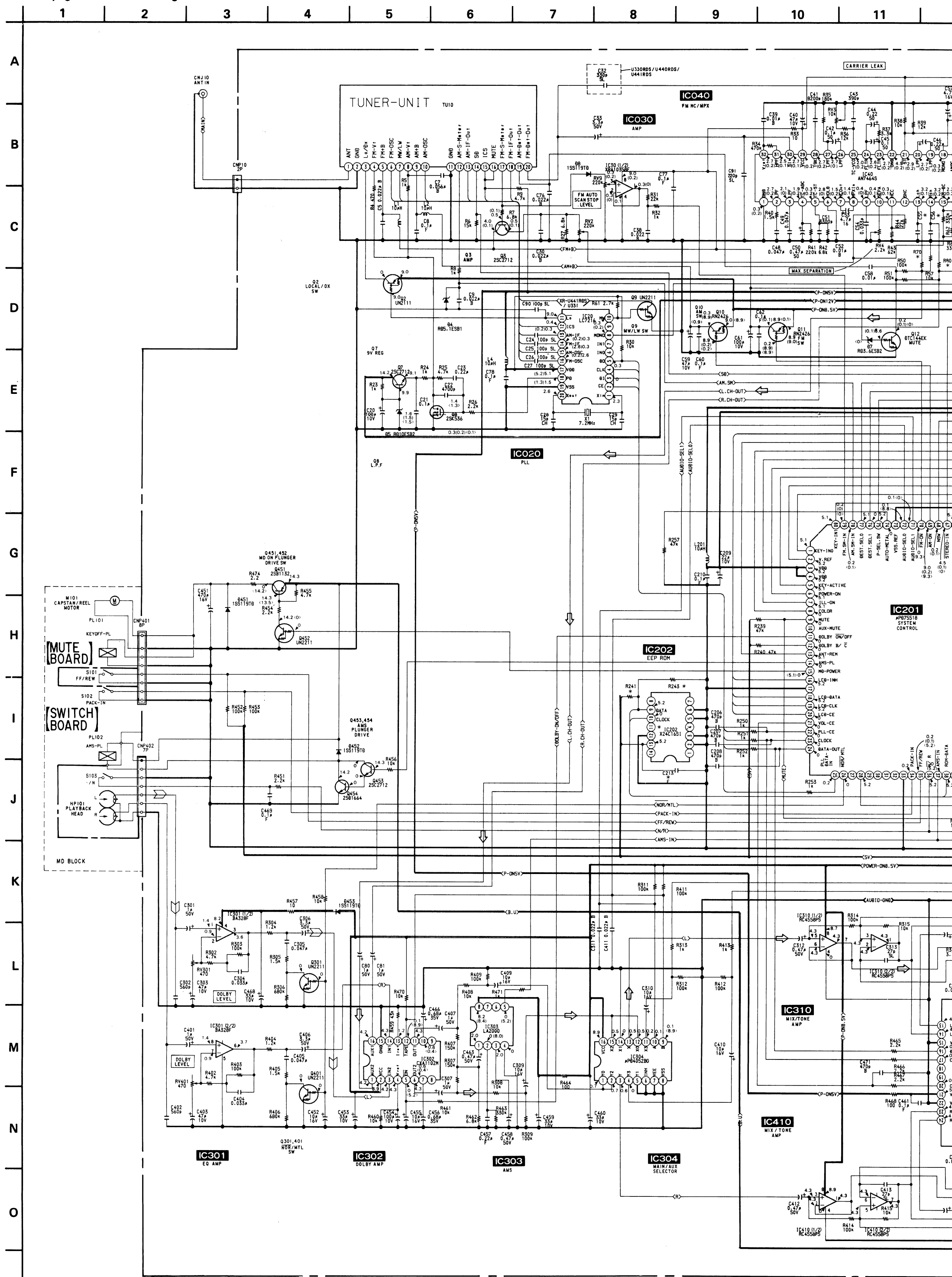
- Note:**
- All capacitors are in μF unless otherwise noted. pF ; μF 50 WV or less are not indicated except for electrolytics and tantalums.
 - All resistors are in Ω and $\frac{1}{4}$ W or less unless otherwise specified.
 - % : indicates tolerance.
 - $\triangle$: internal component.
 - $\square$: B + Line.
 - $\square$: adjustment for repair.
 - Power voltage is dc 14.4 V and fed with regulated dc power supply from BAT and ACC terminals.
 - Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
no mark : Common
() : AM
< > : PB
* : impossible to measure the voltage at the marked points.
 - Voltages are taken with a VOM (10 M Ω /V).
Voltage variations may be noted due to normal production tolerances.
 - Signal path.
 $\Rightarrow$: FM $\Rightarrow$: PB

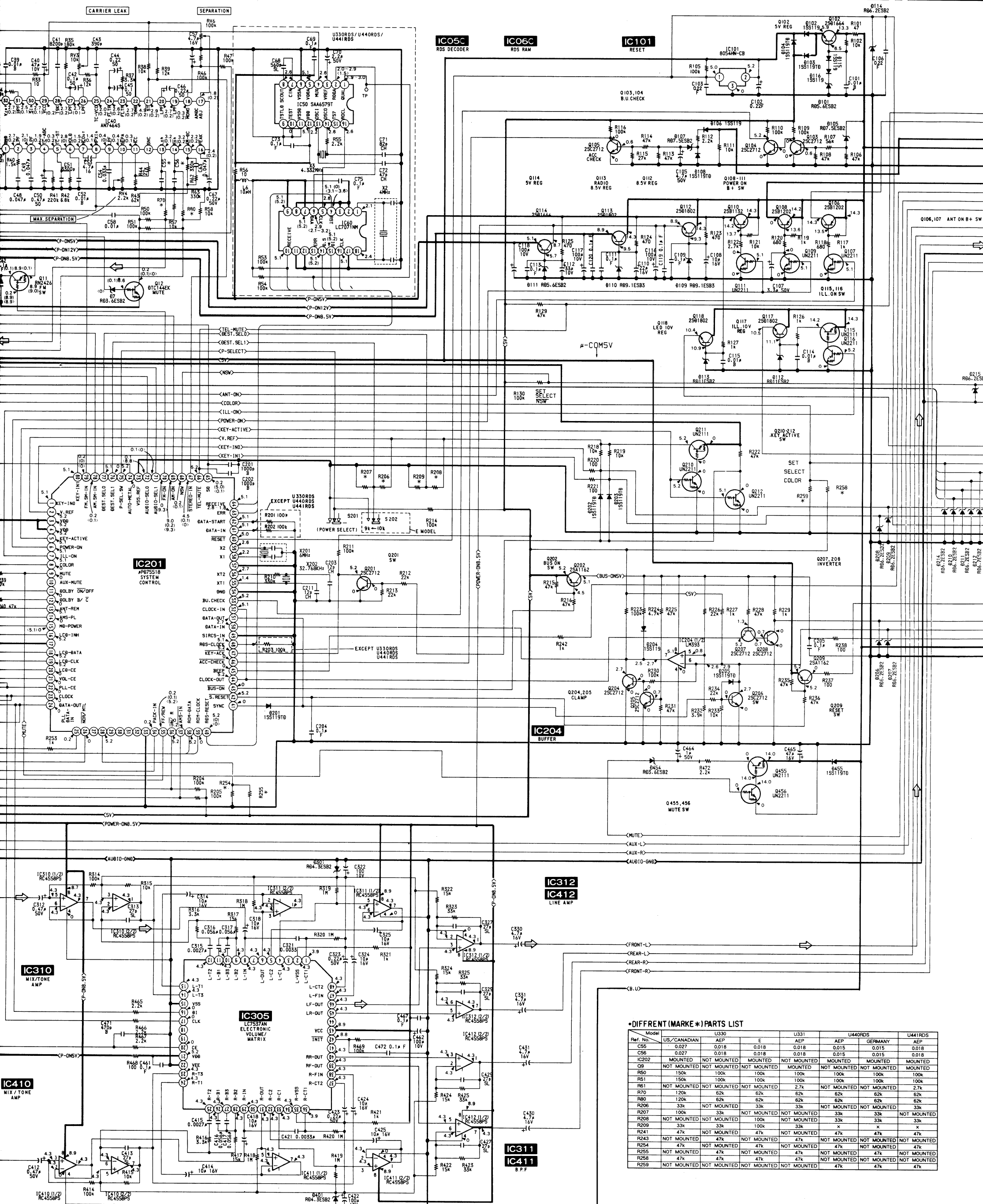




3-4. SCHEMATIC DIAGRAM (MAIN SECTION)

• See page 25 for IC Block Diagrams.

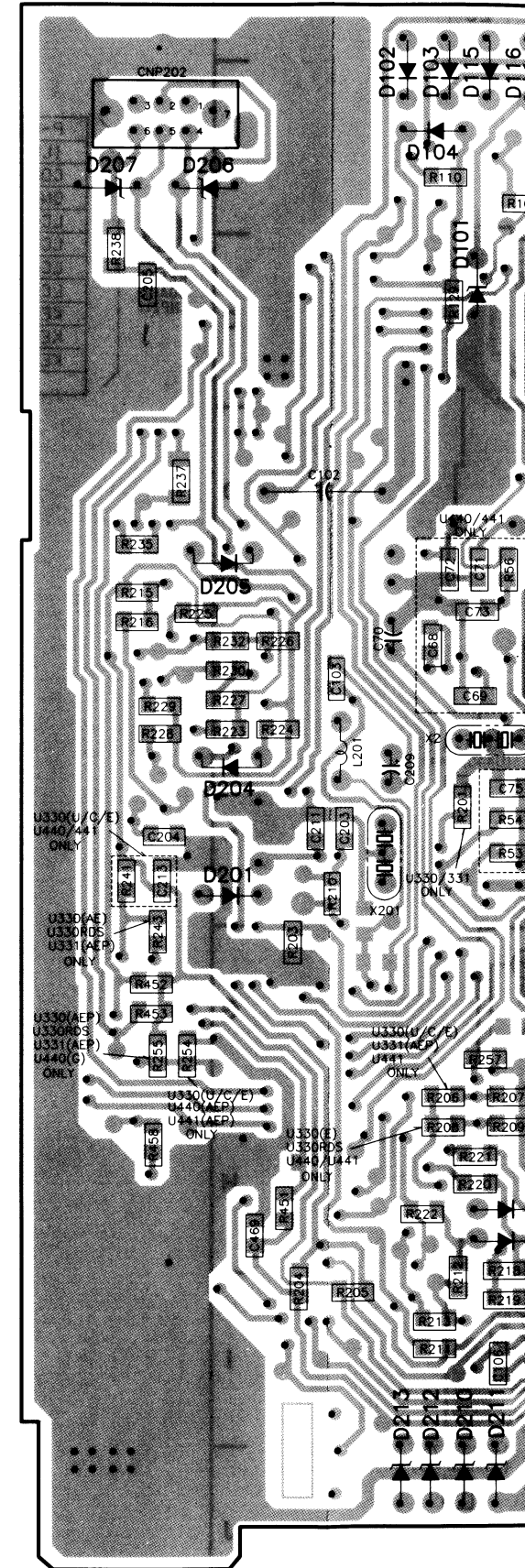




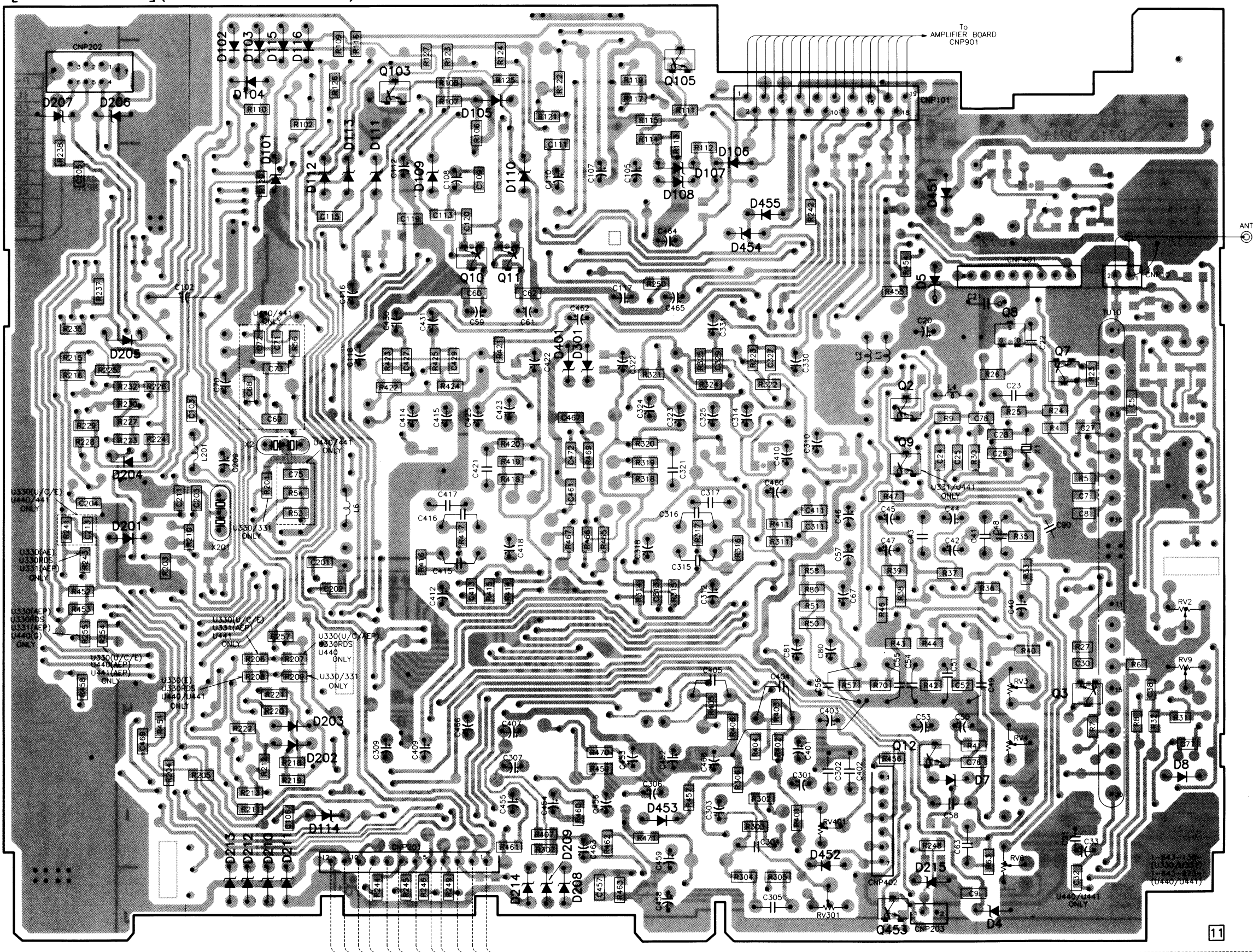
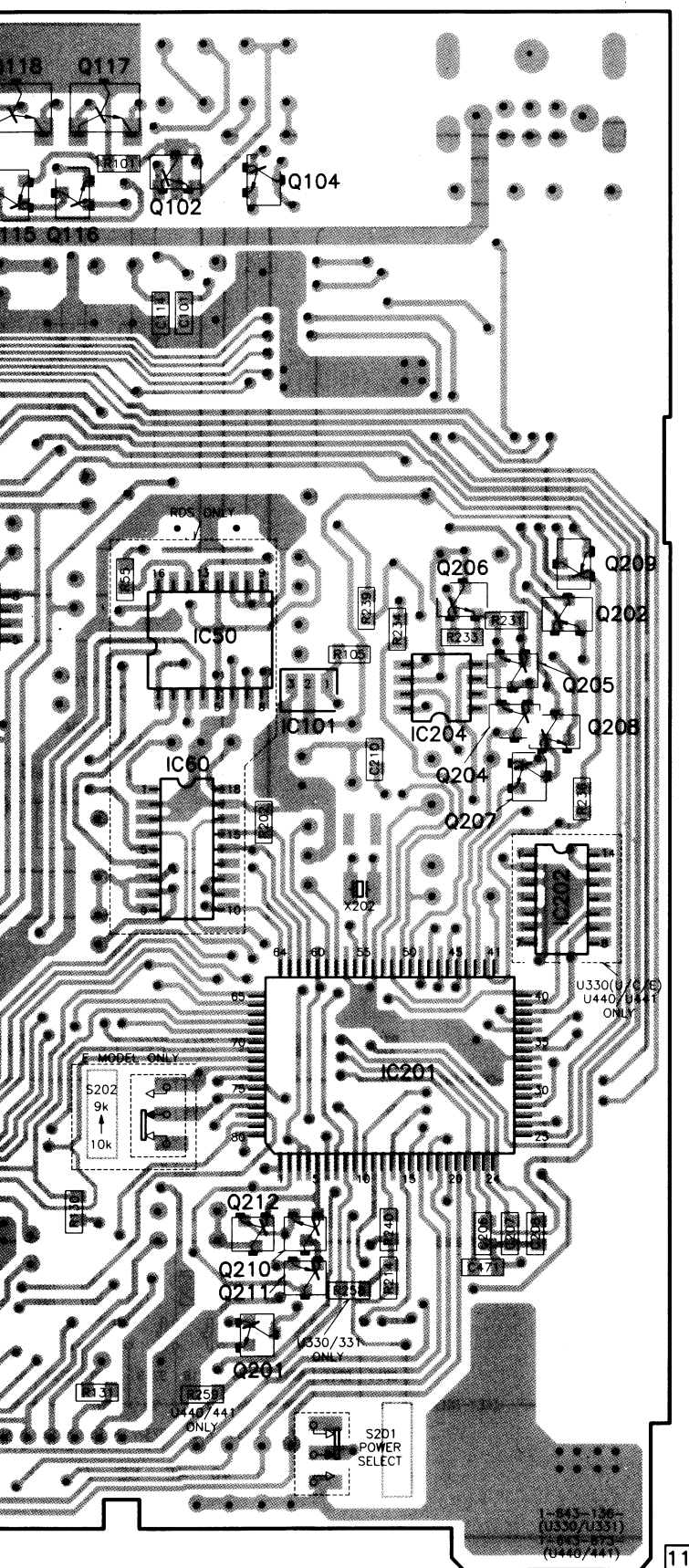
•DIFFERENT (MARKE*) PARTS LIST

Ref. No.	Model	U330	U331	U440RDS	U441RDS
C55	0.027	0.018	0.018	0.015	0.018
C56	0.027	0.018	0.018	0.015	0.018
IC202	MOUNTED	NOT MOUNTED	MOUNTED	MOUNTED	MOUNTED
Q9	150k	100k	100k	100k	100k
R50	150k	100k	100k	100k	100k
R61	NOT MOUNTED	NOT MOUNTED	NOT MOUNTED	NOT MOUNTED	NOT MOUNTED
R70	120k	62k	62k	62k	62k
R80	120k	62k	62k	62k	62k
R206	33k	NOT MOUNTED	33k	NOT MOUNTED	NOT MOUNTED
R207	100k	33k	NOT MOUNTED	33k	NOT MOUNTED
R208	NOT MOUNTED	NOT MOUNTED	100k	NOT MOUNTED	33k
R209	33k	33k	100k	33k	33k
R241	47k	NOT MOUNTED	47k	NOT MOUNTED	x
R243	NOT MOUNTED	47k	NOT MOUNTED	47k	NOT MOUNTED
R254	47k	NOT MOUNTED	47k	NOT MOUNTED	47k
R255	NOT MOUNTED	47k	NOT MOUNTED	47k	NOT MOUNTED
R258	47k	47k	47k	NOT MOUNTED	NOT MOUNTED
R259	NOT MOUNTED	NOT MOUNTED	NOT MOUNTED	47k	47k

- See page 26 for Semiconductor Lead Layouts.



[MAIN BOARD](CONDUCTOR SIDE)





[RESET BOARD]



Ref. No.	Location	Ref. No.	Location
D4	H-19	IC303	H-5
D5	C-18	IC304	E-4
D7	G-18	IC305	E-6
D8	G-20	IC310	F-5
D101	B-13	IC311	E-5
D102	A-13	IC312	D-5
D103	A-13	IC410	F-6
D104	B-13	IC411	E-7
D105	B-15	IC412	D-7
D106	B-17		
D107	B-16	Q2	D-18
D108	B-16	Q3	F-19
D109	B-14	Q7	D-19
D110	B-15	Q8	D-19
D111	B-14	Q9	E-18
D112	B-13	Q10	C-14
D113	B-14	Q11	C-15
D114	G-13	Q12	G-18
D115	A-13	Q102	B-8
D116	A-13	Q103	B-14
D201	E-12	Q104	B-8
D202	G-13	Q105	A-16
D203	G-13	Q106	B-5
D204	E-12	Q107	B-6
D205	D-12	Q108	A-5
D206	B-12	Q109	A-6
D207	B-11	Q110	B-6
D208	H-15	Q111	A-6
D209	H-15	Q112	A-7
D210	H-13	Q113	A-6
D211	H-13	Q114	B-7
D212	H-13	Q115	B-7
D213	H-13	Q116	B-7
D214	H-15	Q117	A-8
D215	H-18	Q118	A-7
D301	D-15	Q201	G-8
D401	D-15	Q202	D-10
D451	B-18	Q204	D-10
D452	H-17	Q205	D-10
D453	G-16	Q206	D-9
D454	C-17	Q207	E-10
D455	C-17	Q208	D-10
		Q209	D-10
IC20	D-3	Q210	G-9
IC30	G-1	Q211	G-9
IC40	F-3	Q212	G-8
IC50	D-8	Q301	H-4
IC60	E-8	Q401	G-5
IC101	D-9	Q451	C-3
IC201	F-9	Q452	C-3
IC202	E-10	Q453	H-18
IC204	D-9	Q454	H-3
IC301	G-4	Q455	C-5
IC302	G-6	Q456	C-5

- — : parts extracted from the component side.
- : Through hole.
- ▨ : Pattern from the side which enables seeing.

(The other layers' patterns are not indicated.)

Pattern face side: (Conductor Side)	Parts on the pattern face side seen from the pattern face are indicated.
Parts face side: (Component Side)	Parts on the parts face side seen from the parts face are indicated.

—48—

3-6. PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAM (KEY SECTION)
• See page 25 for IC Block Diagrams, page 26 for Semiconductor Lead Layouts.

• Semiconductor Location

Ref. No.	Location
D701	L-18
D702	K-12
D703	C-1
D704	B-1
D705	F-2
D706	E-1
D707	D-1
D708	B-6
D709	B-5
D710	B-8
D711	B-9
D712	B-16
D713	B-18
D714	B-3
D715	C-3
D716	C-4
D717	C-6
D718	C-7
D719	C-8
D720	C-10
D721	C-11
D722	C-12
D723	B-11
D724	B-13
D725	B-14
IC701	J-16
Q701	K-18
Q702	L-18
Q703	J-18
Q704	L-16

Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF: μpF 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4} \text{ W}$ or less unless otherwise specified.
- % : indicates tolerance.
- — : B + Line.
- Power voltage is dc 14.4 V and fed with regulated dc power supply from BAT and ACC terminals.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
- no mark : Common

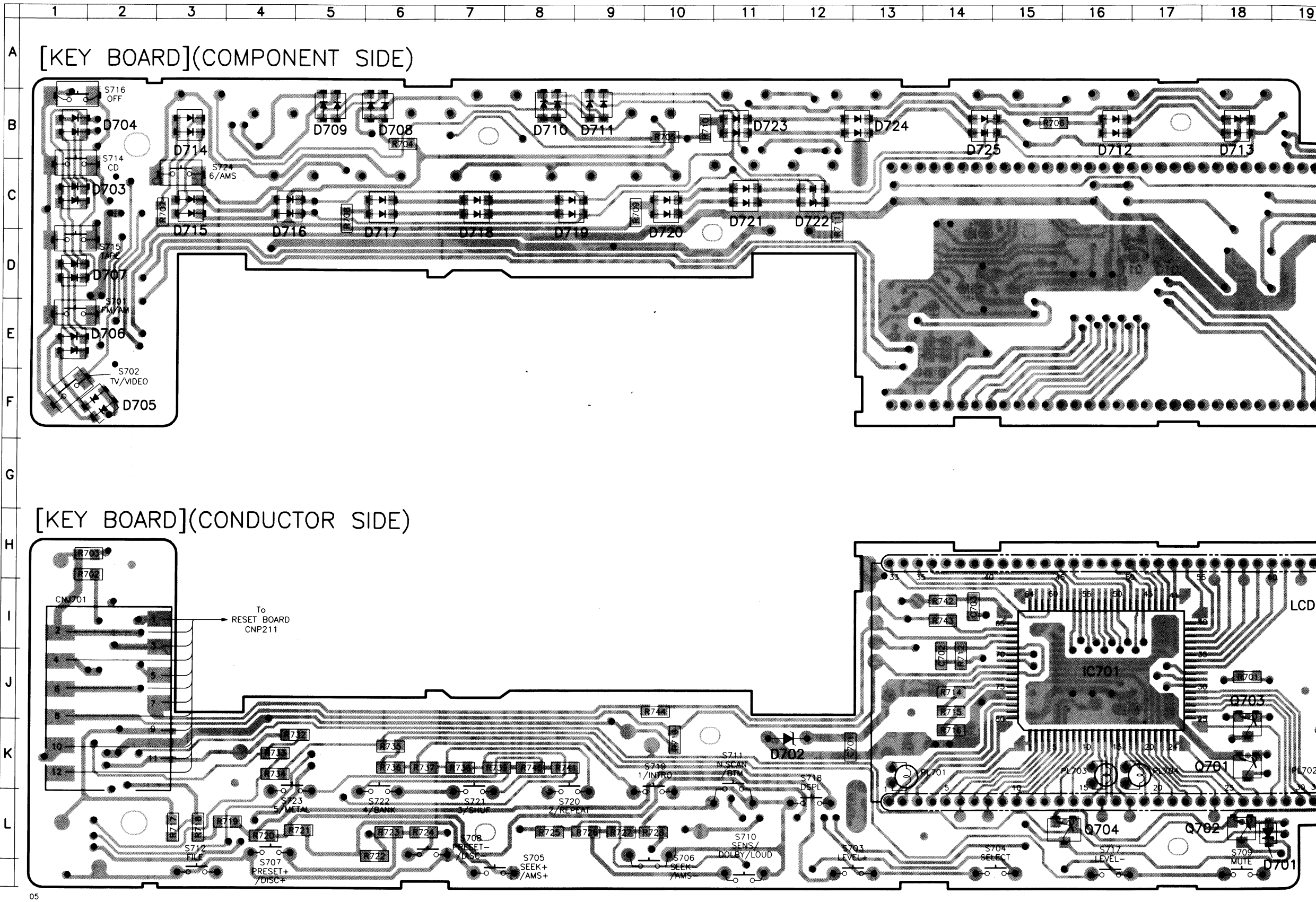
Note on Printed Wiring Board:

- ○ : parts extracted from the component side.
 - ● : Through hole.
 - ■ : Pattern from the side which enables seeing.
- (The other layers' patterns are not indicated.)

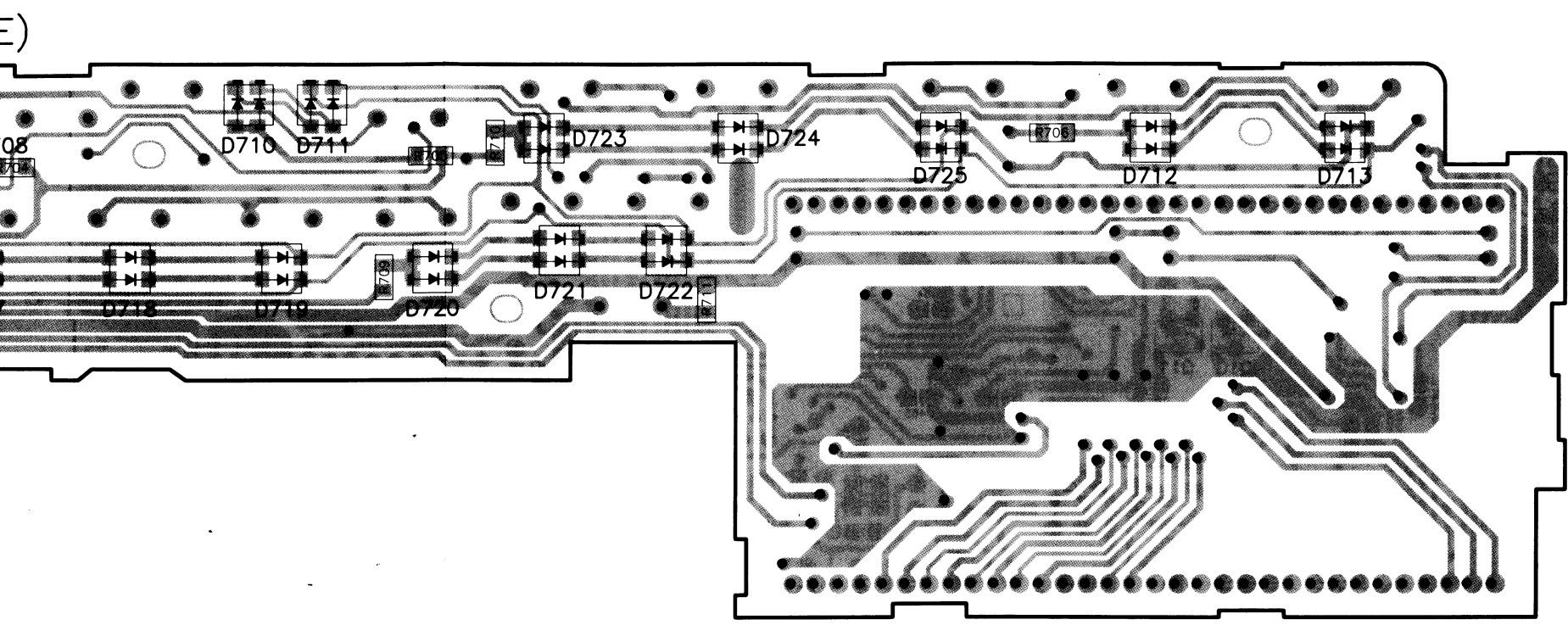
Caution:

Pattern face side: Parts on the pattern face side seen from the pattern face are indicated.

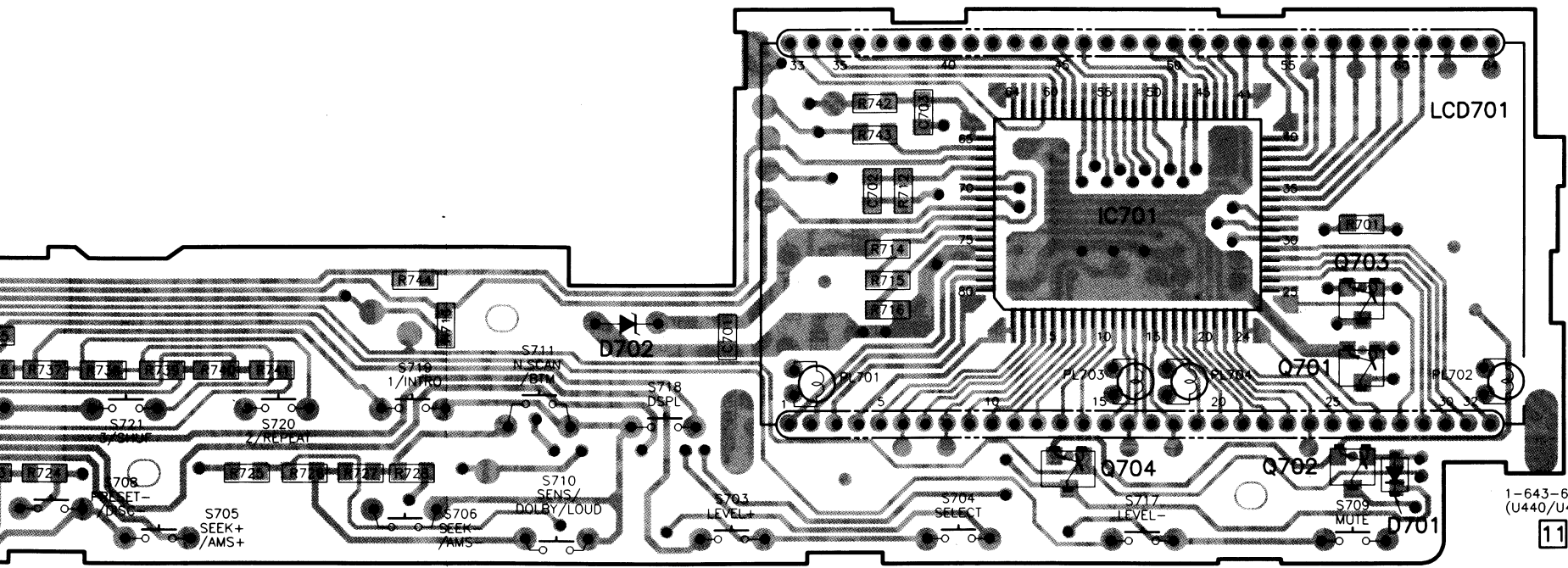
Parts face side: Parts on the parts face side seen from the parts face are indicated.



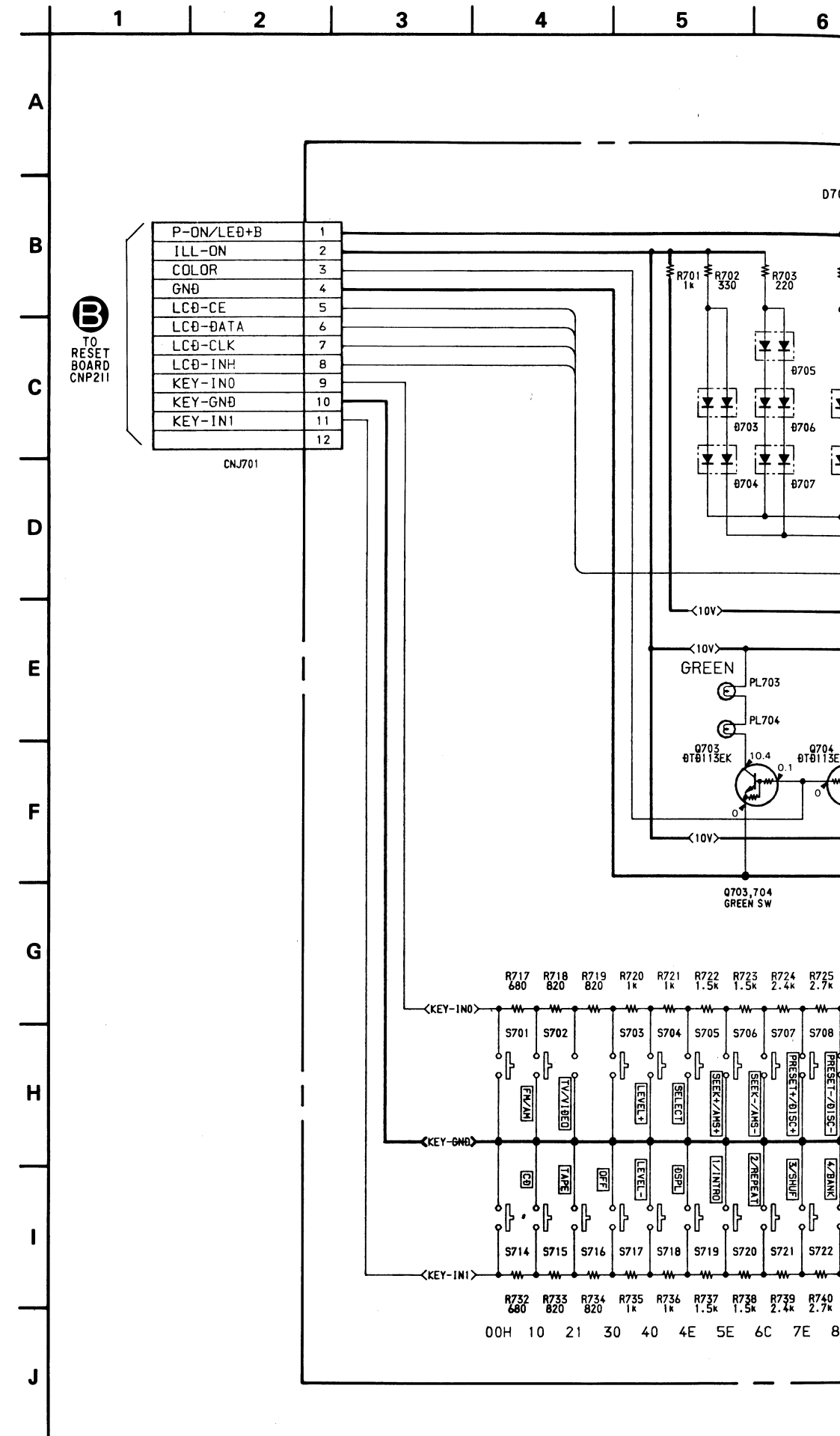
6 7 8 9 10 11 12 13 14 15 16 17 18 19 20

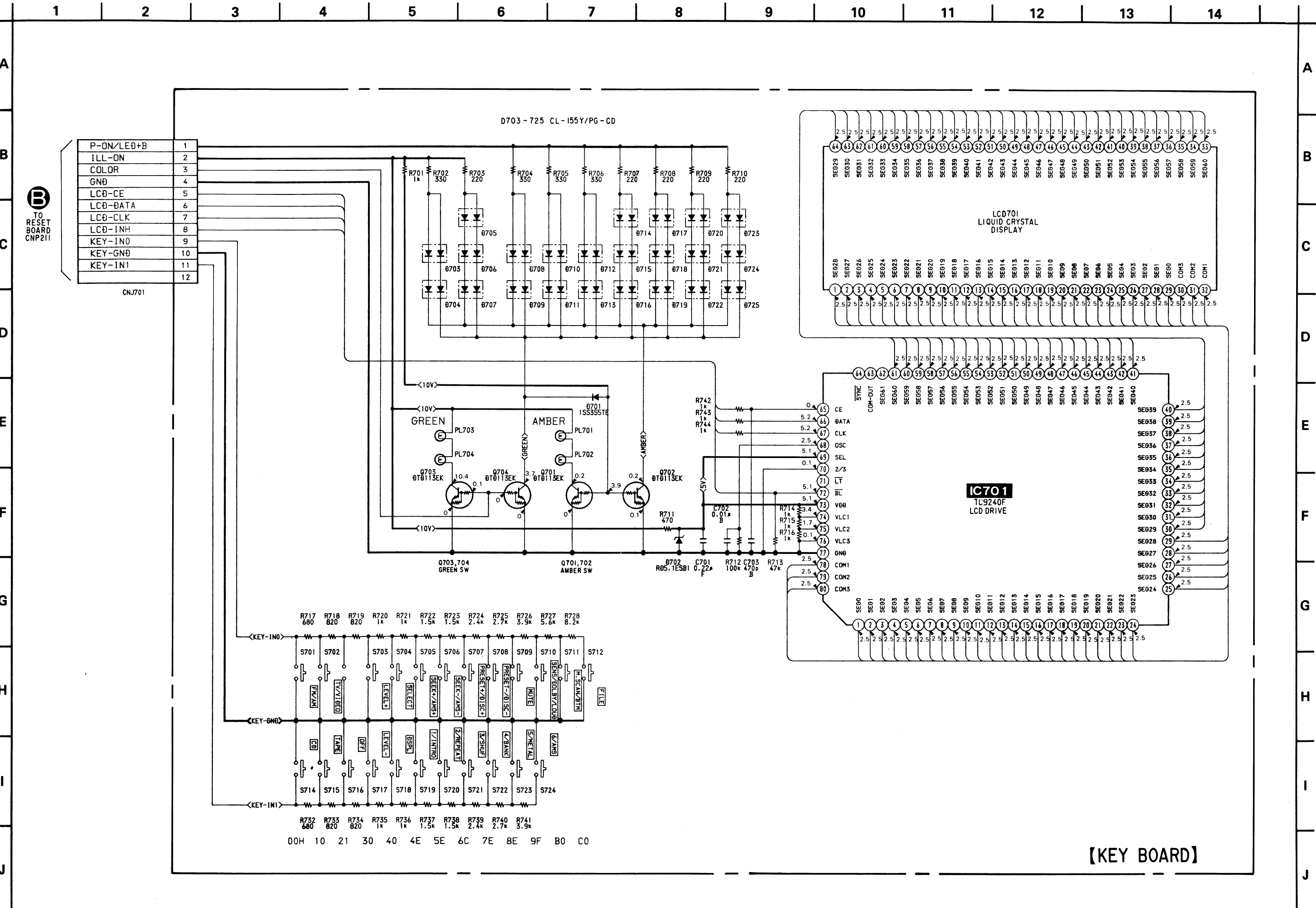


1-643-675-
(U440/U441)
11



1-643-675-
(U440/U441)
11





3-7. PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAM (KEY SECTION)

- See page 25 for IC Block Diagrams, page 26 for Semiconductor Lead Layouts.

Semiconductor Location

Ref. No.	Location
D701	L-18
D702	K-12
D703	C-1
D704	B-1
D705	F-2
D706	E-1
D707	D-1
D708	B-6
D709	B-5
D710	B-8
D711	B-9
D712	B-16
D713	B-18
D714	B-3
D715	C-3
D716	C-4
D717	C-6
D718	C-7
D719	C-8
D720	C-10
D721	C-11
D722	C-12
D723	B-11
D724	B-13
D725	B-14
IC701	J-16

Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF : μF 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}$ W or less unless otherwise specified.
- % : indicates tolerance.
- : B + Line.
- Power voltage is dc 14.4 V and fed with regulated dc power supply from BAT and ACC terminals.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
- no mark : Common

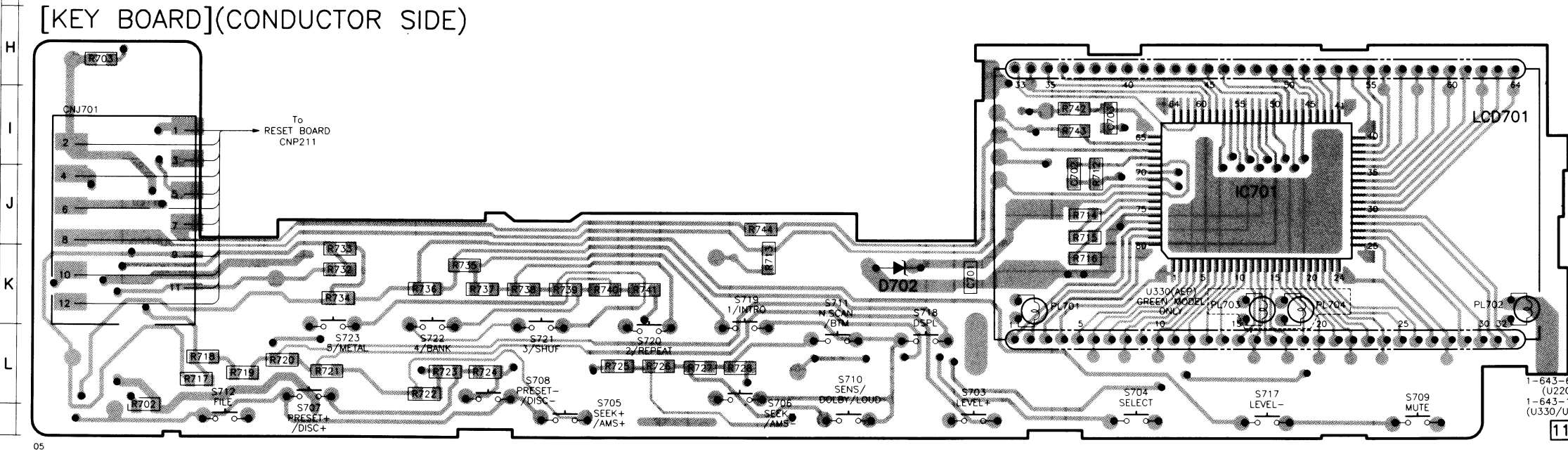
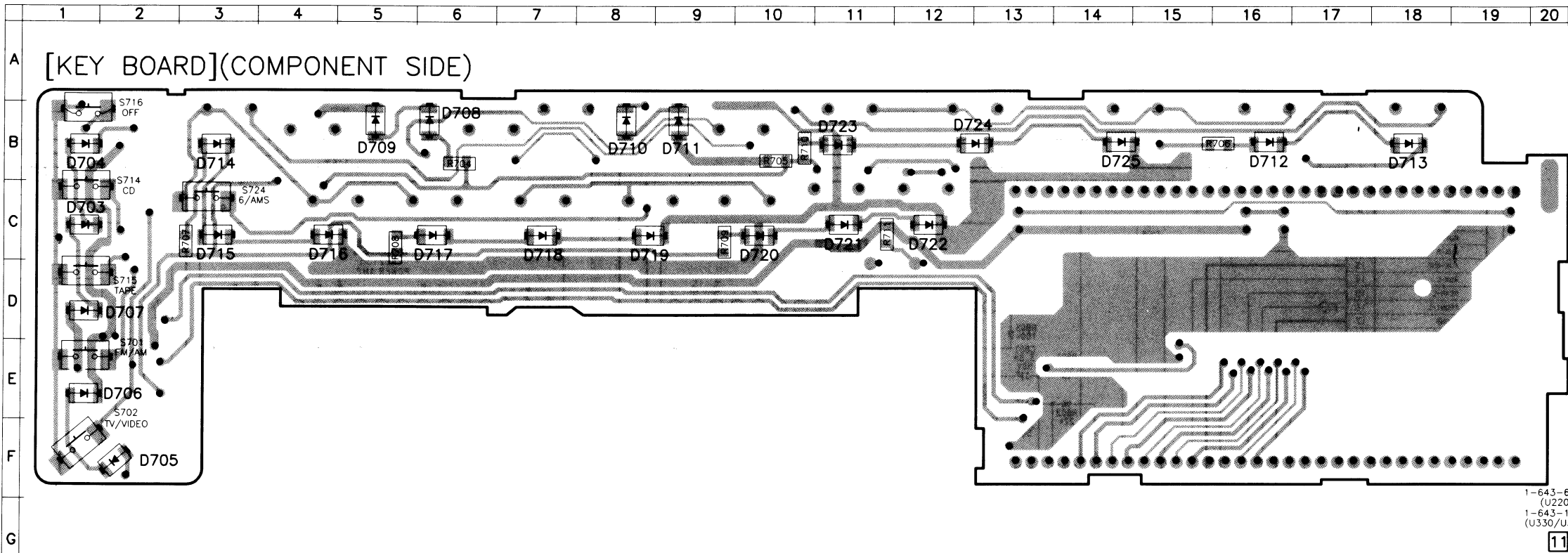
Note on Printed Wiring Board:

- : parts extracted from the component side.
 - : Through hole.
 - ▨ : Pattern from the side which enables seeing.
- (The other layers' patterns are not indicated.)

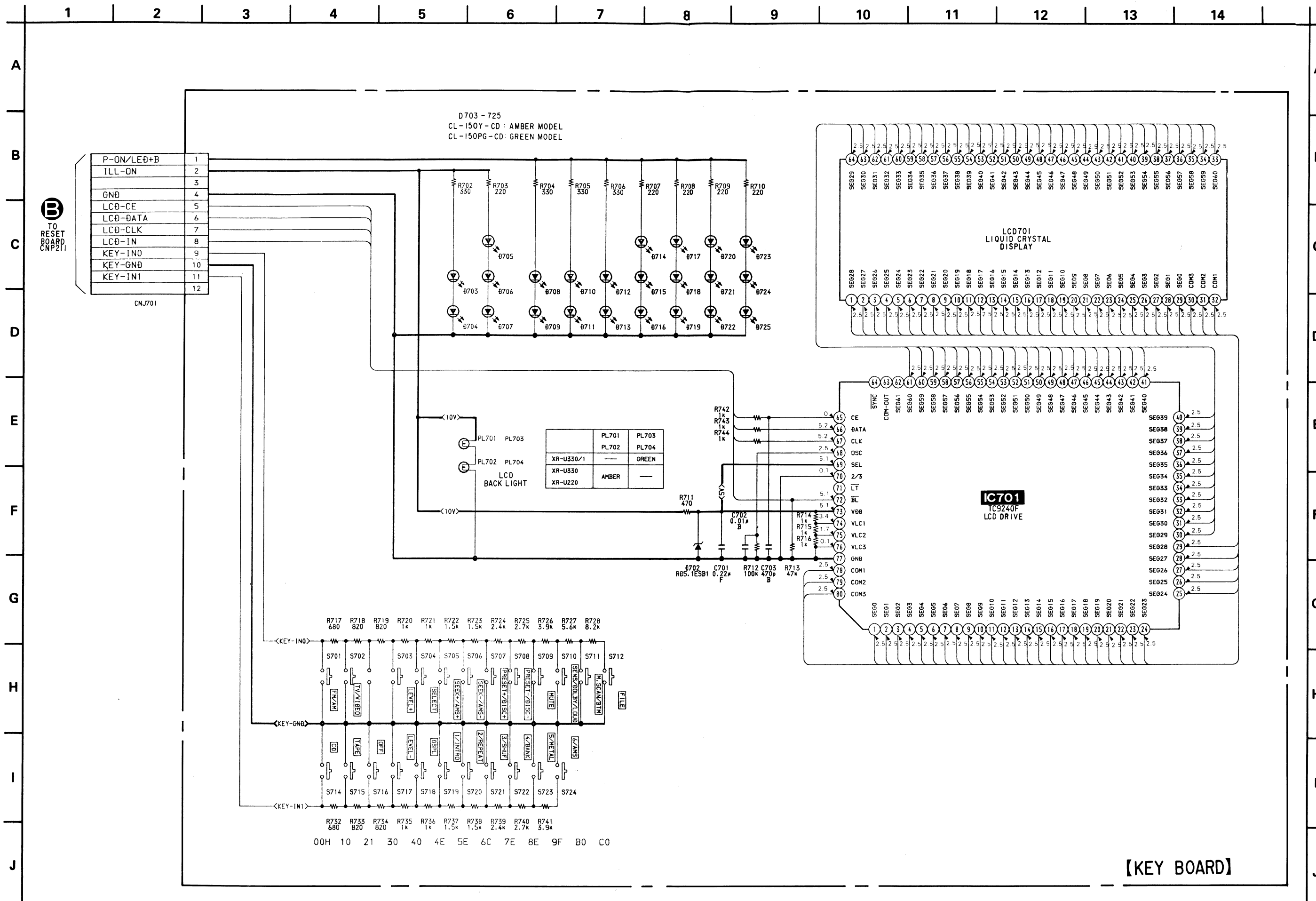
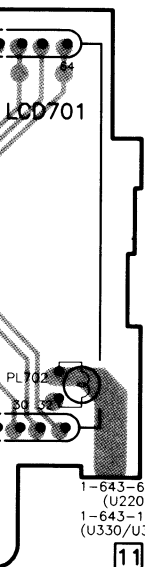
Caution:

Pattern face side: Parts on the pattern face side seen from the pattern face are indicated.

Parts face side: Parts on the parts face side seen from the parts face are indicated.



19 20



3-8. PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAM (AMP SECTION)
• See page 25 for IC Block Diagrams, page 26 for Semiconductor Lead Layouts.

• Semiconductor Location

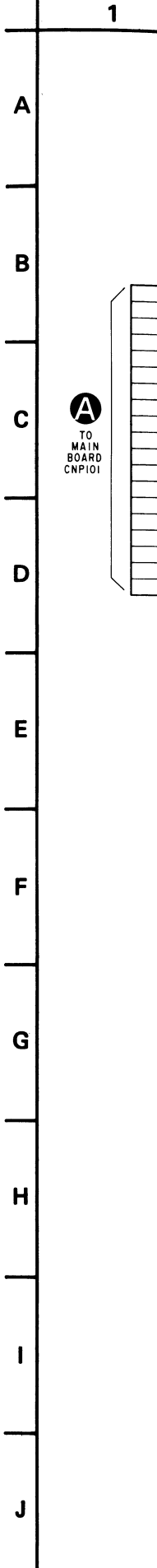
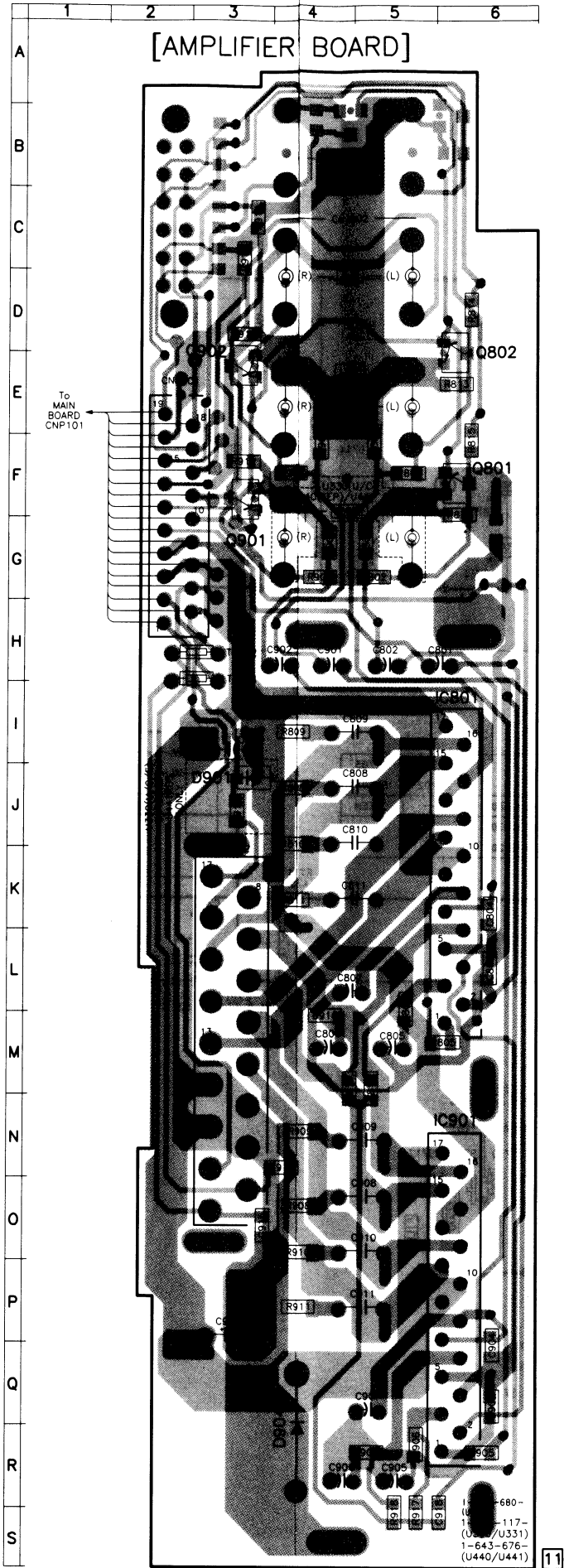
Ref. No.	Location
D901	J-3
D904	Q-4
IC801	I-6
IC901	N-6
Q801	F-6
Q802	E-6
Q901	F-3
Q902	E-3

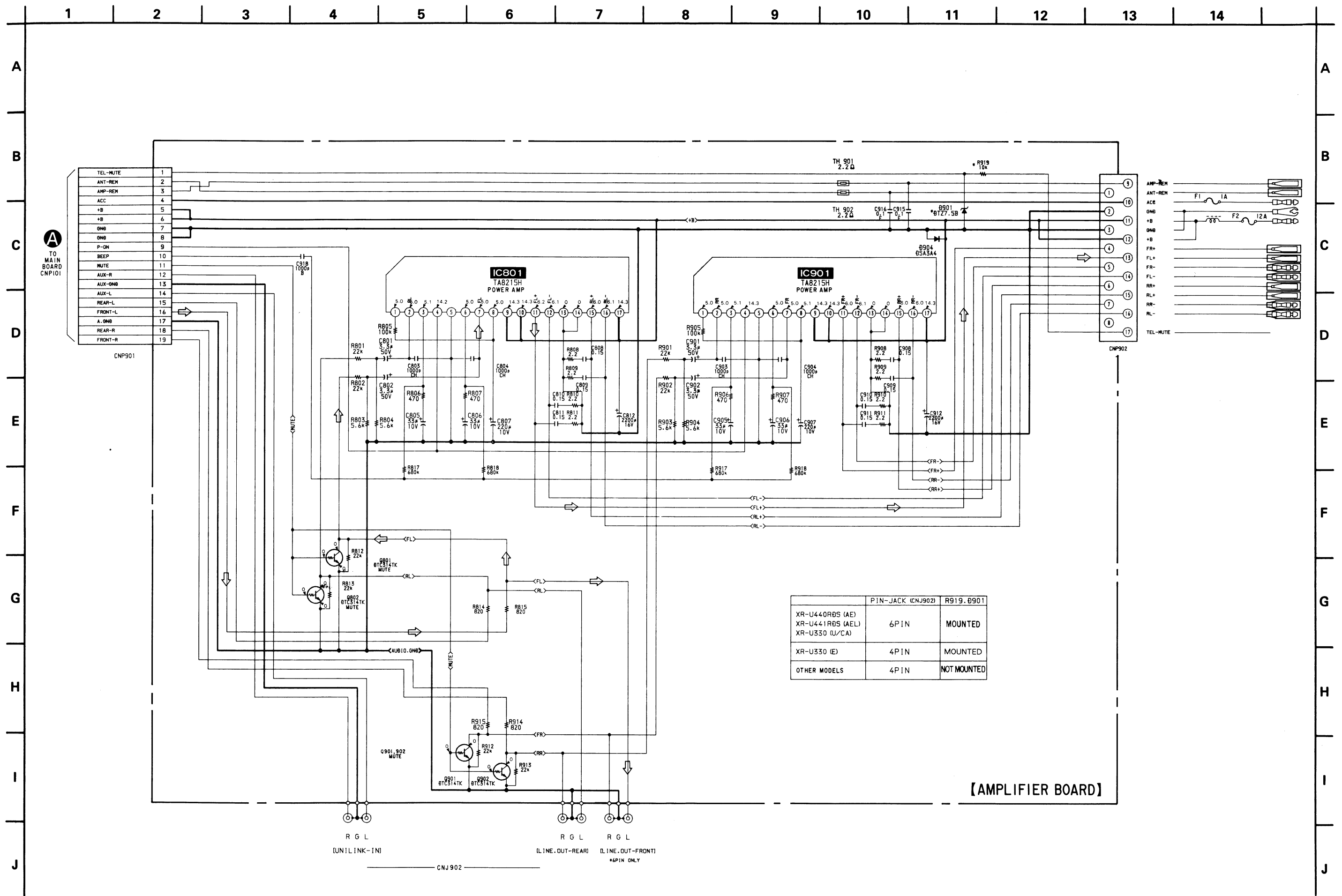
Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF : μF 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4} \text{ W}$ or less unless otherwise specified.
- % : indicates tolerance.
- — : B + Line.
- Power voltage is dc 14.4 V and fed with regulated dc power supply from BAT and ACC terminals.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
no mark : Common
- Signal path.
⇒ : FM

Note on Printed Wiring Board:

- — : parts extracted from the component side.
- • : Through hole.
- : Pattern from the side which enables seeing.
(The other layers' patterns are not indicated.)
- : Pattern of the rear side.





SECTION 4

EXPLODED VIEWS

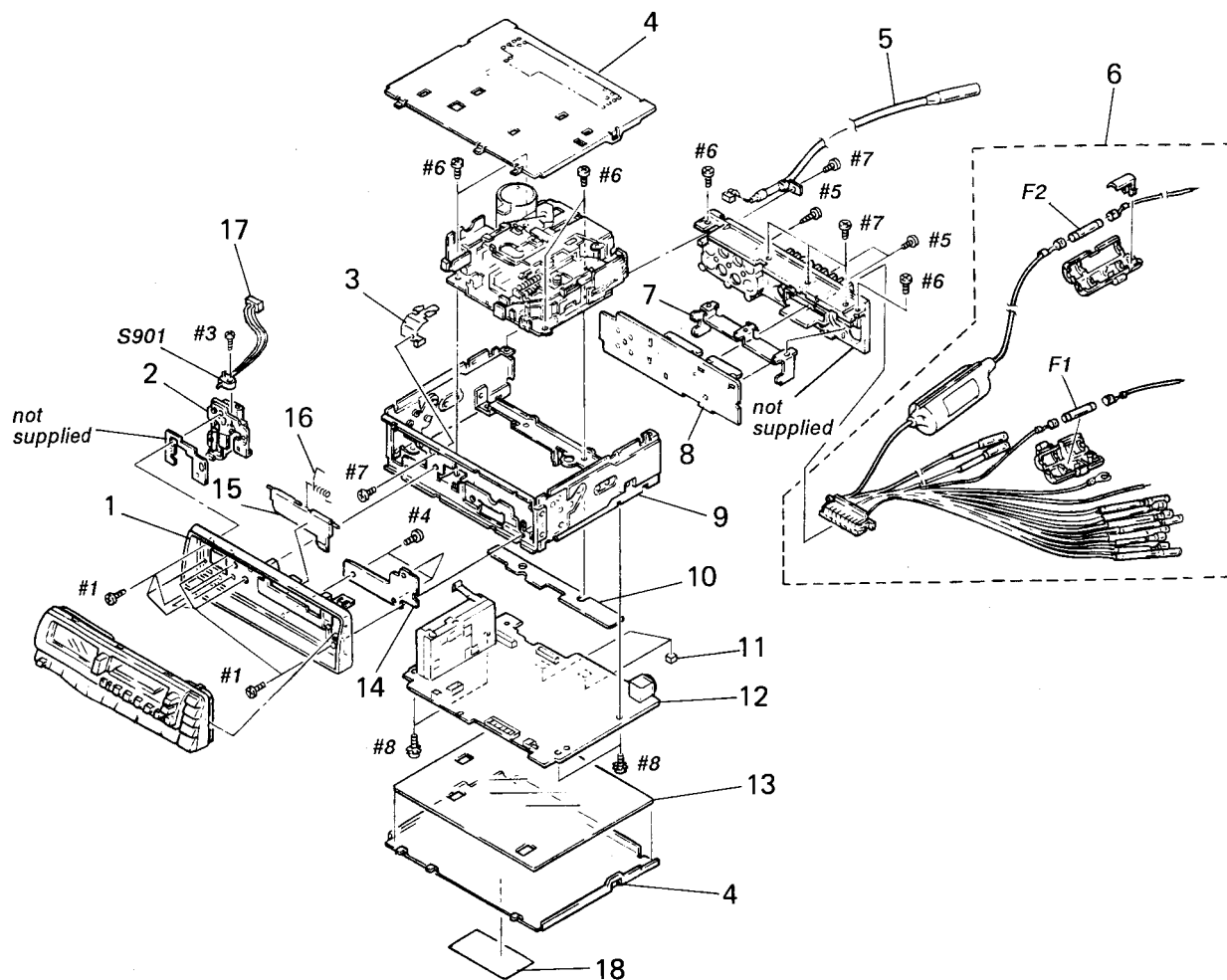
NOTE:

- -XX and -X mean standardized parts, so they may have some difference from the original one.
- Color Indication of Appearance Parts
Example:
KNOB, BALANCE (WHITE) ... (RED)

↑
Parts Color

↑
Cabinet's Color
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list is given in the last of this parts list.

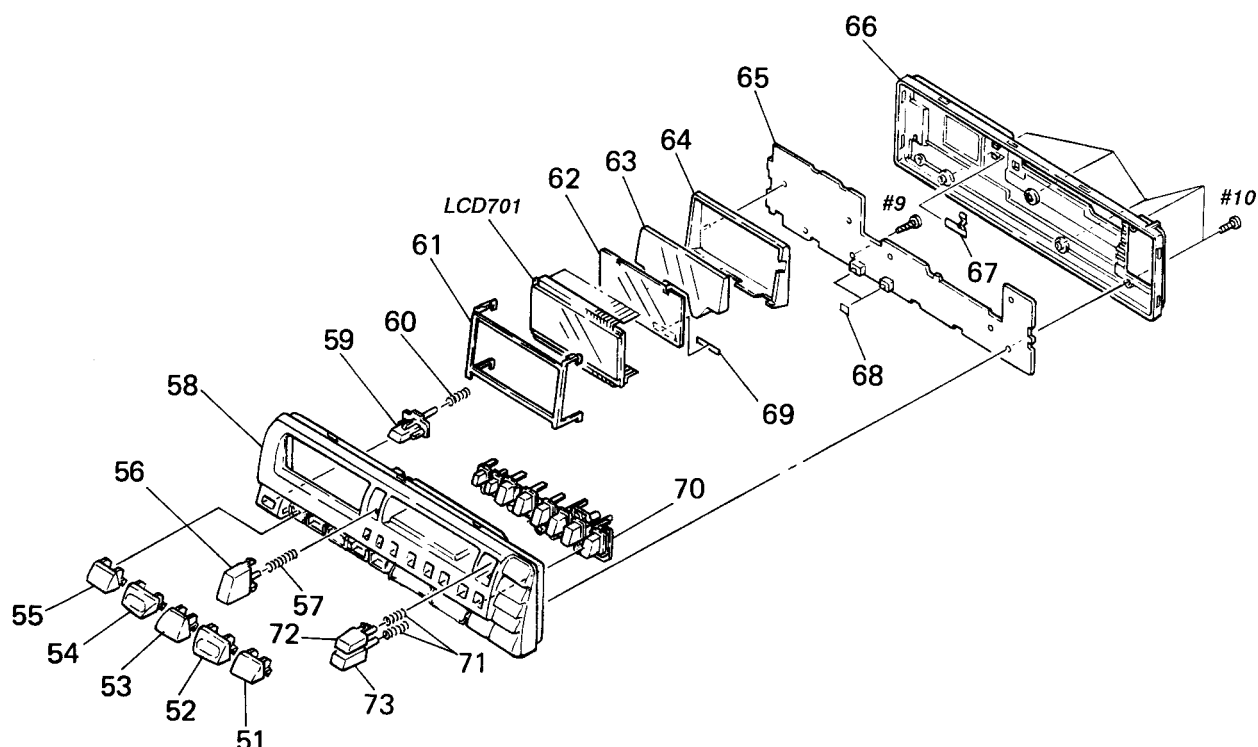
(1) GENERAL SECTION



Ref. No.	Part No.	Description	Remark
1	3-377-601-01	PANEL, SUB	
* 1	3-377-609-01	PANEL, SUB	
2	X-3364-564-1	LOCK ASSY	
* 3	3-377-825-01	PLATE, LOCK	
* 4	3-377-591-01	COVER	
5	1-574-339-11	CORD (WITH CONNECTOR)	
6	1-690-742-11	CORD (WITH CONNECTOR)	
		(U330;E/U440RDS;AEP/U441RDS)	
* 7	3-377-590-01	BRACKET (1C)	
* 8	A-3273-919-A	AMPLIFIER BOARD, COMPLETE (U440RDS;G)	
* 8	A-3273-923-A	AMPLIFIER BOARD, COMPLETE (U440RDS;AEP/U441RDS)	
* 8	A-3273-930-A	AMPLIFIER BOARD, COMPLETE (U330;AEP/U331)	
* 8	A-3273-937-A	AMPLIFIER BOARD, COMPLETE (U220)	
* 8	A-3273-970-A	AMPLIFIER BOARD, COMPLETE (U330;US, CND)	
* 8	A-3273-973-A	AMPLIFIER BOARD, COMPLETE (U330;E)	
* 9	X-3364-495-1	CHASSIS ASSY	
* 10	3-379-884-01	PLATE, INSULATION	
11	9-911-841-XX	CUSHION, CASSETTE LID	
* 12	A-3273-917-A	MAIN BOARD, COMPLETE (U440RDS;G)	
* 12	A-3273-921-A	MAIN BOARD, COMPLETE (U440RDS; AEP)	
* 12	A-3273-927-A	MAIN BOARD, COMPLETE (U330;AEP)	
* 12	A-3273-934-A	MAIN BOARD, COMPLETE (U220)	
* 12	A-3273-966-A	MAIN BOARD, COMPLETE (U331)	
* 12	A-3273-968-A	MAIN BOARD, COMPLETE (U330;US, CND)	
* 12	A-3273-971-A	MAIN BOARD, COMPLETE (U330;E)	
* 12	A-3273-979-A	MAIN BOARD, COMPLETE (U441RDS)	

Ref. No.	Part No.	Description	Remark
* 13	3-377-593-11	INSULATOR	
* 14	1-643-119-11	RESET BOARD (U330/U330RDS/U31)	
* 14	1-643-674-11	RESET BOARD (U440RDS/U441RDS)	
* 14	1-643-678-11	RESET BOARD (U220)	
15	3-378-541-01	DOOR, CASSETTE (U330)	
15	3-378-541-11	DOOR, CASSETTE (U440RDS)	
15	3-378-541-21	DOOR, CASSETTE (U441RDS)	
15	3-378-541-31	DOOR, CASSETTE (U331)	
15	3-378-541-41	DOOR, CASSETTE (U220)	
16	3-377-892-01	SPRING (C DOOR) TORSION	
* 17	1-563-470-11	HOUSING, CONNECTOR 2P	
* 18	3-378-558-01	LABEL, MODEL NUMBER (E) (U330;E)	
* 18	3-378-559-01	LABEL, MODEL NUMBER (U) (U220;US)	
* 18	3-378-560-01	LABEL, MODEL NUMBER (CA) (U330;CND)	
* 18	3-378-563-01	LABEL, MODEL NUMBER (U440RDS;AEP)	
* 18	3-378-564-01	LABEL, MODEL NUMBER (AEL) (U441RDS)	
* 18	3-378-565-01	LABEL, MODEL NUMBER (U) (U330;US)	
* 18	3-378-566-01	LABEL, MODEL NUMBER (CA) (U330;CND)	
* 18	3-378-567-01	LABEL, MODEL NUMBER (AE) (U330;AEP;AMBER)	
* 18	3-378-568-01	LABEL, MODEL NUMBER (AE) (U330;AEP;GREEN)	
* 18	3-378-569-01	LABEL, MODEL NUMBER (AEL) (U331)	
* 18	3-378-584-01	LABEL, MODEL NUMBER (AE6) (U440RDS;G)	
F1	1-532-414-11	FUSE, GLASS TUBE 1A	
F2	1-532-678-11	FUSE, GLASS TUBE 12A	
S901	1-570-771-11	SWITCH	

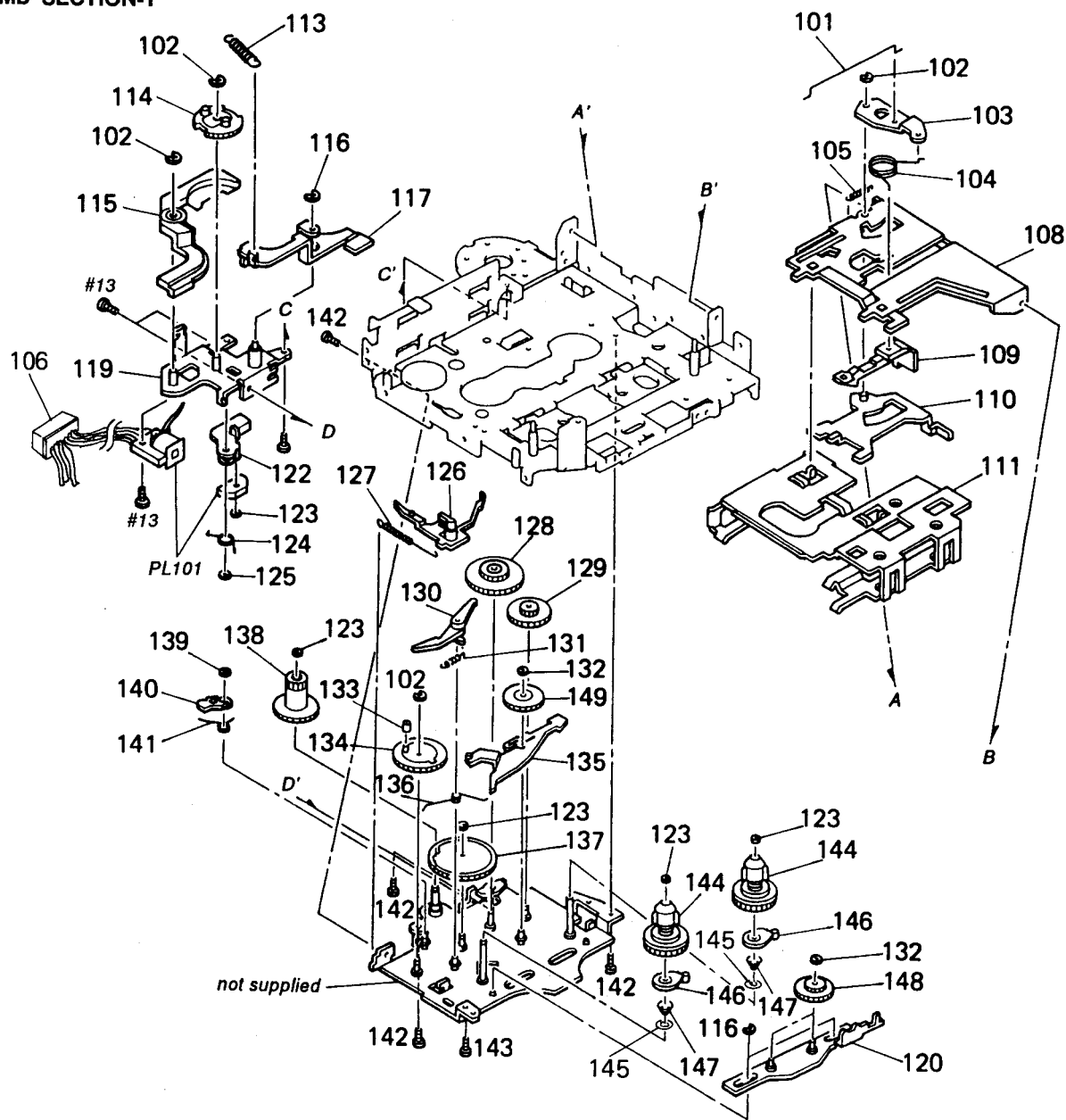
(2) FRONT PANEL SECTION



Ref. No.	Part No.	Description	Remark
51	3-377-567-12	BUTTON (LOUD)	
52	3-377-570-01	BUTTON (+)	
53	3-377-568-01	BUTTON (SELECT)	
54	3-377-569-01	BUTTON (-)	
55	3-377-573-01	BUTTON (MUTE)	
56	X-3364-782-1	BUTTON ASSY, EJECT	
57	3-378-540-01	SPRING (EJECT)	
58	X-3364-822-1	PANEL SUB ASSY, FRONT (U331)	
58	X-3364-823-1	PANEL SUB ASSY, FRONT (U220)	
58	X-3364-826-1	PANEL SUB ASSY, FRONT (U440RDS)	
58	X-3364-827-1	PANEL SUB ASSY, FRONT (U441RDS)	
58	X-3364-828-1	PANEL SUB ASSY, FRONT (U330;UC,CND)	
58	X-3364-829-1	PANEL SUB ASSY, FRONT (U330;AEP,E)	
59	3-377-577-01	BUTTON (RELEASE)	
60	3-375-373-01	SPRING (RELEASE)	
* 61	3-377-576-01	COVER (LCD)	
* 62	3-377-597-01	SHEET (REFLECTOR) (U440RDS/U441RDS)	
* 62	3-377-597-11	SHEET (REFLECTOR) (EXCEPT U330 AEP GREEN/U440RDS/U441RDS)	
* 62	3-377-597-21	SHEET (REFLECTOR) (U330 AEP GREEN)	

Ref. No.	Part No.	Description	Remark
* 63	3-377-581-01	PLATE (LCD), LIGHT GUIDE	
* 64	3-377-578-01	HOLDER (LCD)	
* 65	A-3273-929-A	KEY BOARD, COMPLETE (U330:EXCEPT AEP GREEN/U331)	
* 65	A-3273-932-A	KEY BOARD, COMPLETE (U330:AEP GREEN)	
* 65	A-3273-938-A	KEY BOARD, COMPLETE (U220)	
* 65	A-3273-924-A	KEY BOARD, COMPLETE (U440RDS/U441RDS)	
66	3-377-600-01	PANEL, FRONT BACK	
67	3-377-826-01	PLATE (F-S), GROUND	
68	3-322-226-21	SPACER A	
69	3-380-311-01	SHEET, LCD	
70	3-377-602-01	BUTTON (PRESET)	
71	3-375-372-01	SPRING (F/R)	
72	3-377-603-01	BUTTON (FF)	
73	3-377-607-01	BUTTON (REW)	
LCD701	1-809-595-11	DISPLAY PANEL, LIQUID CRYSTAL (U330RDS/U440RDS/U441RDS)	
LCD701	1-809-595-21	DISPLAY PANEL, LIQUID CRYSTAL (U220/U330/U331)	

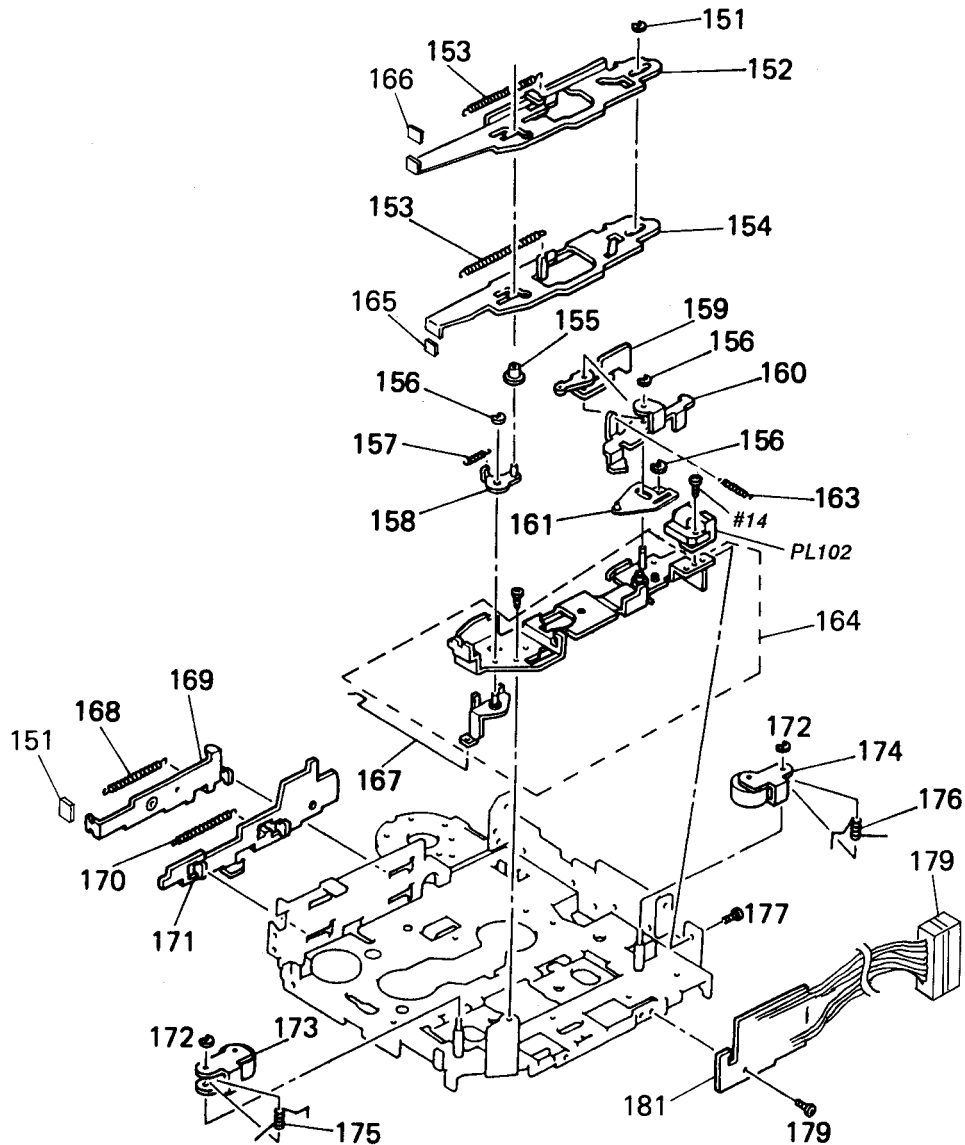
(3) MD SECTION-1



Ref. No.	Part No.	Description	Remark
101	3-392-969-01	LINK, RETURN	
* 103	3-392-932-01	PLATE, CENTER	
104	3-392-961-01	SPRING (B)	
105	3-392-953-01	SPRING	
* 106	3-379-122-01	CONNECTOR ASSY, 8P	
* 108	3-375-383-01	HANGER, CASSETTE	
109	3-392-972-01	HOOKER, TAPE	
* 110	3-392-921-01	LOCK ASSY, EJECT CAM	
* 111	3-375-384-01	HOLDER, CASSETTE	
113	3-397-436-01	SPRING, STAND-BY	
114	3-397-411-01	GEAR ASSY, STAND-BY	
115	3-397-462-01	ARM, REVERSE LOCK	
* 117	3-397-405-01	CAM ASSY, STAND-BY	
* 119	3-397-404-01	BRACKET ASSY, SOLENOID	
* 120	3-397-402-01	ARM (C) ASSY, F. R	
* 122	3-397-406-01	LOCK ASSY, STAND-BY GEAR	
123	3-676-387-00	POLY-SLIDER (DIA. 1.6)	
124	3-397-441-01	SPRING, STAND-BY GEAR LOCK	
125	3-570-615-11	POLY-WASHER (DIA. 1.2)	
126	3-397-460-01	RATCHET	
127	3-392-959-01	SPRING	
128	3-397-420-01	GEAR (B)	

Ref. No.	Part No.	Description	Remark
129	3-397-419-01	GEAR (A)	
130	3-392-989-02	ARM, GEAR LOCK	
131	3-392-949-02	SPRING	
132	3-570-615-00	POLY-WASHER (DIA. 1.2)	
133	3-392-944-01	COLLAR (SELECTOR GEAR)	
134	3-392-987-01	GEAR, SELECTOR	
135	3-397-459-01	ARM, SENSOR	
136	3-397-429-01	SPRING, DASH	
137	3-397-458-01	GEAR, DETECTION	
138	3-397-426-01	GEAR, ROAD	
139	3-559-408-11	WASHER, POLYETHYLENE, DIA. 1.2	
140	3-397-425-01	GEAR, SELECTOR LOCK	
141	3-397-440-01	SPRING, SELECTOR GEAR LOCK	
* 142	4-908-792-11	SCREW (B2X3), TAPPING, P1	
144	3-397-409-01	SPINDLE ASSY, REEL	
145	3-370-618-01	WASHER	
146	3-370-617-01	CAM ASSY, DETECTION	
147	3-370-619-01	SPRING, BACK TENSION	
148	3-397-422-01	GEAR, F. R	
149	3-397-421-01	GEAR, IDLE	
PL101	1-454-517-11		

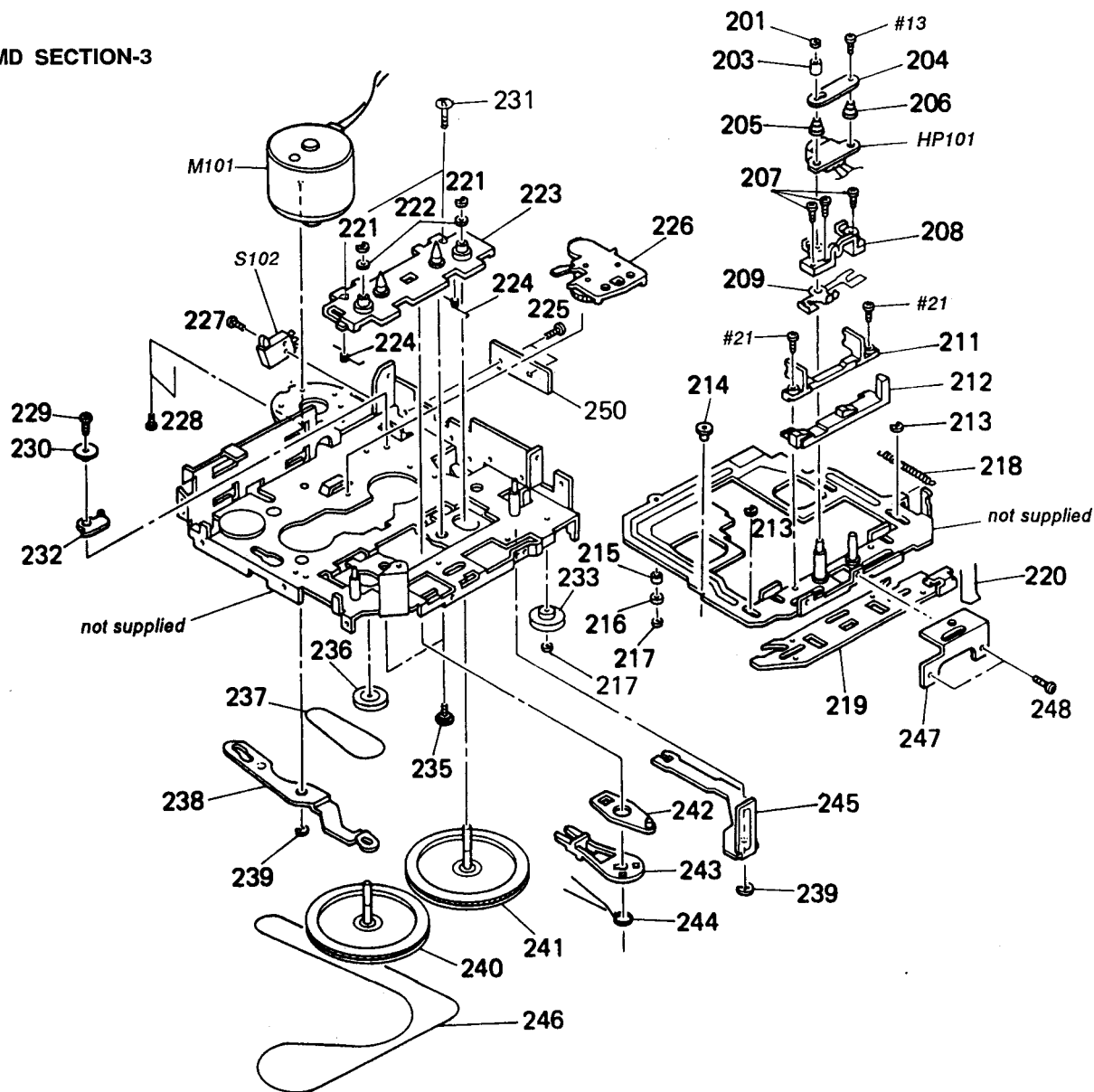
(4) MD SECTION-2



Ref. No.	Part No.	Description	Remark
* 151	3-379-140-01	BUTTON, EJECT	
* 152	3-379-125-01	LEVER (S), FF	
153	3-397-431-01	SPRING, FF/REW LEVER	
* 154	3-379-133-01	LEVER (S), REW	
155	3-392-994-01	ROLLER, PROGRAM	
157	3-397-439-01	SPRING, PROGRAM ARM	
159	3-392-903-01	ARM, RELEASE (EXCEPT U220)	
* 160	3-392-904-01	ARM (A), LOCK	
* 161	3-397-415-01	ARM (A) ASSY, F.R	
163	3-392-917-01	SPRING	
* 164	3-372-241-02	BRACKET ASSY (F), LEVER	
* 165	3-379-139-01	BUTTON, REW	
* 166	3-379-141-01	BUTTON, FF	

Ref. No.	Part No.	Description	Remark
167	3-372-243-01	LINK (B), SELECTOR	
168	3-397-437-01	SPRING, EJECT LEVER	
* 169	3-379-144-01	LEVER (S), EJECT	
170	3-397-438-01	SPRING, EJECT CAM	
* 171	3-397-417-01	CAM ASSY, EJECT	
173	3-375-378-01	ARM (R) ASSY, PINCH	
174	3-375-377-01	ARM (F) ASSY, PINCH	
175	3-392-958-01	SPRING (R)	
176	3-392-957-01	SPRING (F)	
* 179	3-379-121-01	CONNECTOR ASSY, 7P (EXCEPT U220)	
179	3-379-123-01	CONNECTOR ASSY, 5P (U220)	
* 181	3-397-444-01	SWITCH BOARD	
PL102	1-454-464-12	SOLENOID, PLUNGER (EXCEPT U220)	

(5) MD SECTION-3



Ref. No.	Part No.	Description	Remark
201	3-676-387-00	POLY-SLIDER (DIR. 1.6)	
203	3-392-943-01	ROLLER, FF (EXCEPT U220)	
203	3-392-998-01	ROLLER (A), FF (U220)	
* 204	3-392-930-01	RETAINER, SPRING	
205	3-397-433-01	SPRING (B), ADJUSTOR ARM	
206	3-397-432-01	SPRING (A), ADJUSTOR ARM	
207	3-375-379-01	SCREW, AZIMUTH	
* 208	3-379-142-01	ARM (B), ADJUSTOR	
209	3-377-908-01	SHIM (X), ADJUSTOR	
211	3-392-984-01	GUIDE, TAPE	
212	3-377-909-01	LINK (X), ADJUSTOR	
214	3-397-428-01	COLLAR, H.P.	
215	3-392-942-01	ROLLER (B), H.P.	
216	3-392-945-01	ROLLER (A), H.P.	
217	3-570-615-00	POLY-WASHER (DIA. 1.2)	
218	3-392-952-01	SPRING	
* 219	3-397-401-01	ARM (A) ASSY, FR SELECTION	
220	3-392-962-01	RING	
221	3-590-768-00	RING (A), E	
222	3-701-437-11	POLY-SLIDER (A)	
* 223	3-375-381-01	BRACKET ASSY (X), CM	
224	3-392-963-01	SPRING (R)	
225	3-318-204-91	SCREW (M1.7X4), TAPPING	

Ref. No.	Part No.	Description	Remark
226	3-397-410-01	ARM ASSY, T.U.	
227	3-318-203-11	SCREW (B1.7X6), TAPPING	
* 230	3-397-427-01	COLLAR, MUTE ARM	
231	3-318-204-81	SCREW (M1.7X3), TAPPING	
232	3-372-244-01	ARM (N), MUTE	
233	3-392-941-01	PULLEY (A), IDLE	
235	3-392-918-01	SCREW, EJECT HOOK	
236	3-397-418-01	GEAR, PULLEY	
237	3-397-442-01	BELT, SUB	
* 238	3-392-979-01	LEVER, REVERSE	
240	3-397-413-01	FLYWHEEL ASSY (BR)	
241	3-397-412-01	FLYWHEEL ASSY (BF)	
* 242	3-397-408-01	ARM (D) ASSY, F.R.	
243	3-397-461-01	ARM, FF	
244	3-397-435-01	SPRING, FF ARM	
* 245	3-397-455-01	ARM (B), F.R.	
246	3-397-443-01	BELT, MAIN	
* 247	3-397-463-01	REINFORCEMENT	
248	3-397-464-01	SCREW, REINFORCEMENT FITTING	
250	3-375-376-01	MUTE BOARD	
HP101	1-543-717-11	HEAD, MAGNETIC (PLAYBACK)	
M101	X-3365-046-1	MOTOR ASSY (CAPSTAN/REEL)	
S102	1-554-790-21	SWITCH, POWER (PACK IN)	

AMPLIFIER

SECTION 5 ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F: nonflammable

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A..., uPA...: μ PA...,
uPB...: μ PB..., uPC...: μ PC...,
uPD...: μ PD...
- CAPACITORS
uF: μ F
- COILS
uH: μ H

When including parts by reference number, please include the board name.

Ref. No.	Part No.	Description	Remark
*	A-3273-919-A	AMPLIFIER BOARD, COMPLETE (U440RDS; G) *****	
*	A-3273-923-A	AMPLIFIER BOARD, COMPLETE ***** (U440RDS; AEP/U441RDS)	
*	A-3273-930-A	AMPLIFIER BOARD, COMPLETE ***** (U330; AEP/U331)	
*	A-3273-937-A	AMPLIFIER BOARD, COMPLETE (U220) *****	
*	A-3273-970-A	AMPLIFIER BOARD, COMPLETE (U330; US, CND) *****	
*	A-3273-973-A	AMPLIFIER BOARD, COMPLETE (U330; E) *****	
*	3-377-590-01	BRACKET (IC)	
< CAPACITOR >			
C801	1-128-113-11	ELECT 3.3uF 20% 50V	
C802	1-128-113-11	ELECT 3.3uF 20% 50V	
C803	1-163-275-11	CERAMIC CHIP 0.001uF 5% 50V	
C804	1-163-275-11	CERAMIC CHIP 0.001uF 5% 50V	
C805	1-128-112-11	ELECT 33uF 20% 10V	
C806	1-128-112-11	ELECT 33uF 20% 10V	
C807	1-126-335-11	ELECT 220uF 20% 10V	
C808	1-106-224-00	MYLAR 0.15uF 5% 100V	
C809	1-106-224-00	MYLAR 0.15uF 5% 100V	
C810	1-106-224-00	MYLAR 0.15uF 5% 100V	
C811	1-106-224-00	MYLAR 0.15uF 5% 100V	
C812	1-128-355-91	ELECT 2200uF 20% 16V	
C901	1-128-113-11	ELECT 3.3uF 20% 50V	
C902	1-128-113-11	ELECT 3.3uF 20% 50V	
C903	1-163-275-11	CERAMIC CHIP 0.001uF 5% 50V	
C904	1-163-275-11	CERAMIC CHIP 0.001uF 5% 50V	
C905	1-128-112-11	ELECT 33uF 20% 10V	
C906	1-128-112-11	ELECT 33uF 20% 10V	
C907	1-126-335-11	ELECT 220uF 20% 10V	
C908	1-106-224-00	MYLAR 0.15uF 5% 100V	
C909	1-106-224-00	MYLAR 0.15uF 5% 100V	
C910	1-106-224-00	MYLAR 0.15uF 5% 100V	
C911	1-106-224-00	MYLAR 0.15uF 5% 100V	
C912	1-128-355-91	ELECT 2200uF 20% 16V	

Ref. No.	Part No.	Description	Remark
C915	1-163-038-00	CERAMIC CHIP 0.1uF	25V
C916	1-163-038-00	CERAMIC CHIP 0.1uF	25V
C918	1-163-009-11	CERAMIC CHIP 0.001uF 10%	50V
< JACK >			
CNJ902	1-691-683-31	JACK, PIN 4P (U220/U330; AEP/U331/U440RDS; G)	
CNJ902	1-691-684-31	JACK, PIN 6P (U330; US, CND/U440RDS; AEP/U441RDS)	
< CONNECTOR >			
CNP901	1-691-883-21	PLUG, CONNECTOR 19P	
CNP902	1-691-685-11	CONNECTOR 17P	
< DIODE >			
D901	8-719-977-16	DIODE DTZ7.5B (U330; US, CND, E/U440RDS; AEP/U441RDS)	
D904	8-719-989-16	DIODE 1S2472	
< IC >			
IC801	8-759-243-27	IC TA8215H	
IC901	8-759-243-27	IC TA8215H	
< TRANSISTOR >			
Q801	8-729-920-21	TRANSISTOR DTC314TKH04	
Q802	8-729-920-21	TRANSISTOR DTC314TKH04	
Q901	8-729-920-21	TRANSISTOR DTC314TKH04	
Q902	8-729-920-21	TRANSISTOR DTC314TKH04	
< RESISTOR >			
R801	1-216-081-00	METAL CHIP 22K 5% 1/10W	
R802	1-216-081-00	METAL CHIP 22K 5% 1/10W	
R803	1-216-067-00	METAL CHIP 5.6K 5% 1/10W	
R804	1-216-067-00	METAL CHIP 5.6K 5% 1/10W	
R805	1-216-097-00	METAL CHIP 100K 5% 1/10W	
R806	1-216-041-00	METAL CHIP 470 5% 1/10W	
R807	1-216-041-00	METAL CHIP 470 5% 1/10W	
R808	1-216-134-00	METAL CHIP 2.2 5% 1/8W	
R809	1-216-134-00	METAL CHIP 2.2 5% 1/8W	
R810	1-216-134-00	METAL CHIP 2.2 5% 1/8W	

AMPLIFIER KEY

Ref. No.	Part No.	Description	Remark
R811	1-216-134-00	METAL CHIP	2.2 5% 1/8W
R812	1-216-081-00	METAL CHIP	22K 5% 1/10W
R813	1-216-081-00	METAL CHIP	22K 5% 1/10W
R814	1-216-047-00	METAL CHIP	820 5% 1/10W
R815	1-216-047-00	METAL CHIP	820 5% 1/10W
R817	1-216-117-00	METAL CHIP	680K 5% 1/10W
R818	1-216-117-00	METAL CHIP	680K 5% 1/10W
R901	1-216-081-00	METAL CHIP	22K 5% 1/10W
R902	1-216-081-00	METAL CHIP	22K 5% 1/10W
R903	1-216-067-00	METAL CHIP	5.6K 5% 1/10W
R904	1-216-067-00	METAL CHIP	5.6K 5% 1/10W
R905	1-216-097-00	METAL CHIP	100K 5% 1/10W
R906	1-216-041-00	METAL CHIP	470 5% 1/10W
R907	1-216-041-00	METAL CHIP	470 5% 1/10W
R908	1-216-134-00	METAL CHIP	2.2 5% 1/8W
R909	1-216-134-00	METAL CHIP	2.2 5% 1/8W
R910	1-216-134-00	METAL CHIP	2.2 5% 1/8W
R911	1-216-134-00	METAL CHIP	2.2 5% 1/8W
R912	1-216-081-00	METAL CHIP	22K 5% 1/10W
R913	1-216-081-00	METAL CHIP	22K 5% 1/10W
R914	1-216-047-00	METAL CHIP	820 5% 1/10W
R915	1-216-047-00	METAL CHIP	820 5% 1/10W
R917	1-216-117-00	METAL CHIP	680K 5% 1/10W
R918	1-216-117-00	METAL CHIP	680K 5% 1/10W
R919	1-216-073-00	METAL CHIP	10K 5% 1/10W
(U330; US, CND, E/U440RDS; AEP/U441RDS)			
< THERMISTOR >			
TH901	1-809-148-11	THERMISTOR, POSITIVE	
TH902	1-809-148-11	THERMISTOR, POSITIVE	

Ref. No.	Part No.	Description	Remark
*	A-3273-924-A	KEY BOARD, COMPLETE (U440RDS/U441RDS)	*****
*	A-3273-929-A	KEY BOARD, COMPLETE	*****
(U330; EXCEPT AEP GREEN/U331)			
*	A-3273-932-A	KEY BOARD, COMPLETE (U330; AEP GREEN)	*****
*	A-3273-938-A	KEY BOARD, COMPLETE (U220)	*****
*	3-377-576-01	COVER (LCD)	
*	3-377-581-01	PLATE (LCD), LIGHT GUIDE	
*	3-377-597-01	SHEET (REFLECTOR)	
< CAPACITOR >			
C701	1-164-222-11	CERAMIC CHIP 0.22uF	25V
C702	1-164-232-11	CERAMIC CHIP 0.01uF	50V
C703	1-163-005-11	CERAMIC CHIP 470PF	10% 50V
< JACK >			
*	CNJ701	1-691-557-11	PIN, CONNECTOR 12P
< DIODE >			
D701	8-719-988-62	DIODE 1SS355 (U440RDS/U441RDS)	
D702	8-719-109-84	DIODE RD5.1ES-B1	
D703	8-719-987-41	LED CL-150Y-CD	
(EXCEPT U330; AEP GREEN/U440RDS/U441RDS)			
D703	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D703	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D704	8-719-987-41	LED CL-150Y-CD	
(EXCEPT U330; AEP GREEN/U440RDS/U441RDS)			
D704	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D704	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D705	8-719-987-41	LED CL-150Y-CD	
(EXCEPT U330; AEP GREEN/U440RDS/U441RDS)			
D705	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D705	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D706	8-719-987-41	LED CL-150Y-CD	
(EXCEPT U330; AEP GREEN/U440RDS/U441RDS)			
D706	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D706	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D707	8-719-987-41	LED CL-150Y-CD	
(EXCEPT U330; AEP GREEN/U440RDS/U441RDS)			
D707	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D707	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D708	8-719-987-41	LED CL-150Y-CD	
(EXCEPT U330; AEP GREEN/U440RDS/U441RDS)			
D708	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D708	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	

KEY

Ref. No.	Part No.	Description	Remark
D709	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D709	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D709	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D710	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D710	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D710	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D711	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D711	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D711	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D712	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D712	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D712	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D713	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D713	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D713	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D714	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D714	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D714	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D715	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D715	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D715	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D716	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D716	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D716	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D717	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D717	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D717	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D718	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D718	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D718	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D719	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D719	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D719	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D720	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D720	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D720	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	

Ref. No.	Part No.	Description	Remark
D721	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D721	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D721	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D722	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D722	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D722	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D723	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D723	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D723	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D724	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D724	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D724	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
D725	8-719-987-41	LED CL-150Y-CD (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
D725	8-719-987-43	LED CL-150PG-CD (U330; AEP GREEN)	
D725	8-719-987-45	LED CL-155Y/PG-CD (U440RDS/U441RDS)	
< IC >			
IC701	8-759-246-16	IC TC9240F	
< LIQUID CRYSTAL DISPLAY >			
LCD701	1-809-595-11	DISPLAY PANEL, LIQUID CRYSTAL (U440RDS/U441RDS)	
LCD701	1-809-595-21	DISPLAY PANEL, LIQUID CRYSTAL (U220/U330/U331)	
< PILOT LAMP >			
PL701	1-518-633-21	LAMP, PILOT (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
PL701	1-518-646-11	LAMP, PILOT (U440RDS/U441RDS)	
PL702	1-518-633-21	LAMP, PILOT (EXCEPT U330; AEP GREEN/U440RDS/U441RDS)	
PL702	1-518-646-11	LAMP, PILOT (U440RDS/U441RDS)	
PL703	1-518-648-11	LAMP, PILOT (U440RDS/U441RDS)	
PL703	1-518-699-01	LAMP, PILOT (U330; AEP GREEN)	
PL704	1-518-648-11	LAMP, PILOT (U440RDS/U441RDS)	
PL704	1-518-699-01	LAMP, PILOT (U330; AEP GREEN)	
< TRANSISTOR >			
Q701	8-729-904-66	TRANSISTOR DTD113EK (U440RDS/U441RDS)	
Q702	8-729-904-66	TRANSISTOR DTD113EK (U440RDS/U441RDS)	
Q703	8-729-904-66	TRANSISTOR DTD113EK (U440RDS/U441RDS)	
Q704	8-729-904-66	TRANSISTOR DTD113EK (U440RDS/U441RDS)	

Ref. No.	Part No.	Description	Remark
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< RESISTOR >

R701	1-216-049-00	METAL CHIP	1K 5% 1/10W (U440RDS/U441RDS)
R702	1-216-037-00	METAL CHIP	330 5% 1/10W
R703	1-216-033-00	METAL CHIP	220 5% 1/10W
R704	1-216-037-00	METAL CHIP	330 5% 1/10W
R705	1-216-037-00	METAL CHIP	330 5% 1/10W
R706	1-216-037-00	METAL CHIP	330 5% 1/10W
R707	1-216-033-00	METAL CHIP	220 5% 1/10W
R708	1-216-033-00	METAL CHIP	220 5% 1/10W
R709	1-216-033-00	METAL CHIP	220 5% 1/10W
R710	1-216-033-00	METAL CHIP	220 5% 1/10W
R711	1-216-041-00	METAL CHIP	470 5% 1/10W
R712	1-216-097-00	METAL CHIP	100K 5% 1/10W
R713	1-216-089-00	METAL CHIP	47K 5% 1/10W
R714	1-216-049-00	METAL CHIP	1K 5% 1/10W
R715	1-216-049-00	METAL CHIP	1K 5% 1/10W
R716	1-216-049-00	METAL CHIP	1K 5% 1/10W
R717	1-216-647-11	METAL CHIP	680 0.5% 1/10W
R718	1-216-649-11	METAL CHIP	820 0.5% 1/10W
R719	1-216-649-11	METAL CHIP	820 0.5% 1/10W
R720	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R721	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R722	1-216-655-11	METAL CHIP	1.5K 0.5% 1/10W
R723	1-216-655-11	METAL CHIP	1.5K 0.5% 1/10W
R724	1-216-660-11	METAL CHIP	2.4K 0.5% 1/10W
R725	1-216-661-11	METAL CHIP	2.7K 0.5% 1/10W
R726	1-216-665-11	METAL CHIP	3.9K 0.5% 1/10W
R727	1-216-669-11	METAL CHIP	5.6K 0.5% 1/10W
R728	1-216-673-11	METAL CHIP	8.2K 0.5% 1/10W
R732	1-216-647-11	METAL CHIP	680 0.5% 1/10W
R733	1-216-649-11	METAL CHIP	820 0.5% 1/10W
R734	1-216-649-11	METAL CHIP	820 0.5% 1/10W
R735	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R736	1-216-651-11	METAL CHIP	1K 0.5% 1/10W
R737	1-216-655-11	METAL CHIP	1.5K 0.5% 1/10W
R738	1-216-655-11	METAL CHIP	1.5K 0.5% 1/10W
R739	1-216-660-11	METAL CHIP	2.4K 0.5% 1/10W
R740	1-216-661-11	METAL CHIP	2.7K 0.5% 1/10W
R741	1-216-665-11	METAL CHIP	3.9K 0.5% 1/10W
R742	1-216-049-00	METAL CHIP	1K 5% 1/10W
R743	1-216-049-00	METAL CHIP	1K 5% 1/10W
R744	1-216-049-00	METAL CHIP	1K 5% 1/10W

< SWITCH >

S701	1-692-037-11	SWITCH, KEY BOARD (FM/AM)
S702	1-692-037-11	SWITCH, KEY BOARD (AF/TA)
S703	1-572-704-21	SWITCH, KEY BOARD (+)
S704	1-572-704-21	SWITCH, KEY BOARD (SEL)

Ref. No.	Part No.	Description	Remark
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S705	1-572-704-21	SWITCH, KEY BOARD (SEEK: +)
S706	1-572-704-21	SWITCH, KEY BOARD (SEEK: -)
S707	1-572-704-21	SWITCH, KEY BOARD (PRESET: +)
S708	1-572-704-21	SWITCH, KEY BOARD (PRESET: -)
S709	1-572-704-21	SWITCH, KEY BOARD (MUTE)
S710	1-572-704-21	SWITCH, KEY BOARD (SENS/LOUD)
S711	1-572-704-21	SWITCH, KEY BOARD (M. SCAN/BTM)
S712	1-572-704-21	SWITCH, KEY BOARD (LIST)
S714	1-692-037-11	SWITCH, KEY BOARD (CP)
S715	1-692-037-11	SWITCH, KEY BOARD (TAPE)
S716	1-692-037-11	SWITCH, KEY BOARD (OFF)
S717	1-572-704-21	SWITCH, KEY BOARD (-)
S718	1-572-704-21	SWITCH, KEY BOARD (DSPL)
S719	1-572-704-21	SWITCH, KEY BOARD (1)
S720	1-572-704-21	SWITCH, KEY BOARD (2)
S721	1-572-704-21	SWITCH, KEY BOARD (3)
S722	1-572-704-21	SWITCH, KEY BOARD (4)
S723	1-572-704-21	SWITCH, KEY BOARD (5)
S724	1-692-037-11	SWITCH, KEY BOARD (6)

*	A-3273-917-A	MAIN BOARD, COMPLETE (U440RDS; G)
*	A-3273-921-A	MAIN BOARD, COMPLETE (U440RDS; AEP)
*	A-3273-927-A	MAIN BOARD, COMPLETE (U330; AEP)
*	A-3273-934-A	MAIN BOARD, COMPLETE (U220)
*	A-3273-968-A	MAIN BOARD, COMPLETE (U330; US, CND)
*	A-3273-971-A	MAIN BOARD, COMPLETE (U330; E)
*	A-3273-979-A	MAIN BOARD, COMPLETE (U441RDS)
*	A-3273-966-A	MAIN BOARD, COMPLETE (U331)

< CAPACITOR >

C5	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V
C6	1-124-589-11	ELECT	47uF	20%	16V
C7	1-164-343-11	CERAMIC CHIP	0.056uF	10%	25V
C8	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C9	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V
C20	1-124-584-00	ELECT	100uF	20%	10V
C21	1-136-165-00	FILM	0.1uF	5%	50V
C22	1-130-479-00	MYLAR	0.0047uF	5%	50V
C23	1-136-169-00	FILM	0.22uF	5%	50V
C24	1-163-117-00	CERAMIC CHIP	100PF	5%	50V
C25	1-163-117-00	CERAMIC CHIP	100PF	5%	50V
C26	1-163-117-00	CERAMIC CHIP	100PF	5%	50V
C27	1-163-117-00	CERAMIC CHIP	100PF	5%	50V

MAIN

Ref. No.	Part No.	Description	Remark
C28	1-163-097-00	CERAMIC CHIP 15PF 5% 50V	
C29	1-163-097-00	CERAMIC CHIP 15PF 5% 50V	
C30	1-163-037-11	CERAMIC CHIP 0.022uF 10% 25V	
C32	1-163-129-00	CERAMIC CHIP 330PF 5% 50V	(U440RDS/U441RDS)
C33	1-126-162-11	ELECT 3.3uF 20% 50V	
C38	1-163-037-11	CERAMIC CHIP 0.022uF 10% 25V	
C39	1-164-232-11	CERAMIC CHIP 0.01uF 50V	
C40	1-124-589-11	ELECT 47uF 20% 16V	
C41	1-110-362-11	MYLAR 0.0082uF 5% 50V	
C42	1-124-463-00	ELECT 0.1uF 20% 50V	
C43	1-110-342-11	FILM 390PF 5% 50V	
C44	1-124-464-11	ELECT 0.22uF 20% 50V	
C45	1-124-463-00	ELECT 0.1uF 20% 50V	
C46	1-124-464-11	ELECT 0.22uF 20% 50V	
C48	1-136-161-00	FILM 0.047uF 5% 50V	
C49	1-136-161-00	FILM 0.047uF 5% 50V	
C50	1-126-159-11	ELECT 0.47uF 20% 50V	
C51	1-130-477-00	MYLAR 0.0033uF 5% 50V	
C52	1-164-232-11	CERAMIC CHIP 0.01uF 50V	
C53	1-126-288-11	ELECT 4.7uF 20% 16V	
C54	1-163-157-00	FILM 0.022uF 5% 50V	
C55	1-136-155-00	FILM 0.015uF 5% 50V (U440RDS)	
C55	1-136-158-00	FILM 0.027uF 5% 50V	(U220/U330; US, CND)
C56	1-136-155-00	FILM 0.015uF 5% 50V (U440RDS)	
C56	1-136-156-00	FILM 0.018uF 5% 50V	(U330; AEP, E/U330RDS/U331/U441RDS)
C57	1-126-288-11	ELECT 4.7uF 20% 16V	
C58	1-136-171-00	FILM 0.33uF 5% 50V	
C59	1-124-589-11	ELECT 47uF 20% 16V	
C60	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C61	1-124-584-00	ELECT 100uF 20% 10V	
C62	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C63	1-136-161-00	FILM 0.047uF 5% 50V	
C67	1-124-464-11	ELECT 0.22uF 20% 50V	
C68	1-163-135-00	CERAMIC CHIP 560PF 5% 50V	(U440RDS/U441RDS)
C69	1-163-038-00	CERAMIC CHIP 0.1uF 25V	(U440RDS/U441RDS)
C70	1-124-257-00	ELECT 2.2uF 20% 50V	(U440RDS/U441RDS)
C71	1-163-115-00	CERAMIC CHIP 82PF 5% 50V	(U440RDS/U441RDS)
C72	1-163-243-11	CERAMIC CHIP 47PF 5% 50V	(U440RDS/U441RDS)
C73	1-163-038-00	CERAMIC CHIP 0.1uF 25V	(U440RDS/U441RDS)
C75	1-163-038-00	CERAMIC CHIP 0.1uF 25V	(U440RDS/U441RDS)

Ref. No.	Part No.	Description	Remark
C76	1-163-037-11	CERAMIC CHIP 0.022uF 10% 25V	
C77	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C78	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C80	1-126-301-11	ELECT 1uF 20% 50V (EXCEPT U220)	
C81	1-126-301-11	ELECT 1uF 20% 50V (EXCEPT U220)	
C90	1-163-117-00	CERAMIC 100P 5% 50V	
C91	1-163-125-00	CERAMIC 220P 5% 50V	
C101	1-164-232-11	CERAMIC CHIP 0.01uF 50V	
C102	1-125-486-11	DOUBLE LAYERS 0.22F 5.5V	
C103	1-163-081-00	CERAMIC CHIP 0.22uF 25V	
C105	1-126-163-11	ELECT 4.7uF 20% 50V	
C106	1-163-081-00	CERAMIC CHIP 0.22uF 25V	
C107	1-126-162-11	ELECT 3.3uF 20% 50V	
C108	1-126-157-11	ELECT 10uF 20% 16V	
C109	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C110	1-124-234-00	ELECT 22uF 20% 16V	
C111	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C112	1-124-229-00	ELECT 33uF 20% 10V	
C113	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C114	1-164-232-11	CERAMIC CHIP 0.01uF 50V	
C115	1-164-232-11	CERAMIC CHIP 0.01uF 50V	
C116	1-124-584-00	ELECT 100uF 20% 10V	
C117	1-124-584-00	ELECT 100uF 20% 10V	
C118	1-124-584-00	ELECT 100uF 20% 10V	
C119	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C120	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C199	1-126-157-11	ELECT 10uF 20% 16V	
C201	1-163-009-11	CERAMIC CHIP 0.001uF 10% 50V	
C202	1-163-009-11	CERAMIC CHIP 0.001uF 10% 50V	
C203	1-163-229-11	CERAMIC CHIP 12PF 5% 50V	
C204	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C205	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C206	1-163-005-11	CERAMIC CHIP 470PF 10% 50V	
C207	1-163-005-11	CERAMIC CHIP 470PF 10% 50V	
C208	1-163-005-11	CERAMIC CHIP 470PF 10% 50V	
C209	1-128-054-11	ELECT 22uF 20% 10V	
C210	1-163-038-00	CERAMIC CHIP 0.1uF 25V	
C211	1-163-229-11	CERAMIC CHIP 12PF 5% 50V	
C213	1-163-038-00	CERAMIC CHIP 0.1uF 25V (EXCEPT U220)	
C301	1-126-301-11	ELECT 1uF 20% 50V	
C302	1-130-468-00	MYLAR 560PF 5% 50V	
C303	1-124-589-11	ELECT 47uF 20% 16V	
C304	1-136-171-00	FILM 0.033uF 5% 50V	
C305	1-136-161-00	FILM 0.047uF 5% 50V (EXCEPT U220)	
C306	1-126-157-11	ELECT 10uF 20% 16V	
C307	1-126-301-11	ELECT 1uF 20% 50V	
C309	1-126-157-11	ELECT 10uF 20% 16V	
C310	1-126-157-11	ELECT 10uF 20% 16V	

Ref. No.	Part No.	Description	Remark		
C311	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V
C312	1-126-159-11	ELECT	0.47uF	20%	50V
C313	1-163-103-00	CERAMIC CHIP	27PF	5%	50V
C314	1-126-157-11	ELECT	10uF	20%	16V
C315	1-130-476-00	MYLAR	0.0027uF	5%	50V
C316	1-136-162-00	FILM	0.056uF	5%	50V
C317	1-136-162-00	FILM	0.056uF	5%	50V
C318	1-126-157-11	ELECT	10uF	20%	16V
C321	1-130-477-00	MYLAR	0.0033uF	5%	50V
C322	1-124-584-00	ELECT	100uF	20%	10V
C323	1-124-464-11	ELECT	0.22uF	20%	50V
C324	1-126-157-11	ELECT	10uF	20%	16V
C325	1-126-157-11	ELECT	10uF	20%	16V
C327	1-163-103-00	CERAMIC CHIP	27PF	5%	50V
C329	1-163-103-00	CERAMIC CHIP	27PF	5%	50V
C330	1-126-288-11	ELECT	4.7uF	20%	16V
C331	1-126-288-11	ELECT	4.7uF	20%	16V
C332	1-124-589-11	ELECT	47uF	20%	16V(U220)
C333	1-163-103-00	CERAMIC CHIP	27PF	5%	50V(U220)
C401	1-126-301-11	ELECT	1uF	20%	50V
C402	1-130-468-00	MYLAR	560PF	5%	50V
C403	1-124-589-11	ELECT	47uF	20%	16V
C404	1-136-171-00	FILM	0.033uF	5%	50V
C405	1-136-161-00	FILM	0.047uF	5%	50V (EXCEPT U220)
C406	1-126-157-11	ELECT	10uF	20%	16V
C407	1-126-301-11	ELECT	1uF	20%	50V
C409	1-126-157-11	ELECT	10uF	20%	16V
C410	1-126-157-11	ELECT	10uF	20%	16V
C411	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V (EXCEPT U220)
C411	1-163-038-00	CERAMIC CHIP	0.1uF		25V(U220)
C412	1-126-159-11	ELECT	0.47uF	20%	50V
C413	1-163-103-00	CERAMIC CHIP	27PF	5%	50V
C414	1-126-157-11	ELECT	10uF	20%	16V
C415	1-130-476-00	MYLAR	0.0027uF	5%	50V
C416	1-136-162-00	FILM	0.056uF	5%	50V
C417	1-136-162-00	FILM	0.056uF	5%	50V
C418	1-126-157-11	ELECT	10uF	20%	16V
C421	1-130-477-00	MYLAR	0.0033uF	5%	50V
C422	1-124-584-00	ELECT	100uF	20%	10V
C423	1-124-464-11	ELECT	0.22uF	20%	50V
C424	1-126-157-11	ELECT	10uF	20%	16V
C425	1-126-157-11	ELECT	10uF	20%	16V
C427	1-163-103-00	CERAMIC CHIP	27PF	5%	50V
C429	1-163-103-00	CERAMIC CHIP	27PF	5%	50V
C430	1-126-288-11	ELECT	4.7uF	20%	16V
C431	1-126-288-11	ELECT	4.7uF	20%	16V
C432	1-124-589-11	ELECT	47uF	20%	16V(U220)
C433	1-163-103-00	CERAMIC CHIP	27PF	5%	50V(U220)

Ref. No.	Part No.	Description	Remark		
C451	1-126-935-11	ELECT	470uF	20%	16V
C452	1-126-157-11	ELECT	10uF	20%	16V (EXCEPT U220)
C453	1-124-229-00	ELECT	33uF	20%	10V
C454	1-124-584-00	ELECT	100uF	20%	10V (EXCEPT U220)
C454	1-163-038-00	CERAMIC CHIP	0.1uF		25V (U220)
C455	1-126-157-11	ELECT	10uF	20%	16V (EXCEPT U220)
C456	1-131-587-11	TANTALUM	0.68uF	5%	35V (EXCEPT U220)
C457	1-163-081-00	CERAMIC CHIP	0.22uF		25V (EXCEPT U220)
C458	1-126-159-11	ELECT	0.47uF	20%	50V (EXCEPT U220)
C459	1-124-229-00	ELECT	33uF	20%	10V (EXCEPT U220)
C460	1-124-229-00	ELECT	33uF	20%	10V
C461	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C462	1-124-584-00	ELECT	100uF	20%	10V
C463	1-126-159-11	ELECT	0.47uF	20%	50V (EXCEPT U220)
C464	1-126-301-11	ELECT	1uF	20%	50V
C465	1-124-589-11	ELECT	47uF	20%	16V
C466	1-131-587-11	TANTALUM	0.68uF	5%	35V (EXCEPT U220)
C467	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C468	1-124-229-00	ELECT	33uF	20%	10V
C469	1-163-038-00	CERAMIC CHIP	0.1uF		25V
C471	1-163-005-11	CERAMIC CHIP	470PF	10%	50V
C472	1-163-038-00	CERAMIC CHIP	0.1uF		25V

< CONNECTOR >

- * CNP10 1-506-984-11 PIN, CONNECTOR (PC BOARD) 2P
- * CNP101 1-691-882-21 SOCKET, CONNECTOR 19P
- * CNP201 1-573-386-11 CONNECTOR, BOARD TO BOARD 12P
- CNP202 1-580-907-11 PLUG, CONNECTOR
- * CNP203 1-506-984-11 PIN, CONNECTOR (PC BOARD) 2P
- * CNP401 1-506-990-11 PIN, CONNECTOR (PC BOARD) 8P
- * CNP402 1-506-989-11 PIN, CONNECTOR (PC BOARD) 7P

< TRIMMER >

- CT201 1-141-276-00 CAP, TRIMMER

< DIODE >

- D4 8-719-109-84 DIODE RD5.1ES-B1
- D5 8-719-110-17 DIODE RD10ES-B2
- D7 8-719-109-69 DIODE RD3.6ES-B2
- D8 8-719-911-19 DIODE 1SS119
- D11 8-719-911-19 DIODE 1SS119 (U220)
- D12 8-719-911-19 DIODE 1SS119 (U220)
- D101 8-719-109-89 DIODE RD5.6ES-B2
- D102 8-719-911-19 DIODE 1SS119
- D103 8-719-911-19 DIODE 1SS119
- D104 8-719-911-19 DIODE 1SS119
- D105 8-719-110-03 DIODE RD7.5ES-B2
- D106 8-719-911-19 DIODE 1SS119

MAIN

Ref. No.	Part No.	Description	Remark
D107	8-719-110-03	DIODE RD7. 5ES-B2	
D108	8-719-911-19	DIODE 1SS119	
D109	8-719-110-14	DIODE RD9. 1ES-B3	
D110	8-719-110-14	DIODE RD9. 1ES-B3	
D111	8-719-109-89	DIODE RD5. 6ES-B2	
D112	8-719-110-22	DIODE RD11ES-B2	
D113	8-719-110-22	DIODE RD11ES-B2	
D114	8-719-109-93	DIODE RD6. 2ES-B2	
D115	8-719-911-19	DIODE 1SS119	
D116	8-719-911-19	DIODE 1SS119	
D201	8-719-911-19	DIODE 1SS119	
D202	8-719-911-19	DIODE 1SS119	
D203	8-719-911-19	DIODE 1SS119	
D204	8-719-911-19	DIODE 1SS119	
D205	8-719-911-19	DIODE 1SS119	
D206	8-719-109-93	DIODE RD6. 2ES-B2	
D207	8-719-109-93	DIODE RD6. 2ES-B2	
D208	8-719-109-93	DIODE RD6. 2ES-B2	
D209	8-719-109-93	DIODE RD6. 2ES-B2	
D210	8-719-109-93	DIODE RD6. 2ES-B2	
D211	8-719-109-93	DIODE RD6. 2ES-B2	
D212	8-719-109-93	DIODE RD6. 2ES-B2	
D213	8-719-109-93	DIODE RD6. 2ES-B2	
D214	8-719-109-93	DIODE RD6. 2ES-B2	
D215	8-719-109-93	DIODE RD6. 2ES-B2	
D301	8-719-109-75	DIODE RD4. 3ES-B2	
D401	8-719-109-75	DIODE RD4. 3ES-B2	
D451	8-719-911-19	DIODE 1SS119	
D452	8-719-911-19	DIODE 1SS119 (EXCEPT U220)	
D453	8-719-911-19	DIODE 1SS119	
D454	8-719-109-69	DIODE RD3. 6ES-B2	
D455	8-719-911-19	DIODE 1SS119	
< IC >			
IC20	8-759-823-81	IC LC7216M	
IC30	8-759-508-66	IC XRA10358F	
IC40	8-759-070-45	IC AN7464S	
IC50	8-759-065-98	IC SAA6579T (U440RDS/U441RDS)	
IC60	8-759-823-84	IC LC7071NM (U440RDS/U441RDS)	
IC101	8-759-940-45	IC S-8054HN-CB	
IC201	8-759-082-40	IC uPD75518GF-047-3B9	
IC202	8-759-513-44	IC X24C16SI (U330; US, CND, E/U440RDS/U441RDS)	
IC204	8-759-998-92	IC LM393D	
IC301	8-759-046-31	IC BA328F	
IC302	8-752-032-14	IC CXA1102M (EXCEPT U220)	
IC302	8-759-996-43	IC RC4558PS (U220)	
IC303	8-759-066-00	IC LA2000M (EXCEPT U220)	
IC304	8-759-106-22	IC uPD4052BG	

Ref. No.	Part No.	Description	Remark
IC305	8-759-820-15	IC LC7537AN	
IC310	8-759-996-43	IC RC4558PS	
IC311	8-759-996-43	IC RC4558PS	
IC312	8-759-996-43	IC RC4558PS	
IC410	8-759-996-43	IC RC4558PS	
IC411	8-759-996-43	IC RC4558PS	
IC412	8-759-996-43	IC RC4558PS	
< COIL >			
L1	1-410-509-11	INDUCTOR 10uH	
L2	1-410-509-11	INDUCTOR 10uH	
L4	1-410-509-11	INDUCTOR 10uH	
L6	1-410-509-11	INDUCTOR 10uH (U440RDS/U441RDS)	
L201	1-410-509-11	INDUCTOR 10uH	
< TRANSISTOR >			
Q2	8-729-424-08	TRANSISTOR UN2111	
Q2	8-729-901-04	TRANSISTOR DTA114EK	
Q3	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q7	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q8	8-729-809-71	TRANSISTOR 2SK536	
Q9	8-729-421-22	TRANSISTOR UN2211 (U331/U441RDS)	
Q10	8-729-011-95	TRANSISTOR RN-2426	
Q11	8-729-011-96	TRANSISTOR RN-2426	
Q12	8-729-901-01	TRANSISTOR DTC144EK	
Q102	8-729-106-68	TRANSISTOR 2SD1615A-GP	
Q103	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q104	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q105	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q106	8-729-822-84	TRANSISTOR 2SB1202FAST	
Q107	8-729-421-22	TRANSISTOR UN2211	
Q108	8-729-822-84	TRANSISTOR 2SB1202FAST	
Q109	8-729-421-22	TRANSISTOR UN2211	
Q110	8-729-106-60	TRANSISTOR 2SB1115A	
Q111	8-729-421-22	TRANSISTOR UN2211	
Q112	8-729-807-12	TRANSISTOR 2SD1802S	
Q113	8-729-807-12	TRANSISTOR 2SD1802S	
Q114	8-729-106-68	TRANSISTOR 2SD1615A-GP	
Q115	8-729-424-08	TRANSISTOR UN2111	
Q116	8-729-421-22	TRANSISTOR UN2211	
Q117	8-729-807-12	TRANSISTOR 2SD1802S	
Q118	8-729-807-12	TRANSISTOR 2SD1802S	
Q201	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q202	8-729-216-22	TRANSISTOR 2SA1162-G	
Q204	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q205	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q206	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q207	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q208	8-729-230-49	TRANSISTOR 2SC2712-YG	

Ref. No.	Part No.	Description	Remark
Q209	8-729-216-22	TRANSISTOR 2SA1162-G	
Q210	8-729-421-22	TRANSISTOR UN2211	
Q211	8-729-424-08	TRANSISTOR UN2111	
Q212	8-729-421-22	TRANSISTOR UN2211	
Q301	8-729-421-22	TRANSISTOR UN2211 (EXCEPT U220)	
Q401	8-729-421-22	TRANSISTOR UN2211 (EXCEPT U220)	
Q451	8-729-106-60	TRANSISTOR 2SB1115A	
Q452	8-729-421-22	TRANSISTOR UN2211	
Q453	8-729-230-49	TRANSISTOR 2SC2712-G (EXCEPT U220)	
Q454	8-729-106-68	TRANSISTOR 2SD1615A-GP (EXCEPT U220)	
Q455	8-729-424-08	TRANSISTOR UN2111	
Q456	8-729-421-22	TRANSISTOR UN2211	
Q457	8-729-901-04	TRANSISTOR DTA114EK (U220)	
Q458	8-729-901-01	TRANSISTOR DTC114EK (U220)	
< RESISTOR >			
R4	1-216-041-00	METAL CHIP 470 5% 1/10W	
R5	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R6	1-216-077-00	METAL CHIP 15K 5% 1/10W	
R7	1-216-069-00	METAL CHIP 6.8K 5% 1/10W	
R8	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R9	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
R23	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R24	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R25	1-216-065-00	METAL CHIP 4.7K 5% 1/10W	
R26	1-216-057-00	METAL CHIP 2.2K 5% 1/10W	
R27	1-216-069-00	METAL CHIP 6.8K 5% 1/10W	
R30	1-216-073-00	METAL CHIP 10K 5% 1/10W	
R31	1-216-081-00	METAL CHIP 22K 5% 1/10W	
R32	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R33	1-216-001-00	METAL CHIP 10 5% 1/10W	
R34	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R35	1-216-103-00	METAL CHIP 180K 5% 1/10W	
R36	1-216-075-00	METAL CHIP 12K 5% 1/10W	
R37	1-216-061-00	METAL CHIP 3.3K 5% 1/10W	
R38	1-216-073-00	METAL CHIP 10K 5% 1/10W	
R39	1-216-075-00	METAL CHIP 12K 5% 1/10W	
R40	1-216-053-00	METAL CHIP 1.5K 5% 1/10W	
R41	1-216-113-00	METAL CHIP 470K 5% 1/10W	
R42	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R43	1-216-092-00	METAL GLAZE 62K 5% 1/10W	
R44	1-216-083-00	METAL CHIP 27K 5% 1/10W	
R46	1-216-097-00	METAL CHIP 100K 5% 1/10W	
R47	1-216-097-00	METAL CHIP 100K 5% 1/10W	
R50	1-216-097-00	METAL CHIP 100K 5% 1/10W	(EXCEPT U220/U330; US, CND)
R50	1-216-101-00	METAL CHIP 150K 5% 1/10W (U330; US, CND)	
R50	1-216-240-00	METAL CHIP 56K 5% 1/10W (U220)	

Ref. No.	Part No.	Description	Remark
R51	1-216-097-00	METAL CHIP 100K 5% 1/10W	(EXCEPT U220/U330; US, CND)
R51	1-216-101-00	METAL CHIP 150K 5% 1/10W (U330; US, CND)	
R51	1-216-240-00	METAL CHIP 56K 5% 1/10W (U220)	
R53	1-216-097-00	METAL CHIP 100K 5% 1/10W	(U440RDS/U441RDS)
R54	1-216-097-00	METAL CHIP 100K 5% 1/10W	(U440RDS/U441RDS)
R55	1-216-057-00	METAL CHIP 2.2K 5% 1/10W	(U440RDS/U441RDS)
R56	1-216-001-00	METAL CHIP 10 5% 1/10W	(U440RDS/U441RDS)
R57	1-216-073-00	METAL CHIP 10K 5% 1/10W (EXCEPT U220)	
R57	1-216-252-00	METAL CHIP 180K 5% 1/10W (U220)	
R58	1-216-073-00	METAL CHIP 10K 5% 1/10W (EXCEPT U220)	
R58	1-216-252-00	METAL CHIP 180K 5% 1/10W (U220)	
R61	1-216-059-00	METAL CHIP 2.7K 5% 1/10W (U331/U441RDS)	
R62	1-216-109-00	METAL CHIP 330K 5% 1/10W	
R63	1-216-109-00	METAL CHIP 330K 5% 1/10W	
R70	1-216-092-00	METAL CHIP 62K 5% 1/10W	(EXCEPT U330; US, CND)
R70	1-216-099-00	METAL CHIP 120K 5% 1/10W (U330; US, CND)	
R80	1-216-092-00	METAL CHIP 62K 5% 1/10W	(EXCEPT U330; US, CND)
R80	1-216-099-00	METAL CHIP 120K 5% 1/10W (U330; US, CND)	
R101	1-216-017-00	METAL CHIP 47 5% 1/10W	
R102	1-216-073-00	METAL CHIP 10K 5% 1/10W	
R105	1-216-097-00	METAL CHIP 100K 5% 1/10W	
R106	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R107	1-216-091-00	METAL CHIP 56K 5% 1/10W	
R108	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R109	1-216-097-00	METAL CHIP 100K 5% 1/10W	
R110	1-216-097-00	METAL CHIP 100K 5% 1/10W	
R111	1-216-073-00	METAL CHIP 10K 5% 1/10W	
R112	1-216-057-00	METAL CHIP 2.2K 5% 1/10W	
R113	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R114	1-216-089-00	METAL CHIP 47K 5% 1/10W	
R115	1-216-083-00	METAL CHIP 27K 5% 1/10W	
R116	1-216-097-00	METAL CHIP 100K 5% 1/10W	
R117	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R118	1-220-150-11	METAL GLAZE 680 10% 1/2W	
R119	1-216-049-00	METAL CHIP 1K 5% 1/10W	
R120	1-220-150-11	METAL GLAZE 680 10% 1/2W	
R121	1-216-073-00	METAL CHIP 10K 5% 1/10W	
R122	1-216-059-00	METAL CHIP 2.7K 5% 1/10W	
R123	1-216-041-00	METAL CHIP 470 5% 1/10W	
R124	1-216-041-00	METAL CHIP 470 5% 1/10W	
R125	1-216-041-00	METAL CHIP 470 5% 1/10W	
R126	1-216-049-00	METAL CHIP 1K 5% 1/10W	

MAIN

Ref. No.	Part No.	Description	Remark
R127	1-216-049-00	METAL CHIP	1K 5% 1/10W
R129	1-216-089-00	METAL CHIP	47K 5% 1/10W
R130	1-216-097-00	METAL CHIP	100K 5% 1/10W
R131	1-216-049-00	METAL CHIP	1K 5% 1/10W
R201	1-216-097-00	METAL CHIP	100K 5% 1/10W (EXCEPT U440RDS/U441RDS)
R202	1-216-097-00	METAL CHIP	100K 5% 1/10W (EXCEPT U440RDS/U441RDS)
R203	1-216-097-00	METAL CHIP	100K 5% 1/10W (EXCEPT U440RDS/U441RDS)
R204	1-216-097-00	METAL CHIP	100K 5% 1/10W
R205	1-216-097-00	METAL CHIP	100K 5% 1/10W
R206	1-216-085-00	METAL CHIP	33K 5% 1/10W (U220/U330; US, CND, E/U331/U441RDS)
R207	1-216-085-00	METAL CHIP	33K 5% 1/10W (U330; AEP/U330RDS/U440RDS)
R207	1-216-097-00	METAL CHIP	100K 5% 1/10W (U220/U330; US, CND)
R208	1-216-085-00	METAL CHIP	33K 5% 1/10W (U440RDS/U441RDS)
R208	1-216-097-00	METAL CHIP	100K 5% 1/10W (U330; E)
R209	1-216-085-00	METAL CHIP	33K 5% 1/10W (U220/U330; US, CND, AEP/U331)
R209	1-216-097-00	METAL CHIP	100K 5% 1/10W (U330; E)
R210	1-216-109-00	METAL CHIP	330K 5% 1/10W
R211	1-216-097-00	METAL CHIP	100K 5% 1/10W
R212	1-216-081-00	METAL CHIP	22K 5% 1/10W
R213	1-216-081-00	METAL CHIP	22K 5% 1/10W
R214	1-216-097-00	METAL CHIP	100K 5% 1/10W
R215	1-216-089-00	METAL CHIP	47K 5% 1/10W
R216	1-216-089-00	METAL CHIP	47K 5% 1/10W
R218	1-216-675-11	METAL CHIP	10K 0.5% 1/10W
R219	1-216-675-11	METAL CHIP	10K 0.5% 1/10W
R220	1-216-025-00	METAL CHIP	100 5% 1/10W
R221	1-216-025-00	METAL CHIP	100 5% 1/10W
R222	1-216-089-00	METAL CHIP	47K 5% 1/10W
R223	1-216-097-00	METAL CHIP	100K 5% 1/10W
R224	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R225	1-216-089-00	METAL CHIP	47K 5% 1/10W
R226	1-216-081-00	METAL CHIP	22K 5% 1/10W
R227	1-216-049-00	METAL CHIP	1K 5% 1/10W
R228	1-216-089-00	METAL CHIP	47K 5% 1/10W
R229	1-216-049-00	METAL CHIP	1K 5% 1/10W
R230	1-216-097-00	METAL CHIP	100K 5% 1/10W
R231	1-216-089-00	METAL CHIP	47K 5% 1/10W
R232	1-216-063-00	METAL CHIP	3.9K 5% 1/10W
R233	1-216-073-00	METAL CHIP	10K 5% 1/10W
R234	1-216-081-00	METAL CHIP	22K 5% 1/10W
R235	1-216-089-00	METAL CHIP	47K 5% 1/10W
R236	1-216-089-00	METAL CHIP	47K 5% 1/10W

Ref. No.	Part No.	Description	Remark
R237	1-216-174-00	METAL GLAZE	100 5% 1/8W
R238	1-216-174-00	METAL GLAZE	100 5% 1/8W
R239	1-216-089-00	METAL CHIP	47K 5% 1/10W
R240	1-216-089-00	METAL CHIP	47K 5% 1/10W
R241	1-216-089-00	METAL CHIP	47K 5% 1/10W (U330; US, CND, E/U440RDS/U441RDS)
R242	1-216-049-00	METAL CHIP	1K 5% 1/10W
R243	1-216-089-00	METAL CHIP	47K 5% 1/10W (U220/U330; AEP/U331)
R244	1-216-049-00	METAL CHIP	1K 5% 1/10W
R245	1-216-049-00	METAL CHIP	1K 5% 1/10W
R246	1-216-049-00	METAL CHIP	1K 5% 1/10W
R248	1-216-049-00	METAL CHIP	1K 5% 1/10W
R249	1-216-049-00	METAL CHIP	1K 5% 1/10W
R250	1-216-049-00	METAL CHIP	1K 5% 1/10W
R251	1-216-049-00	METAL CHIP	1K 5% 1/10W
R252	1-216-049-00	METAL CHIP	1K 5% 1/10W
R253	1-216-049-00	METAL CHIP	1K 5% 1/10W
R254	1-216-089-00	METAL CHIP	47K 5% 1/10W (U330; US, CND, E/U440RDS; E/U441RDS)
R255	1-216-089-00	METAL CHIP	47K 5% 1/10W (U220/U330; AEP/U331/U440RDS; G)
R256	1-216-089-00	METAL CHIP	47K 5% 1/10W (U220)
R257	1-216-089-00	METAL CHIP	47K 5% 1/10W
R258	1-216-089-00	METAL CHIP	47K 5% 1/10W (U220/U330/U331)
R259	1-216-089-00	METAL CHIP	47K 5% 1/10W (U440RDS/U441RDS)
R270	1-216-294-00	METAL CHIP	10M 5% 1/8W
R301	1-216-027-00	METAL CHIP	120 5% 1/10W (U220)
R302	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R303	1-216-097-00	METAL CHIP	100K 5% 1/10W
R304	1-216-051-00	METAL CHIP	1.2K 5% 1/10W
R305	1-216-053-00	METAL CHIP	1.5K 5% 1/10W (EXCEPT U220)
R306	1-216-117-00	METAL CHIP	680K 5% 1/10W (EXCEPT U220)
R307	1-216-101-00	METAL CHIP	150K 5% 1/10W (EXCEPT U220)
R308	1-216-073-00	METAL CHIP	10K 5% 1/10W
R309	1-216-097-00	METAL CHIP	100K 5% 1/10W
R311	1-216-097-00	METAL CHIP	100K 5% 1/10W
R312	1-216-097-00	METAL CHIP	100K 5% 1/10W
R313	1-216-049-00	METAL CHIP	1K 5% 1/10W
R314	1-216-097-00	METAL CHIP	100K 5% 1/10W
R315	1-216-073-00	METAL CHIP	10K 5% 1/10W
R316	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R317	1-216-077-00	METAL CHIP	15K 5% 1/10W
R318	1-216-121-00	METAL CHIP	1M 5% 1/10W
R319	1-216-121-00	METAL CHIP	1M 5% 1/10W
R320	1-216-121-00	METAL CHIP	1M 5% 1/10W
R321	1-216-049-00	METAL CHIP	1K 5% 1/10W

Ref. No.	Part No.	Description	Remark
R322	1-216-077-00	METAL CHIP	15K 5% 1/10W
R323	1-216-085-00	METAL CHIP	33K 5% 1/10W
R324	1-216-077-00	METAL CHIP	15K 5% 1/10W
R325	1-216-085-00	METAL CHIP	33K 5% 1/10W
R328	1-216-089-00	METAL CHIP	47K 5% 1/10W(U220)
R329	1-216-089-00	METAL CHIP	47K 5% 1/10W(U220)
R330	1-216-059-00	METAL CHIP	2.7K 5% 1/10W(U220)
R331	1-216-085-00	METAL CHIP	33K 5% 1/10W(U220)
R401	1-216-027-00	METAL CHIP	120 5% 1/10W(U220)
R402	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R403	1-216-097-00	METAL CHIP	100K 5% 1/10W
R404	1-216-051-00	METAL CHIP	1.2K 5% 1/10W
R405	1-216-053-00	METAL CHIP	1.5K 5% 1/10W (EXCEPT U220)
R406	1-216-117-00	METAL CHIP	680K 5% 1/10W (EXCEPT U220)
R407	1-216-101-00	METAL CHIP	150K 5% 1/10W (EXCEPT U220)
R408	1-216-073-00	METAL CHIP	10K 5% 1/10W
R409	1-216-097-00	METAL CHIP	100K 5% 1/10W
R411	1-216-073-00	METAL CHIP	10K 5% 1/10W(U220)
R411	1-216-097-00	METAL CHIP	100K 5% 1/10W (EXCEPT U220)
R412	1-216-097-00	METAL CHIP	100K 5% 1/10W
R413	1-216-049-00	METAL CHIP	1K 5% 1/10W
R414	1-216-097-00	METAL CHIP	100K 5% 1/10W
R415	1-216-073-00	METAL CHIP	10K 5% 1/10W
R416	1-216-061-00	METAL CHIP	3.3K 5% 1/10W
R417	1-216-077-00	METAL CHIP	15K 5% 1/10W
R418	1-216-121-00	METAL CHIP	1M 5% 1/10W
R419	1-216-121-00	METAL CHIP	1M 5% 1/10W
R420	1-216-121-00	METAL CHIP	1M 5% 1/10W
R421	1-216-049-00	METAL CHIP	1K 5% 1/10W
R422	1-216-077-00	METAL CHIP	15K 5% 1/10W
R423	1-216-085-00	METAL CHIP	33K 5% 1/10W
R424	1-216-077-00	METAL CHIP	15K 5% 1/10W
R425	1-216-085-00	METAL CHIP	33K 5% 1/10W
R428	1-216-089-00	METAL CHIP	47K 5% 1/10W(U220)
R429	1-216-089-00	METAL CHIP	47K 5% 1/10W(U220)
R430	1-216-059-00	METAL CHIP	2.7K 5% 1/10W(U220)
R441	1-216-085-00	METAL CHIP	33K 5% 1/10W(U220)
R451	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R452	1-216-097-00	METAL CHIP	100K 5% 1/10W
R453	1-216-097-00	METAL CHIP	100K 5% 1/10W
R454	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R455	1-216-065-00	METAL CHIP	4.7K 5% 1/10W
R456	1-216-073-00	METAL CHIP	10K 5% 1/10W (EXCEPT U220)
R457	1-216-001-00	METAL CHIP	10 5% 1/10W
R458	1-216-073-00	METAL CHIP	10K 5% 1/10W (EXCEPT U220)
R459	1-216-690-11	METAL CHIP	43K 0.5% 1/10W(EXCEPT U220)
R460	1-216-073-00	METAL CHIP	10K 5% 1/10W (EXCEPT U220)
R461	1-216-073-00	METAL CHIP	10K 5% 1/10W (EXCEPT U220)
R462	1-216-069-00	METAL CHIP	6.8K 5% 1/10W (EXCEPT U220)

Ref. No.	Part No.	Description	Remark
R463	1-216-109-00	METAL CHIP	330K 5% 1/10W (EXCEPT U220)
R464	1-216-025-00	METAL CHIP	100 5% 1/10W (EXCEPT U220)
R465	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R466	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R467	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R468	1-216-025-00	METAL CHIP	100 5% 1/10W
R469	1-216-097-00	METAL CHIP	100K 5% 1/10W
R470	1-216-073-00	METAL CHIP	10K 5% 1/10W (EXCEPT U220)
R471	1-216-049-00	METAL CHIP	1K 5% 1/10W (EXCEPT U220)
R472	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R474	1-216-134-00	METAL CHIP	2.2 5% 1/8W
< VARIABLE RESISTOR >			
RV2	1-238-604-11	RES, ADJ, CARBON	220K
RV3	1-238-600-11	RES, ADJ, CARBON	10K
RV4	1-238-598-11	RES, ADJ, CARBON	2.2K
RV6	1-238-603-11	RES, ADJ, CARBON	100K
RV9	1-238-604-11	RES, ADJ, CARBON	220K
RV301	1-238-596-11	RES, ADJ, CARBON	470 (EXCEPT U220)
RV401	1-238-596-11	RES, ADJ, CARBON	470 (EXCEPT U220)
< SWITCH >			
S201	1-572-272-11	SWITCH, SLIDE (POWER SELECT)	
S202	1-572-272-11	SWITCH, SLIDE (9K/10K) (E)	
< TUNER >			
TU10	1-465-405-11	TUNER UNIT (FM/AM) (U220/U330)	
TU10	1-465-537-11	TUNER UNIT (FM/MW/LW) (U331)	
TU10	1-693-045-11	TUNER UNIT (FM/AM) (U440RDS)	
TU10	1-693-046-11	TUNER UNIT (FM/MW/LW) (U441RDS)	
< VIBRATOR >			
X1	1-567-848-11	VIBRATOR, CRYSTAL	
X2	1-567-819-11	VIBRATOR, CERAMIC (4MHz)	(U440RDS/U441RDS)
X3	1-579-242-11	VIBRATOR, CRYSTAL (4.332MHz)	(U440RDS/U441RDS)
X201	1-567-776-21	VIBRATOR, CERAMIC (6MHz)	
X202	1-579-532-11	VIBLATOR, CRYSTAL (32.768MHz)	

3-375-376-01 MUTE BOARD			

< SWITCH >			
S101	1-692-065-11	SWITCH, LEAF (FF/REW)	

RESET

SWITCH

Ref. No.	Part No.	Description	Remark
*	1-643-119-11	RESET BOARD (U330/U331) *****	
*	1-643-674-11	RESET BOARD (U440RDS/U441RDS) *****	
*	1-643-678-11	RESET BOARD (U220) *****	
		< CONNECTOR >	
* CNP210	1-573-387-11	CONNECTOR, BOARD TO BOARD 12P	
* CNP211	1-691-558-11	SOCKET, CONNECTOR 12P	
		< SWITCH >	
S210	1-572-474-11	SWITCH, TACTIL	

*	3-397-444-01	SWITCH BOARD *****	
		< SWITCH >	
S103	1-572-353-11	SWITCH, SLIDE (N/R)	

		MISCELLANEOUS *****	
5	1-574-339-11	CORD (WITH CONNECTOR)	
6	1-690-742-11	CORD (WITH CONNECTOR)	
* 17	1-563-470-11	HOUSING, CONNECTOR 2P	
F1	1-532-414-11	FUSE, GLASS TUBE 1A	
F2	1-532-678-11	FUSE, GLASS TUBE 12A	
HP101	1-543-717-11	HEAD, MAGNETIC (PLAYBACK)	
LCD701	1-809-595-11	DISPLAY PANEL, LIQUID CRYSTAL (U330RDS/U440RDS/U441RDS)	
LCD701	1-809-595-21	DISPLAY PANEL, LIQUID CRYSTAL (U220/U330/U331)	
M101	X-3365-046-1	MOTOR ASSY (CAPSTAN/REEL)	
PL101	1-454-517-11		
PL102	1-454-464-12	SOLENOID, PLUNGER (EXCEPT U220)	
S102	1-554-790-21	SWITCH, POWER (PACK IN)	
S901	1-570-771-11	SWITCH	

Ref. No.	Part No.	Description	Remark
		ACCESSORIES & PACKING MATERIALS *****	
	1-690-741-11	CORD (WITH CONNECTOR) (U330; US, CND)	
	1-690-844-11	CORD (WITH CONNECTOR) (U220)	
	1-690-845-11	CORD (WITH CONNECTOR) (U330; AEP/U331/U440RDS; G)	
*	3-355-207-01	CARDBOARD (E)	
*	3-378-737-01	CUSHION (UPPER)	
*	3-378-738-01	CUSHION (LOWER)	
*	3-379-110-01	INDIVIDUAL CARTON (U220)	
*	3-379-112-01	INDIVIDUAL CARTON (U440RDS)	
*	3-379-114-01	INDIVIDUAL CARTON (U441RDS)	
*	3-379-151-01	INDIVIDUAL CARTON (U330; AEP, E)	
*	3-379-340-01	INDIVIDUAL CARTON (U331)	
*	3-379-401-01	INDIVIDUAL CARTON (U330; US, CND)	
*	3-379-855-01	CUSHION (M)	
	3-754-966-11	MANUAL, INSTRUCTION (U440RDS/U441RDS)	
	3-754-966-41	MANUAL, INSTRUCTION (U440RDS; AEP)	
	3-754-967-11	MANUAL, INSTRUCTION, INSTALL (U440RDS; AEP/U441RDS)	
	3-754-967-41	MANUAL, INSTRUCTION, INSTALL (U440RDS; AEP)	
	3-754-967-61	MANUAL, INSTRUCTION, INSTALL (U440RDS; G)	
	3-754-968-11	MANUAL, INSTRUCTION (U330; AEP, E/U331)	
	3-754-968-21	MANUAL, INSTRUCTION (U220/U330; US, CND)	
	3-754-968-41	MANUAL, INSTRUCTION (U330; AEP)	
	3-754-969-11	MANUAL, INSTRUCTION, INSTALL (U330; AEP, E/U331)	
	3-754-969-21	MANUAL, INSTRUCTION, INSTALL (U220)	
	3-754-969-31	MANUAL, INSTRUCTION, INSTALL (U330; US, CND)	
	3-754-969-41	MANUAL, INSTRUCTION, INSTALL (U330; AEP)	
	3-755-365-11	INSTRUCTION	
	X-3364-977-1	CASE ASSY (FOR FRONT PANEL ASSEMBLY)	
